

HANDBOOK Our industrial products and services at a glance





Dear NTN partner,

We have been working successfully for years to set up and improve our collaboration towards our common goal, satisfaction of the final customer.

As a leading manufacturer of rolling bearings and linear technology, we accompany our partners through challenges imposed by the market.

We are proud of the global offer made up of our brands **NTN** and **SNR**. We continuously improve our offer thanks to new products, responding to technical criteria for highly demanding applications, or economic criteria for very competitive markets and standard applications. We want to constantly satisfy our ever-changing market. Whatever the challenge, we generally have the solution.

This **NTN** manual has been created by **NTN** sales, marketing and engineering teams and integrates our partners' feedback. It is a practical approach to help you, as an **NTN** partner, to feel comfortable with our wide range of products and services.

This **NTN** manual focuses on what you really need in your day-to-day business. It is a silent companion which will give you quick help and many answers about our company and products.

In parallel, we hope that through our regular communication, you will have the full picture of who we are: our range, our expertise, and our proximity. You are our ambassadors, and you help convince the final customer. We count on you to convey our philosophy and spirit.

We look forward to your feedback on this manual at any time.

Yours sincerely,

Eric MALAVASI VP of NTN-SNR ROULEMENTS Responsible for Industrial Business Unit Europe and Africa region



# Let's make the world move forward



We are **NTN** in EUROPE and we make the world **NAMERAKA**. We are people at the service of movement. We design & offer high added value mechanical products. Our expertise makes us a reference. We believe in a fluid, mobile & harmonious society. We are driven by our willingness to cooperate. We continuously build positive mobility.



# • SUMMARY



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# • COMPANY



# INNOVATION DRIVING YOUR PRODUCTION

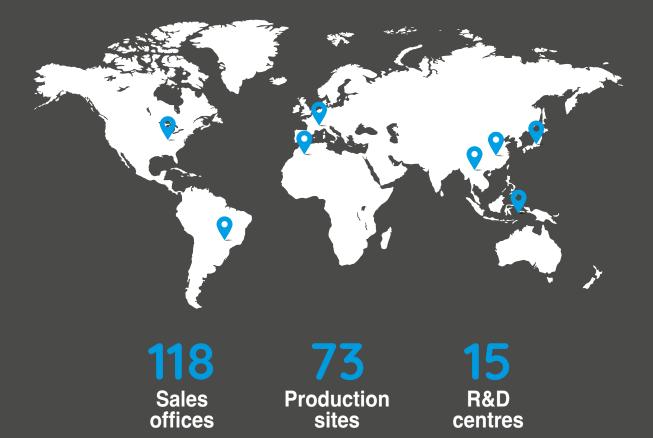
Movement. It is constantly changing. It is analysed, brought under control, guided and mastered with the aim of deriving maximum benefit. It is more than merely a concept. It is the very essence of our commitment, namely designing and innovating to deliver the perfect solutions to the issues and constraints of today and tomorrow.

There are thousands of us around the world masterminding and developing solutions to raise the bar on your production performance. Our world-leading brands (**NTN**, BCA, BOWER and SNR) are marketed worldwide and deliver the best-fit solutions for working together and building a more environmentally-friendly society. Follow our lead and use interaction, anticipation and adaptation as the keys to guiding and shaping the future of the manufacturing, automotive and aviation markets.





## The local service of an international partner







DEDICATED TO SECTORS SUCH AS AGRICULTURE, PACKAGING, MINING, QUARRY, CEMENT, FOOD-PROCESSING, ENERGY, WATER, CONSTRUCTION MACHINERY, AUTOMOTIVE ETC.





Customer satisfaction is the key to success; it requires a daily commitment to contribute to performance objectives. That is why **NTN** offers innovative solutions and technical expertise to serve your business.

# **Our brands**

NTN<sub>®</sub>

With high-tech products resulting from advanced R&D and design, the **NTN** brand offers a wide range of solutions adapted to your most demanding technical requirement and high-end premium quality requirements.



Simply smart, **SNR** products have been designed to make their user's life easier. The range is made of a combination of indispensable premium quality products that answer your needs efficiently.



BCA & BOWER are both trademarks of **NTN** Corporation. These brands are mainly sold in the North American market.



# Industry market offer for Europe

		BRA	ND
PRODU	CT GROUP	NTN.	SNR.
	BALL BEARING	$\checkmark$	$\checkmark$
	CYLINDRICAL ROLLER BEARING	$\checkmark$	
	TAPERED ROLLER BEARING	$\checkmark$	$\checkmark$
	SPHERICAL ROLLER BEARING*	$\checkmark$	$\checkmark$
	NEEDLE ROLLER BEARING	$\checkmark$	
	BEARING UNIT**	$\checkmark$	$\checkmark$
	SPLIT PLUMMER BLOCK HOUSING***	$\checkmark$	$\checkmark$
	LINEAR MOTION		$\checkmark$
NTIN COM	SERVICES		$\checkmark$

\* A part of the range of **SNR** spherical roller bearings is currently being converted to the **NTN** brand.

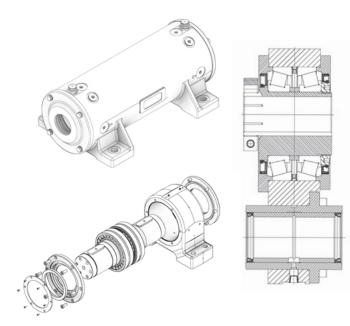
NTN spherical roller bearings are, like the SNR products, mainly in the E design with optimised performance.

\*\* In Europe, we propose mainly the SNR bearing unit range which is available from stock both in European and Asian designs.

\*\*\*In Europe, we propose mainly the SNR split plummer block housing.

# ZOOM ON SOME TECHNICAL PRODUCTS: THE CUSTOMISED MODULES





Customer-specific, ready to install mounted units

The european **NTN** team will develop, together with you, individual mounted units according to your requirements



Enquiry form available at the end of the dedicated brochure

Questions?... cmd@ntn-snr.de

You can find more information in page 106 of this handbook and on our dedicated brochure



NTN, YOUR ENGINEERING PARTNER



# O E-TOOLS

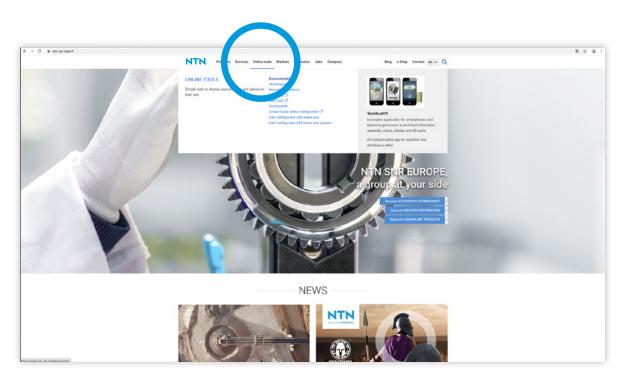


# **Digital flyers and catalogues**

### ACCESS TO OUR WEBSITE: www.ntn-snr.com

Information about our products and services

Download catalogues and flyers in the menu "OnlineTools" > "Documentation"

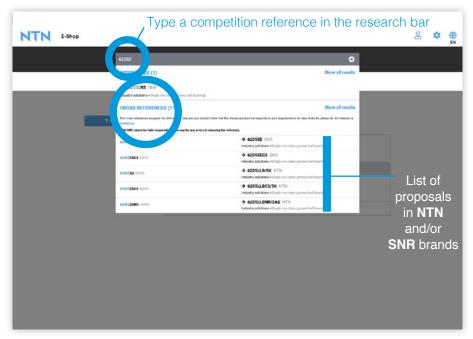




# **E-platform**

ACCESS TO OUR E-SHOP: www.eshop.ntn-snr.com

# Convert products to NTN and/or SNR



TIP

If an article is not found, you should vary slightly with the input of the suffix. Example: 62052RSR = 6205 2RSR = 6205-2RSR

# Prefix and suffix (tabular)

An extensive overview can be found in the e-shop (even without being logged in) on the left of the website in the "Our tools" menu  $\rightarrow$  "Prefixes and suffixes signification". It is important to first select the right tab "Prefix or Suffix".

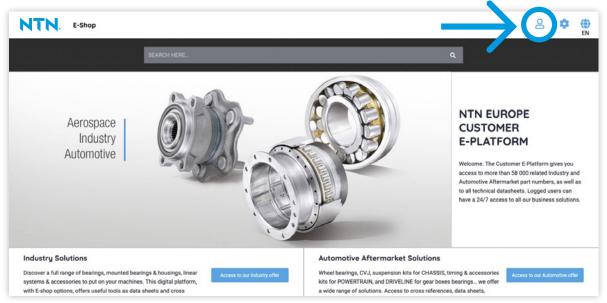
	AUTO AFTERMARKET	INDUSTRY SOLUTIONS				
Industry solutions products				r Tools		
Boll Bearings Boll Bearings Thust ball bearings Roller bearings Roller bearings Roller bearings Ophindras Inder bearings Ophindras Inder bearings Needle roller	Bearing housings Spit bearing housings SNC(D) Lange cell housings SNC(D) Lange cell housings ZNC(D) Lange cell housings ZNC(D) Di Librotada housings ZNC Di Librotada housings ZNC Bearing units Bearing units Insert Learings High precision angular contact ball bearings Tools - Lubrication Lubrication	Linear Motion Ball Screws Linear Guidea Ball Bushings Morket range SENTINEL Sentee	Pre NTT Lin Ind Doo Pre Tec Aut	tearship Program froms and Suffixes significatio N CAD drawings ard Guide Configurator Intiguador XA CAD Configurato intig ustry MasterClass sumentation duct Analysis herical Assistance dict Analysis (c) assembly lines rospace inspection and repain N bearing calculation		F
Combined bearings			-		-	

Note: More detailed conversion tables for our self-aligning bearing units and needle bearing ranges are also available as a separate document or desk pad. Don't hesitate to contact us.

