

# TECHINFO DIRECTION TECHNIQUE ET MARKETING





KB659.35/EN - 06/2022

# KB659.35

## Removal/Installation recommendations

CITROËN: Jumper (I, II, III), Relay (II, III)

FIAT: Ducato (I 234-244-245-247, II 250-251)

PEUGEOT: Boxer (I, II)

#### **OE** Reference

[5031-75, 5035-47, 5038-E3, 6923-G2, 6939-C1, 6949-49], [11586121, 1319277080, 1320987080, 1345897080, 1355179080, 15503911, 5896546]

# **SNR Kit KB659.34**

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**FRONT LEFT** 



FRONT RIGHT

#### **COMMON PROBLEMS:**

PREMATURE BEARING FAILURE

#### Probable cause:

#### Incorrect installation of the kit

Failure is normally caused by the penetration of contaminants such as water and mud. It is important to replace all parts supplied in the kit, in the correct orientation. The most common failure is normally caused by the two bearings and the two seals being installed backwards (see installation procedure).

## **RECOMMENDATIONS**

- Install the bearing in the correct orientation: the black face of the bearing must sit against the filter unit.
- Install the seal in the correct orientation: the seal lip must sit against the filter unit.
- Take care not to deform or damage the seals during installation, do not lubricate the two assemblies excessively.



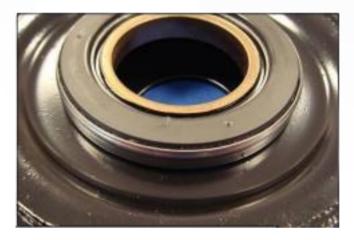


## KIT INSTALLATION INSTRUCTIONS





Install the bearing in the correct orientation: the metallic side should not visible





Correct assembly of the bearing Installation of the seal on the prop

Install the seal in the correct orientation: the seal lip goes against the filter unit



Fitting the filter unit into the mount

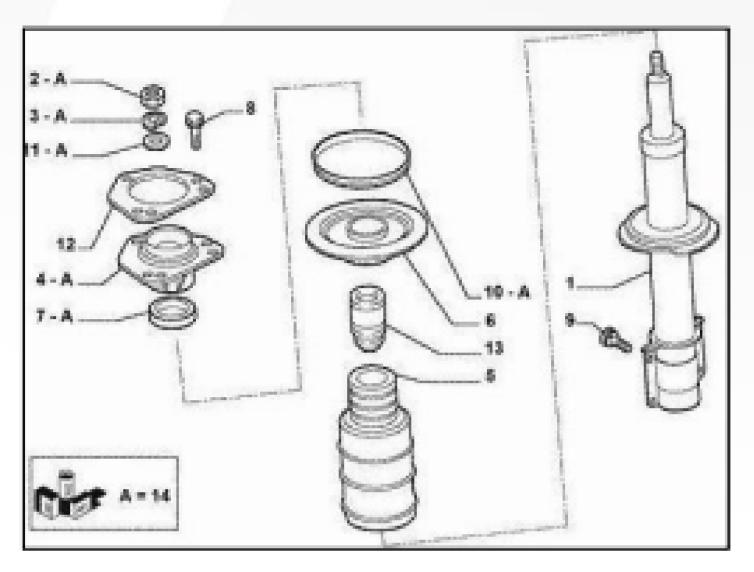


View of final assembly









## Parts orientation



### Recommendations

Follow the manufacturers installation procedures apply the tightening torques specified by the manufacturer.

Refer to the vehicle applications in our online catalogue: **eshop** 



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