





GENERAL RECOMMENDATIONS

CV joints fail for many reasons. NTN-SNR has analyzed them and gives you technical advice to resolve them. NTN-SNR provides you with complete CV joint kits to make your work easier. Our kits include everything you need for a correct repair (replacement parts, hardware, collar and grease). We recommend that you always use these specific NTN-SNR components for an optimal repair.

FIND OUR CV JOINT REMOVAL AND INSTALLATION TUTORIALS ON **>** YouTube :



Wheel side joint: Removal and installation on the driveshaft



Driveshaft:

Removal and installation on the vehicle





Removal of the wheel side boot and installation on the driveshaft



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1 BOOT FAILURE

DRIVING IMPRESSIONS

- · Noise rubbing of convolutions
- Grease leakage to the ground

PRODUCT FAILURE

- Degradation of the boot
- · Tearing/cutting of the boot
- Abrasion of the boot
- · Inversion of the shape of the boot
- · Damage of the clamping collar
- Collar rotation

CAUSES

- Exterior attacks on the boot
- Internal attack if the product degrades rupture of one of the components inside (race, balls, loss of material due to friction)
- · Friction / abrasion with large steering input

- Extreme conditions of use / outside of manufacturer's specifications (extreme deviation, speed or temperatures)
- Damage to the collar of the boot / improper tightening of the collar

PRODUCT IMPACT

- · Loss of primary functions of the boot
 - → Maintain grease inside the joint for its proper operation
 - ightarrow Protect the joint from the exterior environment

RECOMMENDATIONS

- Replacement of the boot in case of external or internal degradation and filling with grease
- Replacement of the collar and filling with grease
- Check the tightening torque specifications



2 DURABILITY FAILURE

DRIVING IMPRESSIONS

- Noise
- Steering wheel vibrations
- · Floor and/or dashboard vibrations

PRODUCT FAILURE

- Degradation of cup and cup stem
- Degradation of driveshaft

CAUSES

- Transmission of very high and/or very frequent torques
 - ightarrowThis fatigues and degrades the material faster
- Corrosion
- · Poor interfacing with the hub
- . Too high tension on the joint stem

PRODUCT IMPACT

- Degradation of contact surfaces resulting in noise and vibrations
- Degradation of hardened surfaces spalling, seizing, loss of material
- · Fracture of cup stem
- Fracture of part of the cup
- Fracture of part of the shaft

RECOMMENDATIONS

- If the shaft is damaged, replace the complete driveshaft along with the safety nut (available in our DK kits)
- If one of the joints is damaged, replace the complete joint (cup, boot, collar, grease, circlip...) and fill the joint with grease



spalling





Loss of material

3 STATIC/FATIGUE FAILURE

DRIVING IMPRESSIONS

The driver will be unaware of component fatigue, but it will eventually result in a fracture:

- · Loss of primary function loss of mobility
- Immobilization of the vehicle without early indications (no warning signs)

PRODUCT FAILURE

• Fracture of one of the components (cup/connecting spline/tulip)

CAUSES

- Utilization of the product outside of the manufacturer's specifications
- Incidental maneuver (example: impact start and running over kerb)

PRODUCT IMPACT

- · Fracture of cup stem
- Fracture of a connecting spline
- · Fracture of part of the cup

Result: No longer transmits torque from the gearbox to the wheels

RECOMMENDATIONS

- If the shaft or cup is severely damaged, replace the complete driveshaft along with the safety nut (available in our DK kits)
- If the cup is slightly damaged, replace the complete joint (cup/tulip, boot, collar, grease, circlip...) and fill the joint with grease





4 INTERNAL COMPONENT FAILURE

DRIVING IMPRESSIONS

- Noise
- Steering wheel vibrations
- · Floor and/or dashboard vibrations

PRODUCT FAILURE

- Degradation of component inside the joints cup and/or tulip.
 - ightarrow Cup: Race, cage, balls, circlip, connecting splines
 - ightarrow Tulip: Spider, spring, circlip, roller

CAUSES

- Transmission of very high and/or very frequent torques
- Shocks or jolts coming from outside

IMPACT PRODUIT

- Impact of internal components on the operation of the joint
 - ightarrow Loss of internal material
 - ightarrow Internal degradation of boot or cup/tulip
 - ightarrow Loss of function of the joint
 - \rightarrow Internal friction

RECOMMENDATIONS

· Obligatory replacement of the complete CV joint







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