# Orders and access to information

When you are logged in, you have many options, such as configuring goods from our company or viewing order and delivery documents afterwards.

If you haven't already done so, simply apply for online access to our e-shop. Please do not hesitate to speak to your contact person in sales.



In the task bar at the top right of the e-shop you will find the corresponding menu items to make specific entries or to request information. On the right, for example, you will find the overview menu, which gives you access to all information regarding your offers, orders or deliveries. You can also configure your desired views under "Settings".

# **Shopping cart**

Here you will find all information about your selected types once again bundled. You can also import and export complete lists.

OUR ACCOUNT		iny o	asket		ge basket « covite   Co	l apo 1 your bed	Accession shappen in	ТІР
Selectal Bulkacions	Median	Analaticity develop	Total Broas Weight	Unit Gross Price	Conditional Printer	Pier	Solutions 1007	By clicking on "Industry Alternative", you will be
Quick odd SEARCH - IERE.								able to identify alternati
AT 32225 - MTN Unit Reck 1     O     Industry - Alternative	• 1 •	4 for 27 67 3621	0.75 kg	58,56-C	888	***	Act to degaling tot	to requested product, wi information on price and
STOREF-SHR Untilexx1 D Induity-Alignative	· 38 •	25 for 06-05-2021	3.45 kg	19,104	**	-	Attrologing in	availability!
🗆 Selectat Bulcacions 🔹 🖪	1							



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# O BEARING TECHNOLOGY







# BALL BEARINGS

NTN.

# Deep groove ball bearings enjoy the silence

**NTN** has enhanced the quality of its offer in the field of deep-groove ball bearings. CM internal clearance, with reduced tolerance, is now the new standard for the **NTN** brand. This upgrade is proof that **NTN** is determined to make the very best of Japanese technology available to you.

The comfort of reduced noise levels is now within your reach!



# NTN - Deep groove ball bearings

Deep groove ball bearings are very common. The inner and outer rings have deep raceways, enabling them to support radial and axial loads in both directions, as well as combined loads resulting from the combination of all forces. Deep groove ball bearings are also suitable for high-speed applications.

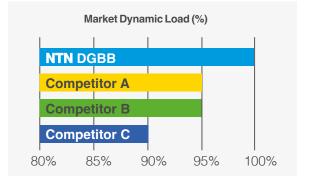
NTN

The **NTN** brand offers you a wide range of deep groove ball bearings combining the best solutions for sealing, radial clearance and lubrication for an optimum response to the requirements of your activity.

### Technical features

- High-end premium quality
- Very wide range with a strong sealing offer (see next page)
- CM tolerances as standard (normal internal clearance) at no extra charge
- Standard grease "5K" (Multemp SRL) suitable for temperatures from -40°C up to 150°C
- Suitable solutions for almost all applications

# A WIDE RANGE OF DEEP GROOVE BALL BEARINGS OFFERING THE BEST PERFORMANCES IN THE MARKET



Study carried out in 2021, based on the 3 main European market player catalogues

### Standard cage type and range overview

Cage design		Series								
Cage design	60XX		63XX	64XX	68XX	69XX	67XX	160XX		
Pressed steel	6000	6200	6300	6403	6800	6900	6700	16001		
cage	~ 6052	~ 6244	~ 6344	~ 6416	~ 6834	~ 6934	~ 6706	~ 16052		
Machined cage	6056				6836	6936		16052		
	~ 6084	-	-	-	~ 68-600	~ 69-500	-	~ 16072		

**NTN** bearings

service life.

ensure optimum performance and





### GOOD TO KNOW!

5K lubrication benefits from an eco-label in its country of origin (Japan) and is more than 60% biodegradable (28 days).



NTN.

Note: 618XX = **NTN** 68XX 619XX = NTN 69XX

# Sealing concept

### **Basic concept**

All deep groove ball bearings, irrespective of size, are manufactured with a "V"-shaped groove in the inner ring, which, depending on the design, acts as a labyrinth seal in conjunction with the seal.

During the operating cycle of the bearing, the reduction of interference from the inner lip gradually brings the outer lip into contact with the inner ring.

Shielded type

### **Benefits**

- Particles are kept away or evacuated
- Grease is pressed inwards

Types and codes

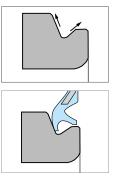
High performance for long-lasting protection

### Overview of **NTN** standard seals

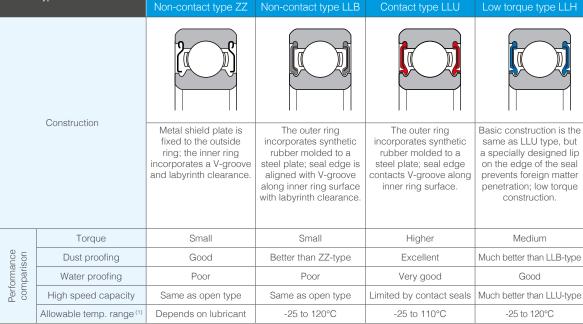
1) Please consult NTN Engineering about applications which exceed the allowable temperature range of products listed on this table.	
Note: This chart lists double shielded and double sealed bearings, but single shielded (Z) and single sealed (LB, LU, LH) are also available.	
Grease lubrication should be used with single shielded and single sealed bearings.	

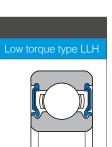
For more information, check online NTN Ball & Roller Bearings catalogue on www.ntn-snr.com/documents

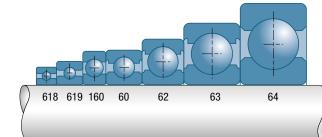
NTN



Sealed type



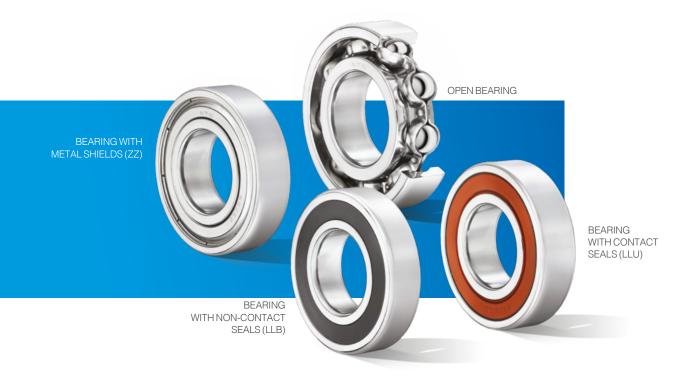






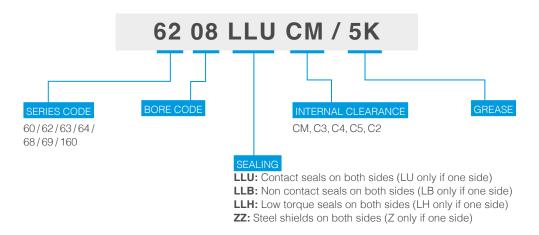
### CM tolerance for low-noise performance

- Standard: reduced bearing clearance tolerances reduce vibrations and decrease the noise level
- CM radial clearance available for entire NTN standard 6xxx deep groove ball bearing range
- Available for open, shielded and sealed versions (-ZZ, -LLU and -LLB)



### Designations

NTN.



More info about prefix, suffix & interchange table? Check from page 42



## Focus on NTN electrically insulated bearings: MEGAOHM™

### Technical features

- Withstanding up to 3 000 VDC as standard
- Ceramic layer on outer ring
- In accordance with standards ISO 492, DIN 620 and JIS 1514

#### Range overview

- Massive brass cage available from stock (L1B Suffix)
- Steel cage on request
- C3 internal clearance as standard available from stock
- C4 internal clearance on request

### Benefits

- Avoid premature damage due to current leakage
- Strength thanks to the brass cage
- Ensured interchangeability
- Available stock for most popular references (Deep groove ball bearings in 62xx & 63xx series)

						Bo	re diarr	neter co	ode					
Series	10	12	14	15	16	17	18	19	20	22	24	26	28	30
7MC3-62XXL1BC3														
7MC3-63XXL1BC3														
7MC3-63XXI 1BC4														

For more information, check online brochures www.ntn-snr.com/documents/megaohm



NTN,

### NTN.

## **SENTINEL<sup>™</sup> series**

NTN stainless steel deep groove ball bearing with spot-pack solid grease (LP09) as lubricant is the best opportunity to mix security for food/ beverage industries and sustainability for the production equipment.

### Technical features

- 440C stainless steel bearing, 304 stainless steel cage
- Specific nitrile seal reinforced
- NTN spot-pack solid grease (LP09), NSF approval / H1 category code
- Operating temperature: from -10°C to +80°C (100°C peak)

### Benefits

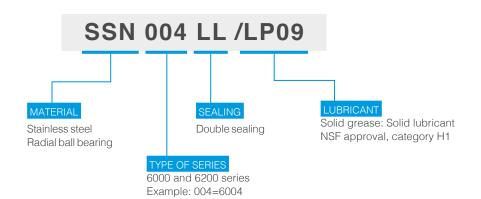
- 440C material is the best compromise between load rating capacity and corrosion resistance
- Solid grease reduced lubricant leakage even when bearing is subjected to high vibration and centrifugal force
- Compare with general-purpose food grease lubricant, solid grease is less prone to emulsification and leakage due to water penetration
- Solid grease with spot-pack application offer a good level of speed rotation while maintaining solid lubricant advantages

#### Range overview

Code bore P/Ns

- From 000 to 008 (6000 to 6008)
- From 200 to 208 (6200 to 6208)

### Designations







# SNR - Deep groove ball bearings

# The simply smart brand

NTN proposes the SNR simply smart range of deep groove ball bearings. It is a compact range that contains the indispensable sizes and offers standard sealing options with premium brand quality.

