



KB659.27

Assembly recommendations

<p>Citroën: Jumper (I, II, III), Relay (II, III) Fiat: Ducato (I, II) Peugeot: Boxer (I, II, III)</p>	<p>OE Reference: 1610531680 5031-78 9405031789</p>
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COMMON PROBLEMS:

PREMATURE FAILURE OF THE STOP

Probable cause:

Improper installation of the kit.

Failure is linked to some kind of pollution being introduced; it is important to change all the parts and especially to follow the reassembly instructions correctly. This failure is a result of an inverse assembly of the two stops and two joints (see assembly process).

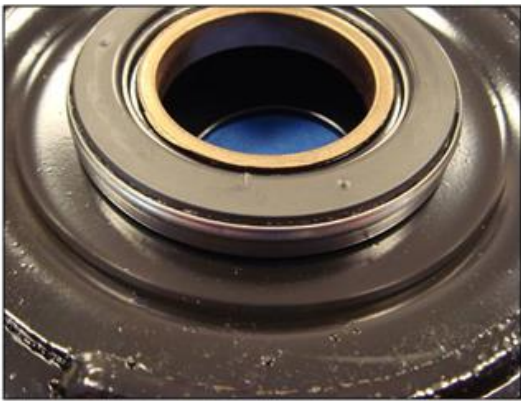
Advice:

- Observe the direction of the stop: dark side of the stop to the filter block side.
- Observe the direction of the seal: sealing lip on the filter block side.
- Careful not to deform the joints during assembly and do not overly lubricate the two sets.

KIT FITTING INSTRUCTIONS



Observe the direction of the stop: metallic side not visible

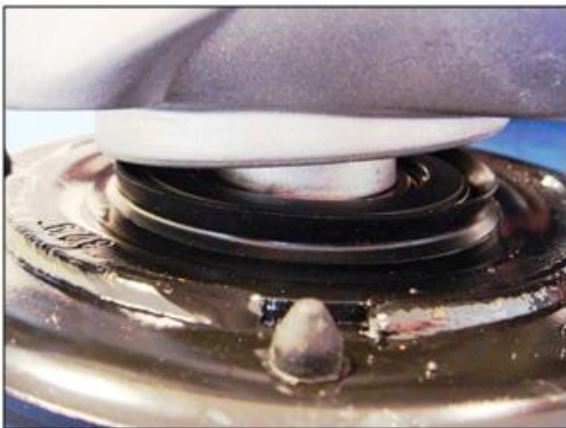


Correct assembly of the stop



Mounting the seal on the stop

Observe the direction of the seal: sealing lip on the filter block side

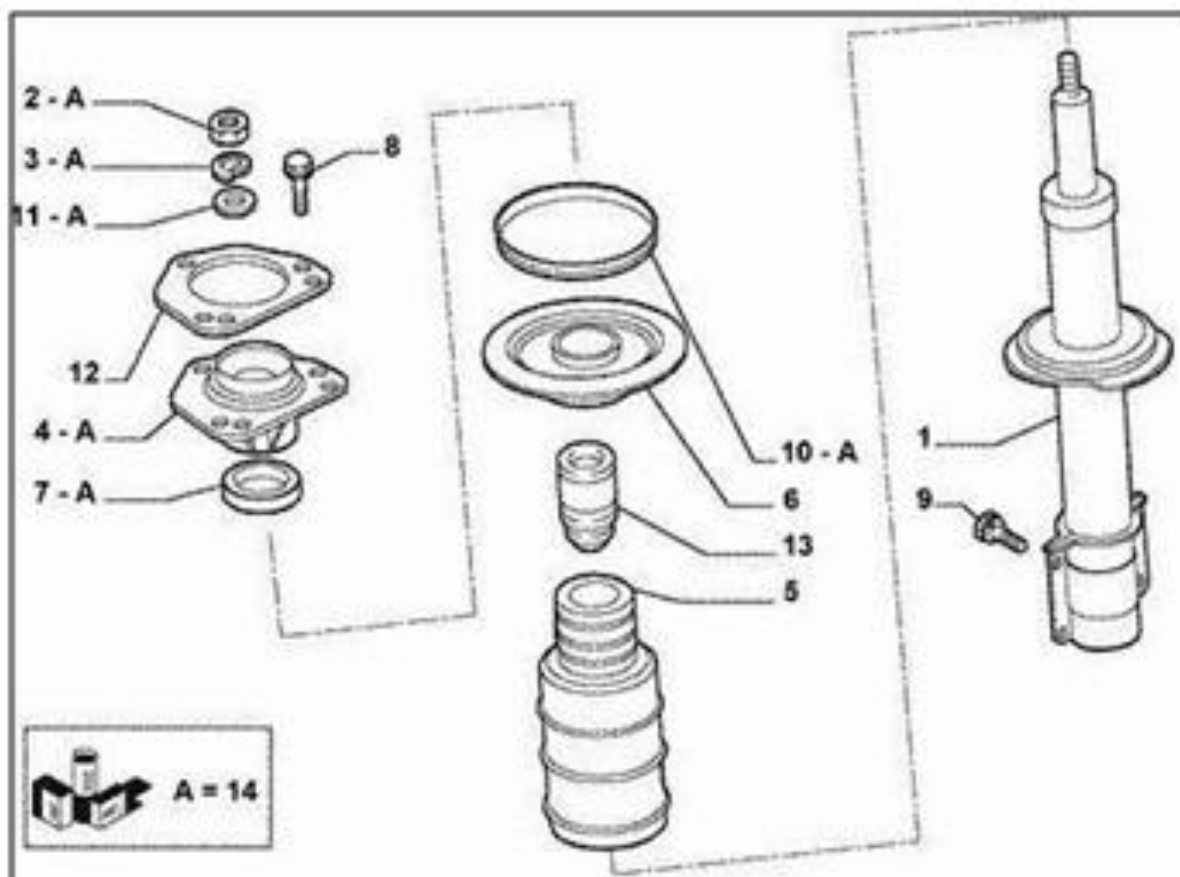


Fitting the filter block in the holder



Appearance of the final assembly





Assembly layout of the parts



Recommendations

Follow the manufacturers' assembly procedures as well as the tightening torques indicated by the manufacturer. Consult vehicle applications in our online catalogue: [eshop](#)



Use this QR Code to find our online catalogue

ALWAYS FOLLOW THE VEHICLE MANUFACTURER'S RECOMMENDATIONS!

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