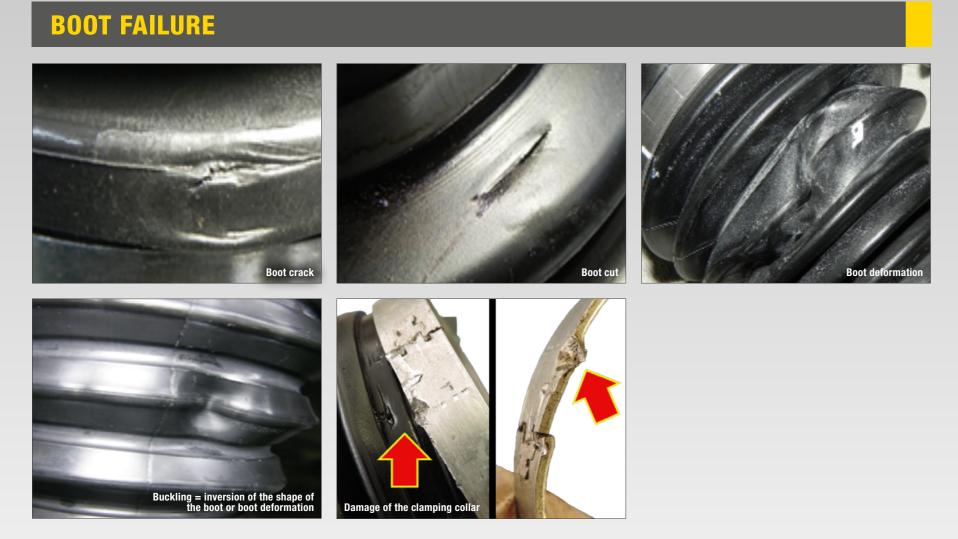


CV joints fail for many reasons. NTN-SNR has analyzed them and gives you technical advice to resolve them. NTN-SNR provides you with complete CV joint kits to make your work easier. Our kits include everything you need for a correct repair (replacement parts, hardware, collar and grease). We recommend that you always use these specific NTN-SNR components for an optimal repair.



## DURABILITY FAILURE



## **DRIVING IMPRESSIONS**

 Noise • Steering wheel vibrations • Floor and/or dashboard vibrations

PRODUCT FAILURE • Degradation of cup and cup stem • Degradation of driveshaft

#### Fracture of cup stem **CAUSES**

• Transmission of very high and/or very frequent torques  $\rightarrow$  This fatigues and degrades the material faster Corrosion • Poor interfacing with the hub • Too high tension on the joint stem

#### **PRODUCT IMPACT**

• Degradation of contact surfaces resulting in noise and vibrations • Degradation of hardened surfaces – spalling, seizing, loss of material • Fracture of cup stem • Fracture of part of the cup

#### **DRIVING IMPRESSIONS**

• Noise - rubbing of convolutions • Grease leakage to the ground

#### **PRODUCT FAILURE**

- Degradation of the boot
- Tearing/cutting of the boot Abrasion of the boot
- Inversion of the shape of the boot
- Damage of the clamping collar
- Collar rotation

#### CAUSES Exterior attacks on the boot

- Internal attack if the product degrades rupture of one of the components inside (race, balls, loss of material due to friction)
- Friction / abrasion with large steering input
- Extreme conditions of use / outside of manufacturer's specifications
- (extreme deviation, speed or temperatures)
- Damage to the collar of the boot / improper tightening of the collar

### **PRODUCT IMPACT**

• Loss of primary functions of the boot  $\rightarrow$  Maintain grease inside the joint for its proper operation  $\rightarrow$  Protect the joint from the exterior environment

## RECOMMENDATIONS

- Replacement of the boot in case of external or internal degradation and filling with grease
- Replacement of the collar and filling with grease
- Check the tightening torque specifications



Cup fracture



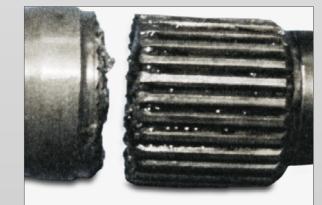
## **RECOMMENDATIONS**

- If the shaft is damaged, replace the complete driveshaft along with the safety nut (available in our DK kits)
- If one of the joints is damaged, replace the complete joint (cup, boot, collar, grease, circlip...) and fill the joint with grease

## **STATIC/FATIGUE FAILURE**









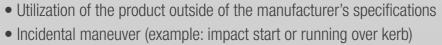
The driver will be unaware of component fatigue, but it will eventually result in a fracture:

- Loss of primary function loss of mobility
- Immobilization of the vehicle without early indications (no warning signs)

#### **PRODUCT FAILURE**

• Fracture of one of the components (cup/connecting spline/tulip)

#### Fracture of the spline CAUSES



#### **PRODUCT IMPACT**

## **INTERNAL COMPONENT FAILURE**

#### **DRIVING IMPRESSIONS**

 Noise • Steering wheel vibrations

#### **PRODUCT FAILURE**

• Degradation of component inside the joints - cup and/or tulip  $\rightarrow$  Cup: Race, cage, balls, circlip, connecting splines  $\rightarrow$  Tulip: Spider, spring, circlip, roller

#### **CAUSES**



## **PRODUCT IMPACT**

- Impact of internal components on the operation of the joint  $\rightarrow$  Loss of internal material
- $\rightarrow$  Internal degradation of boot or cup/tulip
- Fracture of connecting splines inside the joint



# • Floor and/or dashboard vibrations

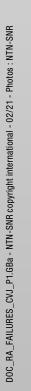


- $\rightarrow$  Loss of function of the joint
- $\rightarrow$  Internal friction



Cage fracture







• Fracture of cup stem • Fracture of a connecting spline • Fracture of part of the cup Result: No longer transmits torque from the gearbox to the wheels



## RECOMMENDATIONS

- If the shaft or cup is severely damaged, replace the complete driveshaft along with the safety nut (available in our DK kits)
- If the cup is slightly damaged, replace the complete joint (cup/tulip, boot, collar, grease, circlip...) and fill the joint with grease



# RECOMMENDATIONS

• Obligatory replacement of the complete CV joint

## FIND OUR CV JOINT REMOVAL AND INSTALLATION TUTORIALS ON **> YouTube**









Removal of the wheel side boot and installation on the driveshaft

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