### Technical features

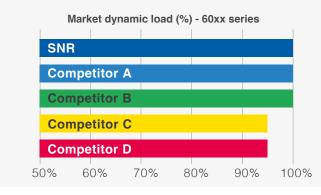
- Normal internal clearance and C3
- SNR deep groove ball bearings are designed with a steel cage as standard - options on request
- Sealed versions are already greased. The maximum operating temperature is +120°C
- Suitable solutions for almost all applications

### Range overview

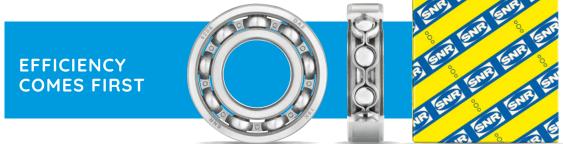
Series	60X	62X	63X	60XX	62XX	63XX			
Dim.	607	623	634	6000	6200	6300			
Dim.	~ 609	~ 629	~ 635	~ 6028	~ 6226	~ 6322			
INTERNAL CLEARANCE: normal, C3									
OPEN / SHIELDED -ZZ / SEALED -EE									

More info about prefix, suffix and Interchange table Check from page 42

### A range with continuous technical improvement to meet the needs of your application

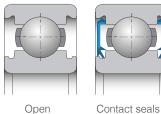


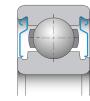
Study carried out in 2022, based on the main European market player catalogues











Open

("-EE")

Steel shields ("-ZZ")

# SNR

## Double-row deep groove ball bearings

Double row deep groove ball bearings are designed to accept higher loads than a single row ball bearing.

They have identical outside diameters and bores but are slightly wider, thus having a much higher load capacity.

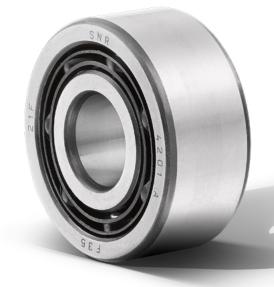
### Technical features

- Polyamide cage as standard (no suffix)
- Without filling slot (suffix A)
- Normal internal clearance
- Open type

SNR

### Range overview

		Bore diameter code									
Serie	00	01	02	03	04	05	06	07	08	09	10
42xxA											





Easy to work

**Premium quality** 

Competitiveness booster

### NTN.

## EMTR Focus on our ball bearing range dedicated to electric motors

- Deep groove ball bearings of series 6000, 6200 and 6300
- For applications with specific temperatures or speed requirements

Are you looking for higher reliability and quality, with the lowest noise level, without compromising on price? The new EMTR bearing range with optimised design for electric motors brings you the solution.

### Technical features

- C3 internal clearance
- Special low noise grease
  - Up to 150°C usage: no suffix in the designation
  - High temperature usage (up to 200°C): D189 suffix
- Precision Class P6 (ISO 492) and improved grade for balls (G10) with special vibration check
- Benefit:
  - Raceway roughness: improved by 25%\*
  - Raceway roundness: improved by 20%\*
    \* Compared to SNR's standard tolerance



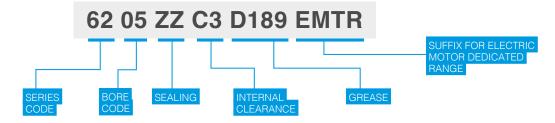
SNR

#### Benefits



Range overview 6201 >> 6206 + 6304







### TOPLINE

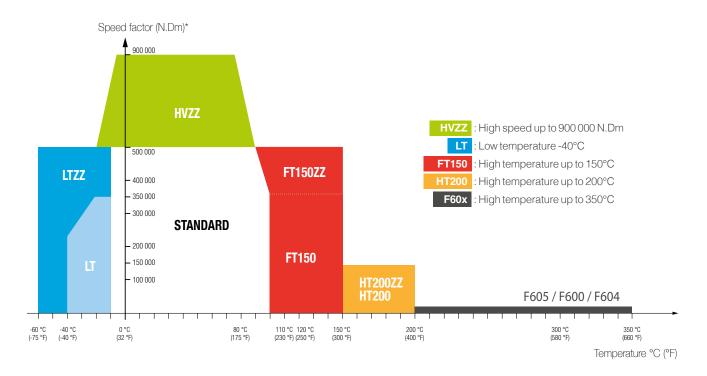
SNR



#### The unique range of ball bearings dedicated to extreme applications.

Deep groove ball bearings of series 6000, 6200 and 6300.

For applications with specific temperatures or speed requirements.



- High availability to solve problems quickly
- A unique product range from a premium brand
- A ready to use range for specific applications
- Wide selection of bore diameters for the 6000, 6200 and 6300 series
- Technically optimised products: cage, internal clearance, lubricant and seals
- The technical support from our teams





# **T**OPLINE

The unique range of ball bearings dedicated to extreme applications



Products	Cage	Internal clearance	Grease	Sealing	Other	Temperature range
HVZZ	Glass fibre reinforced polyamide 6.6	C3	Superior quality. Lithium thickener + synthetic base oil	Steel shields	Precision P6, P5. High-precision balls (<= Class 10)	-20°C to +120°C
LT LTZZ	Steel	C3	Suited to low temperatures. Lithium thickener + synthetic base oil	Nitrile rubber seals (NBR) or steel shields	-	LT: -40°C to +100°C LTZZ: -60°C to +120°C
FT150 FT150ZZ	Steel	C3	Adapted to high temperatures. Polyurea thickener + synthetic base oil	Fluoroelastomer seals (FKM) or steel shields	-	-30°C to +150°C
HT200 HT200ZZ	Steel	C4	Adapted to high temperatures. PTFE solid lubricant and PFPE oil	Fluoroelastomer seals (FKM) or steel shields	Specific heat treatment	-40°C to +200°C
F605	Steel	Multiple of C5*	**	-	Brand is stamped	
F600	Steel	Multiple of C5*		-	Specific surface treatment (phosphatisation + MoS2	Temperature range be- tween +200°C and +350°C (continuous or cyclic)
F604	Steel	Multiple of C5*	Suitable for very high temperatures. Polyalkylene glycol base oil + solid additive	Steel shields	deposition)*** Brand is stamped	



- \* Significantly increased internal clearance to offset the material's expansion effects.
- \*\* In case of F600 and F605, if additional lubrication is required, an appropriate amount of grease may be introduced into the bearing. Contact NTN for more information.
- \*\*\* Surface treatment for greater oxidisation resistance and improved lubrication. Caution: F600 and F604 products must be used with care in damp environments, since MoS2 may react with water to produce sulphuric acid.



# NTN - Angular contact ball bearings

### NTN.

## NTN - Single row angular contact ball bearings

The single row angular contact ball bearing is designed to withstand combined loads with a predominant axial component. Installed in opposition with another bearing of the same type, it guarantees high mounting rigidity.

A wide range for standard industry applications.

### Technical features

- Contact angle 30° (without suffix) or angle 40° (B suffix)
- Pressed steel cage (without suffix) or massive brass cage (L1)
- Single row series: 7000, 7200, 7300
- Universal pairing available (G suffix: Flush ground\*)
- Clearance as standard
- Preload on demand



# NTN NTN - Four point contact bearings (QJ-bearings)

Four-point contact ball bearings are single row radial angular contact ball bearings with raceways designed to withstand axial loads in both directions.

### **Technical features**

- Standard contact angle: 30°
- Massive steel cage as standard
- Split inner ring
- Available series: QJ2xx and QJ3xx



More info about prefix, suffix & interchange table check from page 42

\* "Flush ground" is the name given to the finishing method where the offset of the front and back faces of the bearing are ground to the same value. This allows a designated clearance or preload value to be achieved when using bearings with identical codes in DB or DF orientations. DT series bearings can also be used in various arrangements to achieve uniform load distribution.



# NTN and SNR - Double-row angular contact ball bearings

Double-row angular contact ball bearings have a similar configuration as two angular contact ball bearings but have the advantage of a smaller space requirement. These bearings support axial and radial loads in both directions.

NTN and SNR: two brands to offer you a full range of possibilities.

### **Technical features**

- Two cage variants: pressed steel (suffix S in **NTN**) or polyamide (suffix A or G15 in **SNR**)
- Open or sealed with steel shields (-ZZ) or seals (-LL in NTN or -EE in SNR)
- Careful:
  - Contact angle 25° without filling slot **> NTN** or **SNR**
  - Contact angle 32° with filling slot > only NTN

### Standard cage type and range overview

	SUFFIXES FOR OPEN SERIES									
SERIE	NTN	SNR	TYPE							
	S -	-	32° contact angle with filling slot Pressed steel cage Ungreased							
зххх	-	A	25° contact angle without filling slot Polyamide cage Greased							
5XXX	xx s		25° contact angle without filling slot Pressed steel cage Ungreased							

#### SUFFIXES FOR SEALED SERIES WITH SEALS

SERIE	NTN	SNR	ТҮРЕ
5xxx	SCLLD	-	25° contact angle without filling slot Pressed steel cage Greased
3***	-	EEG15	25° contact angle without filling slot Polyamide cage
			Greased

SUFFIXES FOR SEALED SERIES WITH SHIELDS									
SERIE	NTN	SNR	ТҮРЕ						
5xxx	SCZZ	-	25° contact angle without filling slot Pressed steel cage Greased						
5	-	ZZG15	25° contact angle without filling slot Polyamide cage Greased						

#### Note:

Be careful with cross references on this product type. Some important discrepancies exist on series number. Example:

FAG 3201-B-2RS-TVH corresponds to SNR 5201EEG15

#### In NTN and SNR ranges:

3XXX row is open (note contact angle if necessary) 5XXX is usually sealed (-ZZ or -EE / -LL)

### NTN.

SNR





# NTN NTN and SNR - Self-aligning ball bearings

SNR.

Self-aligning ball bearings have two rows of balls, their outer ring raceway forms a spherical surface and their inner ring has two raceways. The balls, cage and inner ring of these bearings are capable of shifting to compensate for a certain degree of misalignment with the outer ring. Consequently, these bearings are able to align themselves and compensate for shaft / housing finishing unevenness, bearing fitting error and other sources of misalignment. These bearings are designed to support radial loads and are not suitable for applications with heavy axial loads.

### Technical features

- Contact angle bearing
- Steel cage (NTN) or polyamide cage (SNR G14 / G15 suffix)
- Clearance: normal, C3, C4
- Cylindrical or tapered bore
- Sealed products available in SNR brand for 22xx & 23xx series (-EE suffix)
- Wider inner ring range available in SNR brand (112xx & 113xx series)



NITN	Series							
NTN	12xx	13xx	22xx	23xx				
Cylindrical bore	1200S	1300S	2200S	2300S				
	~ 1222S	~ 1322S	~ 2222\$	~ 2322\$				
	1204SK	1304SK	2204SK	2304SK				
Tapered bore	~ 1222SK	~ 1322SK	~ 2222SK	~ 2322SK				
Cage material	Pressed s	steel cage	Machined c	steel cage age: 2321S, 22S				
INTERNAL CLEARANCE: normal, C3								

### Standard cage type and range overview

			Se	ries		
SNR	12xx	13xx	22xx	23xx	112xx	113xx
Cylindrical	1201	1302	2201	2302	11204	11305
bore	~ 1222	~ 1320	~ 2220	~ 2318	~ 11212	~ 11310
	1205K	1305K	2204K	2305K	-	-
Tapered bore	~ 1222K	~ 1317K	~ 2220K	~ 2315K		
Cage material	Presse or Polyam	ed steel nide (G15)		ed steel e (G15/G14)	Polyamide (G15)	Polyamide (G15)
Sealing			2201 ~ 2212 EE with polyamide cage	2303 ~ 2310 EE with polyamide cage		
		INTERNAL	CLEARANCE: no	rmal, C3, C4		

# NTN and SNR - Thrust ball bearings

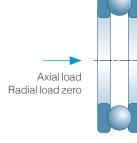
Thrust ball bearings are designed to support axial loads. Single direction thrust ball bearings support the axial load of a shaft in only one direction.



### Technical features

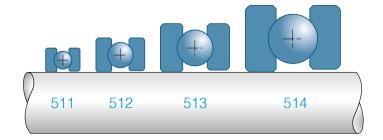
Thrust ball bearings consist of separable elements:

- Shaft locating washer
- Housing plate
- Ball-ring





### Standard cage type and range overview



NTN	Series							
	511	512	513	514				
Polyamide	51100	51200	-	-				
cage	~ 51107	~ 51207	-	-				
Pressed steel	51108	51208	51305	51405				
cage	~ 51152	~ 51224	~ 51320	~ 51415				
Solid brass cage	51156	51226	51322	51416				
	~ 511/530	~ 51260	~ 51340	~ 51420				

SNR		Series						
	511	512	513	514				
Polyamide	-	-	-	-				
cage	-	-	-	-				
Pressed steel	51100	51202	51305	51405				
cage	~ 51132	~ 51217	~ 51313	~ 51415				
Solid brass	-	-	-	-				
cage	-	-	-	-				



# NTN - High precision bearings

Precision rollering bearings, which are generally also referred to as spindle bearings, are primarily used in machine tools. Generally, the optimal bearing must be selected to suit the nature of the machine, the area within the machine, the spindle specification, bearing type, lubrication system and drive system of the intended machine through considerations of the design life, precision, rigidity and critical speed of the bearing.

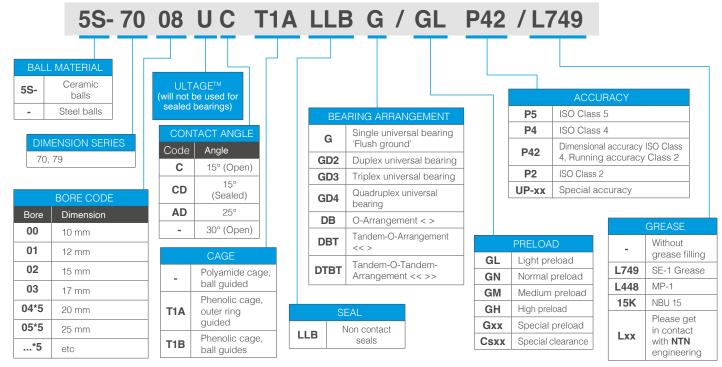
### Offer

- Standard, open
- Standard, sealed
- High-speed, open
- High-speed, sealed
- All bearings are also available with ceramic balls ("5S")

### ULTAGE<sup>™</sup> performance

Stock of pairable universal bearing called 'Flush ground' bearings ("G") with normal preload ("GN"). Sets and bearings with restricted tolerances can be offered individually (O-, X-, tandem etc.).

### Designations



ULTAGE ...

You can find more information in our catalogue or on demand.



### Table for translation

		NTN	SNR	FAG	NSK	SKF
Bearing series (sorted by size)		78		B718	78	718
		79U	719	B719	79	719
		70U	70	B70	70	70
		72	72	B72	72	72
C	Contact angle	15° (-C) 25° (-AD) 30° (""-"")	15° (-C) 25° (-H) -	15° (-C) 25° (-E) -	15° (-C) 25° (-A5) 30° (-A)	15° (-CD) 25° (-ACD) -
Corro	Polyamide (Ball guided)	No suffix	-	-	-TYN	-
Cage	Phenolic resin cage (Outer ring guided)	-T1A	V (Serie 719-70) G1 (Serie 72)	-T	-TR	No suffix
Universal	bearing 'Flush ground' (pairable)	-G	-U	-U	-SU	-G
	Light	-GL	-	-	-EL	-
Drolood	Normal	-GN	7	-L	-L	-GA
Preload	Medium	-GM	8	-M	-M	-GB
	High	-GH	9	-H	-H	-GC
Prec	Precision (Standard)		4 4S (Serie ML-MLE)	P4S	P3	P4A

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.



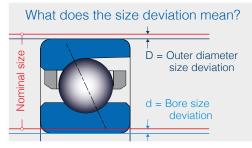
# NTN.

NTN.

#### Universal matching NTN. of **NTN** high precision bearings

Angular contact ball bearings are often combined in different arrangements for special purposes. Thanks to the flush grinding technique, the face height difference between the inner and outer rings is equal on both faces of a universal bearing (G suffix). Thus, you can assemble various bearing arrangements and achieve the specified preload:





Bore and outer diameter deviation shown on the boxes label:

#### **2** $\Delta d$ and $\Delta D$ permissible values for matched bearings set:

<b>7000</b> series*	Maximum permissible Δd in μm	Maximum permissible ΔD in μm	<b>7900</b> series*	Maximum permissible Δd in μm	Maximum permissible ΔD in μm
7000 > 7015	2	2	7900 > 7917	2	2
7016 > 7024	2	3	7918 > 7924	2	3
7025 > 7026	3	3	7925 ▶ 7926	3	3

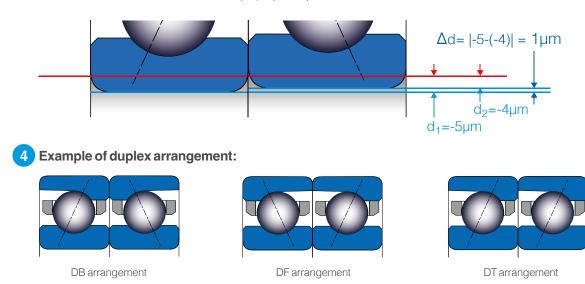
\*For P4, P42 precision

### 3

1

#### Determination of $\Delta d$ and $\Delta D$ :

 $\Delta d$ = bore size difference in a matched set (µm) = |d1-d2|  $\Delta D$ = OD size difference in a matched set (µm) = |D1-D2|



### NTN

# SNR - High precision bearings

Machline is a complete line of precision bearings. It combines high rotation speed and increased load capacity to meet the ever-increasing requirements of your machines.

The ML and CH ranges have been specially designed to withstand very high rotation speeds.

The sealed MLE range has lifetime lubrication and thus eliminates periodic greasing.

All Machline spindle bearings are produced to the P4S precision specification, which incorporates ISO 4 (ABEC 7) dimensional tolerances and ISO 2 (ABEC 9) dynamic tolerances.

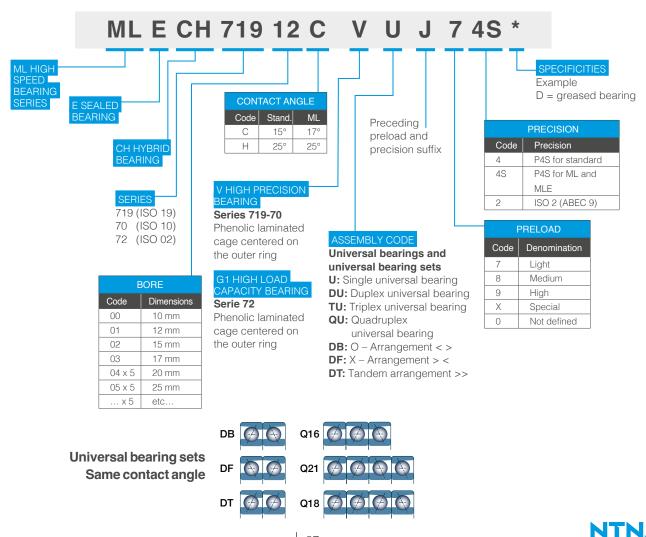
#### Offer

- Machline high precision: standard
- Machline ML: high Speed
- Machline MLE: sealed
- Machline CH: hybrid (available in all ranges)

All Machline bearings are available in the universal version (U), as a universal bearing set (DU, TU) and a matched bearing set (DB, DF, DT...).



#### Designations



# **NTN** Interchange table

SNR

	TYPE OF BEARING	TECHNICAL SPECIFICATION	NTN	SNR	FAG	SKF	NSK
		1 or 2 pressed steel shields	Z / ZZ	Z / ZZ	Z / 2Z	Z / 2Z	Z / ZZ
	600	1 or 2 contact seals	LU / LLU	E / EE	HRS / 2HRS	RS1 / 2RS1	DU / DDU
DEEP GROOVE BALL	6700 6800 (61800) 6900 (61900)	1 or 2 non contact seals	LB / LLB	-	RSR / 2RSR BRS / 2BRS	RZ / 2RZ	V / VV
BEARINGS	6000 / 6200 6300 / 6400	Groove without/with retaining ring	N / NR	N / NR	N / NR	N / NR	N / NR
	16000 / 16100	Internal clearance (if diff. from normal radial clearance)	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc
		Polyamide cage	-	No suffix	TVH	TN9	Т
DOUBLE ROW DEEP	4200-4300	Without filling slot	-	A	-	A	В
GROOVE BALL BEARINGS	1200 1000	Internal clearance (if diff. from normal radial clearance)	-	-	-	C2 / C3 etc.	C2 / C3 etc
		Contact angle 30°	No suffix	-	-	A	А
		Contact angle 40°	В	В	В	В	В
ANGULAR	7000 / 7200/ 7300 / 7400 7800 (71800) 7900 (71900)	Polyamide cage	T2	A	TVP	Р	T85 / TYN
CONTACT BALL BEARINGS		Pressed steel cage	No suffix	-	-	J	W
	7900 (71900)	Solid brass cage	L1	М	М	M / MB	No suffix
		Universal design	G	G	UA/UO/UL*	CB/G	G / SU
		Pressed steel cage	J	No suffix	-	J1	No suffix
DOUBLE ROW	1200 / 1300 2200 / 2300 11200 / 11300	Polyamide cage	T2	G15	TVH	TN9	Т
SELF-ALIGNING		2 contact seals	-	EE	2RS	2RS1	DDU
BALL BEARINGS		Internal clearance (if diff. from normal radial clearance)	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc
		Tapered bore 1:12	К	K	К	K	К
		Contact angle 32° to 35° with slot	3xxxS	3xxxB	No suffix	No suffix	No suffix
		Contact angle 25° to 30° without slot	5xxxS	ЗхххА	В	А	В
		Polyamide cage	T2	G15	TVH / TVP	TN9	Т
DOUBLE ROW ANGULAR	3200-3300	Pressed steel cage	No suffix	No suffix	No suffix	No suffix	J
CONTACT BALL	5200-5300	1 or 2 pressed steel shields	5xxxSCZZ	5xxx ZZ	Z / 2Z	Z / 2Z	Z / ZZ
BEARINGS		1 or 2 contact sealed type	5xxxSCLLD	5xxx EE	HRS / 2HRS	RS1 / 2RS1	RSR / 2RS
		1 or 2 non contact seals	5xxxSCLLM	-	RSR / 2RSR	-	ZR / 2ZR
		Internal clearance (if diff. from normal radial clearance)	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc
		Pressed steel cage	J	No suffix	No suffix	No suffix	No suffix
THRUST BALL BEARINGS	51100-51200 51300-51400	Solid brass cage	-	-	M, MP	М	М
		Polyamide cage	T2	-	-	-	-
		Polyamide cage	T2X	-	TVP	-	-
FOUR-POINT CONTACT BALL	QJ200 - QJ300	Solid cage	L1	MA	MPA	MA	No suffix
BEARINGS		Internal clearance (if diff. from normal radial clearance)	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

\*Several specific internal clearances on universal design.

For **NTN** alternative products, please contact us.

NTN,

## **Prefixes & suffixes**

		PREFIXES FOR BALL BEARINGS						
	MATERIAL							
Prefix	Brand	Description						
F-	NTN	Stainless steel ball bearing						
S	SNR	Stainless steel ball bearing						
S-	NTN	Material in ceramic						
TA- / TAB-	NTN	Nitrided steel						
TM- / TMB-	NTN	Special heat treatment						
TS2-	NTN	Special heat treatment up to 160 °C						
TS3-	NTN	Special heat treatment up to 200 °C						
TS4-	NTN	Special heat treatment up to 250 °C						
		COMPONENT						
2-	NTN	Only applies to inner and outer ring						
5-	NTN	Concerns balls only						
		DIMENSION						
W-	NTN	Modified width						
R-	NTN	Inch dimensions						
		SPECIAL RANGE						
U-RSH	NTN	Sensor bearing						
7MC3-	NTN	Outer ring with ceramic coating						
7MP-	NTN	Plastic-vulcanised outer ring						
AC-	NTN	Anti-rotation protection						
EC-	NTN	Expansion compensation for general purposes						
EC1-	NTN	Expansion compensation for high temperatures (max. 150 °C)						
EC2-	NTN	Expansion compensation for particularly high temperatures (max. 180 °C)						

SUFFIXES FOR BALL BEARINGS									
	COMPONENT								
Prefix	Brand	Description							
/2AS	NTN	Standard Grease							
/5K	NTN	Standard Grease							
2RS	SNR	Contact seal on both sides - Only for stainless steel deep groove ball bearings							
А	NTN	Polyacryl material for the seal							
A1	NTN	Fluorine material for the seal							
A2	NTN	Silicon material for the seal							
Dxxx	SNR	Grease type if non standard							
E	SNR	Contact seal on one side							
EE	SNR	Contact seals on both sides							
F1	NTN	Machined steel cage							
F2	NTN	Machined stainless steel cage							
FG1	SNR	Food grade LUBSOLID™							
G14	SNR	Polyamide 6.6 cage							
G15	SNR	Polyamide 6.6 cage with glass fibers							
J	NTN	Pressed steel cage							
JR	NTN	Pressed rivet cage							
JR2	NTN	Cage with reinforced type of pressed steel							
L1	NTN	Machined brass cage							
L1B	NTN	Machined brass cage centered on balls							
LB, LLB	NTN	Nitrile non-friction seal							
LH, LLH	NTN	Nitrile low torque seal							
LP03	NTN	Standard solid grease							

NTN.

**NTN** 

NTN.

SNR,

		SUFFIXES FOR BALL BEARINGS
		COMPONENT
Prefix	Brand	Description
LP09	NTN	Food grade solid grease
LU, LLU	NTN	Nitrile double lip contact seal
М	SNR	Massive brass cage, centered on balls
MA	SNR	Massive brass cage, outer ring guided
MB	SNR	Massive brass cage, centered on inner ring
QT	NTN	More than 50% grease filling rate
T2	NTN	Polyamide resin molded cage
T2X	NTN	Polyamide 6.6 + glass fiber 25%
U	NTN	Open bearing with existing groove to put seal afterwards
Y	NTN	Pressed brass cage
Z, ZZ	NTN/SNR	Steel shield
Z1, ZZ1	NTN	Stainless steel shield
		DESIGN
/GH	NTN	Heavy preload
/GL	NTN	Light preload
/GM	NTN	Medium preload
/GN	NTN	Normal preload
А	SNR	Double row angular contact ball bearings: PA66 + glass fiber cage; 25° contact angle; no filling slot
A	JNN	Double row deep groove ball bearings: PA66 + glass fiber cage; no filling slot
В	NTN	Single row angular contact: 40° contact angle
BG	NTN	40° contact angle, universal design
C2	NTN/SNR	Radial internal clearance, C2 class
C3	NTN/SNR	Radial internal clearance, C3 class
C4	NTN/SNR	Radial internal clearance, C4 class
C5	NTN/SNR	Radial internal clearance, C5 class
СМ	NTN	Special normal radial internal clearance with tighten tolerances
CSnn-n	NTN	Special clearance
К	NTN/SNR	Tapered bore, taper 1:12
Ν	NTN/SNR	Groove for snap ring on outer ring
N2	SNR	Anti-rotation slots on outer ring
NR	NTN/SNR	Groove and snap ring on outer ring
P2	NTN/SNR	Tolerance class 2
P4	NTN/SNR	Tolerance class 4
P5	NTN/SNR	Tolerance class 5
P6	NTN/SNR	Tolerance class 6
P63E	NTN	P6 precision class + C3 internal clearance; electric motor quality
S	SNR	Spherical outer diameter
W, W-1	NTN	Slot or knock out hole on ring
X1, X2, Xn	NTN	Chamfer modification
		SPECIAL RANGES
EMTR	SNR	Electric motor product range
F6xx	SNR	TOPLINE range for very high temperature - Maximum 350°C
FT150, FT150ZZ	SNR	TOPLINE range for high temperature - Maximum 150°C
HT200, HT200ZZ	SNR	TOPLINE range for high temperature - Maximum 200°C
HVZZ	SNR	TOPLINE range- High speed bearings with shields on both sides
LT, LTZZ	SNR	TOPLINE range for low temperature







### **ULTAGE.** NO TIME OUT

3



### Cylindrical roller bearings

ab

307E

Defined according to ultimate design rules, the **NTN** ULTAGE<sup>™</sup> cylindrical roller bearings set the new performance benchmark for your industrial equipment and machines.

Our high-resistance polyamide cage technology, a unique solution on the market, extends the field of use of **NTN** bearings to demanding applications.

Check out a reliable solution for minimising your maintenance operations.

ULTAGE<sup>™</sup>, setting the standard for supreme performance



### NTN NTN - Single-row cylindrical roller bearings

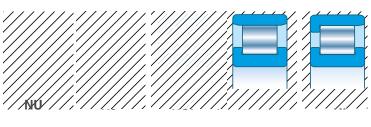
Thanks to their rolling elements with line contact on the raceways, the cylindrical roller bearings can support high radial loads. The rollers are guided by shoulders on the outer and/or inner ring and are therefore suitable for high speed applications. Cylindrical roller bearings are separable, allowing them to be easily mounted and disassembled even when interference fits are required.

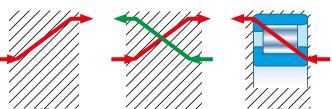


#### Technical features

#### 5 configurations of ring shoulders are available:

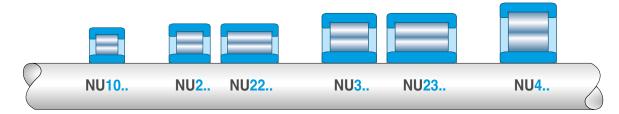
- NU & N are non locating bearings and can't support any axial load
- NJ, NF & NUP are locating bearings. NJ & NF provide an axial guidance through the bearing in one direction; in the two directions for the NUP design





#### 6 main ISO dimensions series:

From the lightest 10.. to the heaviest 4..



#### 3 technologies of cage:

- Polyamide (T2X), standard type: economic, light weight and quiet operation
- Pressed steel (no suffix), standard type for non E design
- Brass cage (massive G1 or riveted L1) for the largest series and demanding applications







Polyamide cage

Pressed steel cage

Brass cage

NTN

#### Designations

#### NU 22 08 EA T2X C3 C2 /- / C3 / C4 / C5 DIMENSION SERIE CODE BORE CODE BEARING CAGE CODE 10.. / 2.. / 22.. / 3.. / 23.. / 4.. T2X: Polyamide

E: Reinforced execution **EA:** ULTAGE<sup>™</sup> execution No suffix: Standard cage (steel or brass)

G1: Massive brass

### ULTAGE<sup>™</sup> offer ULTAGE

#### ULTAGE<sup>™</sup> performance series for NU, NJ, NUP, N and NF types in the ISO dimension series 2.., 22.., 3.. and 23..

- Rollers with advanced profile, for an optimal contact stress distribution on the raceways and reduction of edge stresses
- Optimised internal specification for lower operating temperature and improved allowable rotation speed
- High performance glass-fibre reinforced polyamide, for high rotation speed and long grease service life as well as quiet operation

#### Benefits from using ULTAGE<sup>™</sup> (compared to previous design):

- Higher level of dynamic load Cr, one of the highest on the market
- Operation under larger misalignment, up to 2 mrad
- Longer service life
- Lower operating temperature for higher rotation speed, under oil lubrication

**Previous designation** 

New designation

NU 208 E T2X C3 NU 208 EA T2X C3

#### Range overview

Bore code	►	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	22
Bore diameter Ød [mm]	•	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100	110
Dimension	2EA	T2X	G1*	G1 *															
series	22EA	T2X	G1	G1	G1														
	3EA	T2X	G1	G1	G1	G1	G1	G1											
	23EA	T2X	G1	G1	G1	G1	G1	G1											

(\* ): T2X polyamide cage is the standard cage except for bore codes 20 and 22, with massive brass G1  $\,$ 









JTP

NTN.

45

## NTN NTN - Double-row cylindrical roller bearings

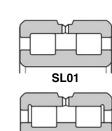
Double row cylindrical roller bearings are designed for very heavy loaded applications. With cages, they offer the best compromise for moderate to high rotation speed; without cage (full complement type), they incorporate the maximum number of rollers for the maximum load capacity.

#### With cages

#### Non locating bearing

NN49..(K) and NNU49..(K) Bore diameter Ød = 100 mm - 500 mmNN30..(K) Bore diameter Ød= 25mm - 460mm For heavy loaded applications, under moderate to high rotation speed.





**SL02** 

### Full complement type

Locating bearing Bore diameter Ød = 50mm - 400mm SL01-48.. and SL01-49.. Semi-locating bearing

SL02-48.. and SL02-49..

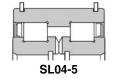
For extremely loaded applications, under low to moderate speed (large construction machinery, steel industry machinery...).

Bore diameter Ød= 50 mm - 380mm

#### Full complement type – Bearing for sheave

SL04-5..

- Locating bearing
- Outer ring phosphate coated
- With or without snap rings on outer ring
- With seals or shields
- With or without relubrication on outer ring





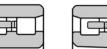
### NTN.

## NTN - Four-row cylindrical roller bearings

#### 4R series for roll necks of steel rolling mill

- Bore diameter Ød = 100 mm 1 030 mm
- Plain rollers or hollow rollers with pin cage for the highest load rating
- Through hardened or case hardened steel for better crack and shock resistance
- Corrosion resistance with phosphate coatings
- Various configuration of seals, ring designs, bores (tapered bore, circulating oil groove, ...)





NN...

Π

NNU...



NNU....K

### Interchange table, prefixes & suffixes

Technical Specification	NTN SNF		INA/FAG	SKF	NSK	
		DESIGN	ATION			
NU / NJ / NUP / N / NF	NU / NJ / NUP / N / NF	NU / NJ / NUP / N / NF	NU / NJ / NUP / N / NF	NU / NJ / NUP / N / NF	NU / NJ / NUP / N / NF	
NU without inner ring	RUS	RNU	RNU	RNU	RNU/RUS	
N without outer ring	RNH	RN	RN	RN	RN	
2 row full complement	SL01	-	SL01	NNC	RS	
series	SL02	-	SL02	NNCF/ NNCL	RSF	
2 row full complement for sheaves	SL04-5	-	SL045	NNF5	RS-5	
		CAG	E			
Polyamide cage	T2X	G15	TVP2	Р	Т	
Pressed steel cage	without suffix	-	JP3	J	W	
Brass cage	G1, L1	М	M1, M1A, MPAX	M, ML	M, MA1, MBR, MR	
		EXECU	TION			
Increased load design	E, EA	E	E	EC	E	
Radial clearance (deviating from normal radial clearance)	C2, C3, C4					

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

		PREFIXES FOR C	LINDRICAL ROLLER BEARINGS
Prefix	Brand	Characteristics	Description
TS2-	NTN	Heat treatment	Heat stablisation for use up to 160 °C, for rings and rollers
2TS2-	NTN	Heat treatment	Heat stablisation for use up to 160 °C, for rings only
TS3-	NTN	Heat treatment	Heat stablisation for use up to 200 °C, for rings and rollers
2TS3-	NTN	Heat treatment	Heat stablisation for use up to 200 °C, for rings only
E-	NTN	Material	Carburising steel, for all components
HL-	NTN	Execution	HL- treatment for rollers, for improved lubrication
7MC3-	NTN	Execution	Ceramic coating on the outer ring for electric insulation
6MX-	NTN	Execution	Phosphate coating on inner ring
MX50-	NTN	Execution	Phosphate coating "RUSTGUARD" on rings and rollers

		SUFFIXES FOR CY	LINDRICAL ROLLER BEARINGS
Suffix	Brand	Characteristics	Description
T2X	NTN	Component	PA46 glass fibre reinforced polyamide cage
G1	NTN	Component	Massive brass cage, outer ring guided for NU, NJ and NUP
L1	NTN	Material	Riveted brass cage, outer ring guided
N	NTN	Execution	Groove on outer diameter of outer ring
NR	NTN	Execution	Groove on outer diameter of outer ring + snap ring
HT	NTN	Execution	For high axial thrust load
К	NTN	Execution	Tapered bore





# TAPERED ROLLER BEARINGS

# RESISTS ALL, EXCEEDS COMPARISON



NTN® BEARINGS

NTN corporation

Inch or metric, the range of NTN tapered roller bearings covers all of your needs and will bring you the highest reliability whatever the conditions of use.

Available in our logistics center dedicated to distribution, our offer has been designed to achieve one goal: your satisfaction!



#### NTN.

SNR

# NTN and SNR - Tapered roller bearings

The tapered roller bearing consists of 2 loose elements: the inner ring (cone) with tapered rolling elements + the cage (we could also say "the mounted cone") and the outer ring (cup).

This is the best bearing solution for supporting combined axial & radial heavy loads.

The single row type is usually used by pair, the operating clearance or preload is adjusted during the mounting of the bearings.

A set of preloaded tapered roller bearings offers, in addition to a high load capacity, the necessary high rigidity required inside the gearboxes or transmission.



#### Benefits

A complete range of tapered roller bearings from the world's second largest manufacturer (approx. 100 million units/year), with ISO metric and ABMA inch series.

- Under NTN brand, complete ranges of metric and inch series, with high technology products
  - A metric range that covers all the market needs
  - A numerous inch range (>270 series), that is the best alternative to the market leader
  - High quality steels, with case hardened steel and through hardened steel
  - The larger sizes under the label ULTAGE<sup>™</sup>, with the highest performance on the market
  - 2 and 4 rows for specific applications
- Under SNR brand, a compact range of metric series that covers the essential needs with all the benefits of a premium brand without any technical compromise
  - An "Easy to Work" range, with only 1 bearing part number per dimension
  - New opportunities of competitivity in the European market
  - High quality products, a range approved by many major European OE customers

**NTN** and **SNR** ranges represent approximately 1900 part numbers in the European gross price list, to meet the market needs with the adequate tapered roller bearing.





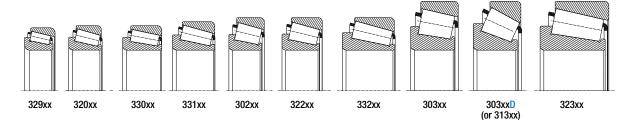
### Metric series range overview

#### NTN metric tapered roller bearings, the complete range

• 10 standard metric series, including 1 steeper angle series with suffix D (= 313xx in Europe)

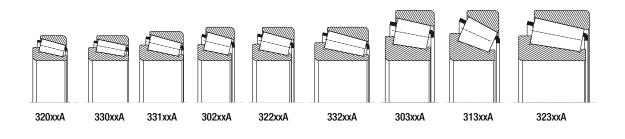
4T-32006X

- 3 additional steeper angle series 322xxC, 323xxC (suffix C NTN = suffix B in Europe) and T7FCxxx
- Bore diameter from 15 mm to 850 mm (440 mm in catalog)
- Case hardened steel (prefix "4T-") or through hardened steel (suffix "U"), interchangeability for both
- Pressed steel cage
- Tolerance: ISO492 normal class
- Designation:
  - For case hardened steel:
  - For through hardened steel: **32018XU**



#### **SNR** metric tapered roller bearings, the simply smart range

- 9 most popular metric series, including 1 steeper angle series 313xxA
- Outer diameter < 200 mm
- High grade through hardened steel
- Pressed steel cage
- Tolerance: ISO492 normal class
- Easy to work range: designation with only 1 suffix A → 32014A



#### NTN.

SNR

### NTN. Inch series range overview

## $\ensuremath{\textbf{NTN}}$ inch series tapered roller bearings, the best alternative to the market leader

- >270 series defined according to ABMA standard
- Bore diameter from 12.7 mm to 1270 mm
- 100% case hardened steel, with the prefix "4T-"
- Pressed steel cage
- Tolerance: ANSI/ABMA std 19 class 4 or ANSI/ABMA std 19.1 class K or N for metric J series
- Designation:

				Mou	inted cone	•		Outer ring (cup)					
	MA inch series	4T-		HH	<b>2</b> 28340	Suffix	/		HH	<b>2</b> 28310	V3		
AD	MA IIICH Series	4T-			25577	Suffix	/			25520	Suffix		
AE	3MA "J" metric series	4T-	J	LM	10294 <b>9</b>	Suffix	/	J	LM	<b>102910</b>	Suffix		
Duty o	class prefix		Code	l	ncluded cup a	angle	Seri	es numb	er	Comp	onent num	ber	
EH	Extra Heavy series		1	0 to 23	°59'59.99''			0-9		Cone -> <b>30</b> to <b>49</b> (and <b>20</b> to <b>2</b>			
EL	Extra Light series		2	24° to 2	25°29'59.99''			00-99	Cup -> 10 to 19 (and 20 to				
н	Heavy series		3	25°30'	to 26°29'59.9	99''	0	000-999					
HH	Heavier than Heavy se	eries	4	27° to 2	28°29'59.99''								
ΗМ	Heavy-Medium series		5	28°30'	to 30°29'59.9	99''							
L.	Light series		6	30°30'	to 32°29'59.9	99''							
LL	Lighter than Light seri	es	7	32°30'	to 35°59'59.9	99''							
LM	Lighter-Medium series	6	8	36° to 4	44°59'59.99''								
Μ	Medium series		9	45° an	d over, exclu	uding thrust							

- Cone and cup can be managed separately, each cone of the same series could be associated with one cup of the series
- Interchangeability is guaranteed. It is recommended to not mix cones and cups from different origins, for optimal performance after assembly
- A reduced stock allows to generate many bearing combinations:

4T-	25592							
4T-	25590	-			-			
4T-	25584		4T-	25526	_	4T-	25584	25520
4T-	25582	÷	4T-	25522	=	4T-	25582	25520
4T-	25580	-	4T-	25520		4T-	25580	25520
4T-	25578	-	4T-	25519	_	4T-	25578	25520
4T-	25577					4T-	25577	25520
4T-	25572					4T-	25572	25520

#### Example: 25500 series

### High performance steel

#### 2 technologies of steel, used as standard

#### Carburised (case hardened) steel

Carburising hardens the steel from the surface to the proper depth, leaving a relatively soft core. This provides hardness and toughness, making the material suitable for impact loads.

Case hardened steel is applied to rollers and both rings and could be identified by the prefix "4T-". It is the standard material for all inch series.

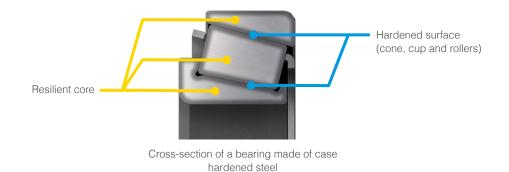
**Through hardened steel** is obtained from high grade carbon chromium bearing steel. It is applied to larger **NTN** bearings from metric series and to all **SNR** range.



#### 2 technologies of **NTN** steel offer the same basic rating life

Case hardened steel offers additional benefits such as:

- Better resistance to cracks, especially in case of high tight fit condition
- · Better resistance to shocks loads, thanks to its resilient core





#### GOOD TO KNOW!

Inch and metric tolerance systems are not defined in the same way for diameters: in the inch tolerance system, diameters are defined to positive whereas in the metric tolerance system, they are defined to negative (versus nominal diameter).

A special attention has to be put on the shaft diameter definition!!!

Example: Inch bore diam. (in mm)



Metric bore diam. (in mm)  $\triangleright 0$  105  $_{-0,020}^{0}$ 



SNR

### ULTAGE<sup>™</sup> large size metric series



**ULTAGE<sup>TM</sup>** large size metric series (OD  $\ge$  Ø270mm) deliver longer life, higher load ratings, and higher speed capabilities.

Developed as the new standard of **NTN** bearings, the **ULTAGE<sup>™</sup>** series will contribute to improvements in industrial machinery today and into the future.

#### **Technical features**

NTN.

ULTAGE<sup>™</sup> offers the highest level of reliability, thanks to:

**Optimised crowning on rollers**, for a better load distribution on raceways.

- Basic load rating **Cr: +30%** larger than conventional bearings
- Service life: **x3 longer** than conventional bearings
- **Higher allowable misalignment:** 0.0017 rad (6') is achievable for 0.27Cr, with a minimum required load 0.04Cor.

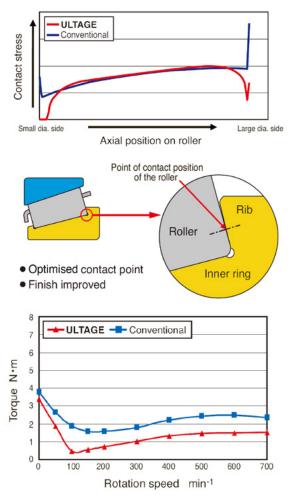
**Improved allowable rotation speed,** resulting from an optimized design between the roller large face and the cone large rib.

- Lower torque and lower temperature rise.
- Higher rotation speed, up to +10%

#### Improved dimensional stability over time,

with a special heat-treatment to the bearing steel, for a better dimensional stability over time and less dimensional changes during operation:

- 1/10 compared with standard through hardened steel
- 1/4 compared with case hardened steel



#### Benefits



Designation of ULTAGE<sup>™</sup> TRB:

Additional suffix "UTG" 30328 U UTG

### Interchange tables, prefixes & suffixes

PREFIXES	NTN	SNR	TIMKEN	FAG	SKF	KOYO JTEKT
MATERI	AL				1	UTERT
Case-hardened steel (inner ring, outer ring and rolling elements)	E-	-			Suffix "/ HA4"	
Case-hardened steel (inner and outer rings)	2E-	-			Suffix "/ HA1"	
Case-hardened steel (inner ring and rollers)	3E-	-			-	
Case-hardened steel (rollers only)	5E-	-			Suffix "/ HA5"	
Case-hardened steel (inner ring only)	6E-	-		W209B	Suffix "/ HA3"	
Case-hardened steel + carbonitriding (inner and outer rings, rollers)	EA-	-				KE
Through-hardening steel + interchangeability	T-	-	-	-	-	-
Case-hardened steel 4T- + interchangeability	4T-	-				
High quality grade case-hardened steel + interchangeability	ET-	-				
High quality grade case hardened steel + carbonitriding + interchangeability	ETA-	-				KE
ECO Top series (ETA steel + Optimised inner geometry) + interchangeability	ECO-	-				KE
NTN Fine Austenite Strengthening Treatment	FA-	-	-	-	-	-
EXECUTI	ON	1				
-langed outer ring (metric series)	FL	-			Suffix "R"	
HL- treatment for rollers, for improved lubrication	HL-	-	-	-	-	-
HEAT STABIL	SATION	I	1	Ι	1	
Heat stabilisation up to 160 °C for rings and rollers	TS2-	-	-	-	-	-
Heat stabilisation up to 160 °C for inner and outer ring	2TS2-	-	-	-	-	-
Heat stabilisation up to 200 °C for rings and rollers	TS3-	-		S1	S1	S1
Heat stabilisation up to 200 °C for inner and outer ring	2TS3-	-		-	-	-
Heat stabilisation up to 250 °C for rings and rollers	TS4-	-		S2	S2	S2
DESIGNATION	NTN		TIMKEN	FAG	SKF	коус
Single row tapered roller bearing with special dimensions	CR	-	-	-	-	-
Double row tapered roller bearing with special dimensions, back-to- back arrangement	CRI	-				
Four row tapered roller bearing	CRO	_				
Sealed four-row tapered roller bearing for roll-necks rolling mill, JLTAGE™ range	CROU	_				
Thrust tapered roller bearing	CRT		T, TT			
'J-Line metric series, according to ABMA standard. Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."	J	J	J	KJ	J	J
Extra Light series (according to ABMA)	EL	EL	EL	KEL	EL	EL
ighter than Light series (according to ABMA)	LL	LL	LL	KLL	LL	LL
ight series (according to ABMA)	L	L	L	KL	L	L
ight Medium series (according to ABMA)	LM	LM	LM	KLM	LM	LM
Andium notion (apporting to ADMA)	M	М	M	КМ	M	М
vieulum series (according to ABIVIA)	11	н	Н	KH	Н	Н
	Н		1.15.4	KHM	HM	HM
Heavy series (according to ABMA)	HM	HM	HM			
Heavy series (according to ABMA) Heavy Medium series (according to ABMA)		HM HH	HM	КНН	НН	HH
Medium series (according to ABMA) Heavy series (according to ABMA) Heavy Medium series (according to ABMA) Heavier than Heavy series (according to ABMA) Extra Heavy series (according to ABMA)	HM				HH EH	HH EH
Heavy series (according to ABMA) Heavy Medium series (according to ABMA) Heavier than Heavy series (according to ABMA) Extra Heavy series (according to ABMA)	HM HH	НН	НН	КНН		
Heavy series (according to ABMA) Heavy Medium series (according to ABMA) Heavier than Heavy series (according to ABMA)	HM HH EH	НН	HH EH JW49/	KHH KEH	EH	EH

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

NTN.

#### SNR



NTN
SNR.

SUFFIXES	NTN	SNR	TIMKEN	FAG	SKF	KOYO JTEK
MATERIA	L					
Bore diameter deviation from standard type (inch)	А	А	A			A
Deviating dimensions, for width or radius versus standard type (inch)	AS	AS	AS			
Flanged outer ring (inch series)		-	В			В
Change of internal construction	CA	-	CA			
Steeper contact angle for 323xx series (only for metric dimensions)	С	-	В	В	В	С
Average axial clearance of xxx µm (for double row tapered roller bearings)	CSxxx	-		Axxx- xxx	Сххх	CSx>
Double outer ring (cup) with groove & oil holes. One hole countered- bored for locking pin	CD	-	CD			
Steeper contact angle (European series 313xx = Japanese series 303xxD)	D	-	313xx	313xx	313xx	D
Double inner ring (cone) or double outer ring (cup)	D	-	D	D	D	D
Lubricating holes on spacer	D1	-				
Raceways with optimised profile for heavy loads	EW	-	-	-	-	-
Matched bearings in "O" arrangement (back to back)	DB	DB	DB	DB	/DB	
Matched bearings in "X" arrangement (face to face)	DF	DF	DF	DF	/DF	
Tandem arrangement	DT	DT		DT	/DT	
Double cup with centering hole, without lubrication groove	DC	-	DC		DC	
Double inner ring (cone) or double outer ring (cup) with lubrication groove and keyway or slot	DW	-	DW			
Only inner ring (cone), for metric	-G	-	Prefix "X"			
Only outer ring (cup), for metric	#G	-	Prefix "Y"			
Seal on inner ring (cone)	L	-	LA, LB		Desig- nation "JK0S"	
Tolerance class 6X	P6X	P6X	6X	P6X	CLN	6X
Tolerance class K (ABMA, J inch series, inch series)	PK	-		Prefix K		PK
Special tolerance	PX1, PX2,	-	-	-	-	-
Non-interchangeable with bearings of the same basic p/n, for metric series	R	-	R			
Non-interchangeable with bearings of the same basic p/n, for inch series	S	-	S			S
Specification for quick adjustment of the preload	SA	-	-	-	-	-
_ow torque specification	ST	-		QCL7C		LF
Double inner ring (double cone) with tapered bore	TD	-	TD			
Double outer ring (double cup) with tapered outer diameter	TD	-	DT			
Polyamide cage	T2	-	F	TVP / TVH	TN9	
Through-hardened steel SUJ2/100Cr6 + interchangeability (according to ISO355)	U	A	М			J, J
JLTAGE™ execution	UTG	-	-	Explorer	XL (X-Life)	-
Special chamfer (n = serial number)	X1, X2, Xn	-	-	-	-	YA YA2 YAn
Special specification	V1, V2, Vn	-	-	-	-	-
Special groove in the inner ring (for double row tapered roller bearings)	W6	-	DGW		G	SG
Bearing dimensions according to ISO	Х	-	Х	Х	Х	J, J

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.





SPHERICAL ROLLER BEARINGS

By offering you the most extensive range of spherical roller bearings on the market, we can now fulfill the needs of all your applications. Working in our modern factories in Europe and Japan, our experts design and manufacture bearings with bores from 25 to 1 400 mm.

Our new catalogue presents our full product range, including our exclusive KIZEI<sup>®</sup>.

The quality of the selected materials, our high manufacturing standards and our unique designs deliver the highest level of performance.

#### An unrivalled extensive product range!



## NTN and SNR - Spherical roller bearings

### SNR.

Spherical roller bearings are engineered to offer excellent resistance to high temperatures and loads, meaning that they are capable of withstanding the hars '----'--

- Misalignment
- Shock & vibration
- Pollution
- Performance and wear resistance

A wide range of spherical roller bearings is available, offering the best performances on the market.

#### **Benefits**



#### **High quality material**

• High quality grade steel – excellent inclusion property

#### Mastery of heat treatment

- Better wear resistance
- Dimensional stability up to 200°C

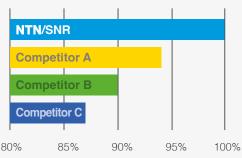
#### Internal design

- Optimised number and geometry of rollers
- Improved surface roughness
- Surface treated cages

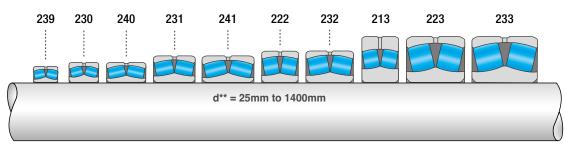


Less downtime, more profit!

#### Market dynamic load (%)



Study carried out in 2021, based on the 3 main European market player catalogues



Range overview

\* NTN W33 design and SNR design vs conventional design

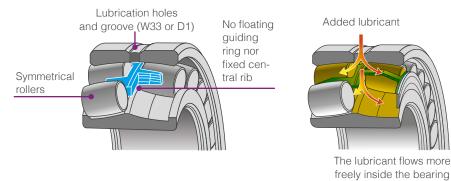
\*\* d = bore diameter



#### Technical features

55% of bearing failures are due to lubrication defects, meaning that lubrication plays a major role in ensuring peak performance.

#### **E DESIGN TYPE**



An improved design for better lubrication

- No central shoulder section: higher volume available and lubricant can flow more freely, meaning all parts are constantly lubricated
- Wider lubrication holes and grooves: design feature simplifies maintenance and relubrication
- Improved cage materials and design



This successful design eliminates the need for a central guide ring, offering you many advantages:

- Less friction and heating in service
- Increased rigidity and stability of the assembly
- Longer life

#### Optimised guidance precision for kinematic property maximisation



61

E CAGE DESIGNS

### NTN.

SNR

### SNR - EF800 series for high-vibration applications

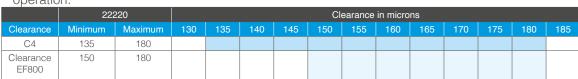
The EF800 series is equipped with a solid brass cage and is particularly recommended for use in heavy-duty applications and vibration systems.

#### Benefits

- Increased service life
- Wider maintenance intervals
- Greater operational profitability

#### Technical features

- Bearing with symmetrical rollers and machined brass one-piece cage centred on the rolling elements
- No floating guide ring or fixed central shoulder section to avoid any risk of a cage/ring seizure in the event of thermal expansion
- Special tolerances for the outer diameter and bore
- Reduced internal radial clearance: The C4 internal clearance of the EF800 series is reduced to 2/3 of the standard C4 internal clearance in order to obtain improved running properties during operation.

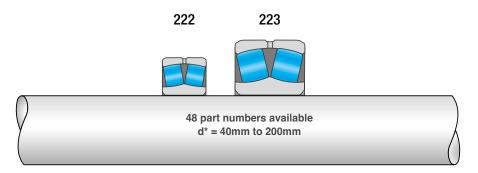


EF800 series = C4 with reduced tolerance

E.g. EF800 clearance value compared to the clearance value of group C4

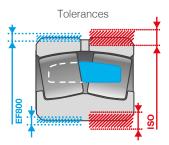
#### Range overview

Further dimensions are possible upon request.





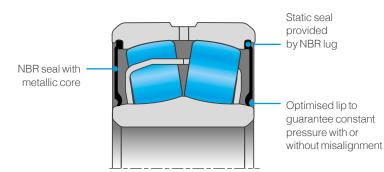
# Enhanced efficiency of your screeners!



Reduced bore tolerances for cylindrical, tapered and for the outer diameters compared with tolerance ranges of standard series, guaranteeing perfect ring adjustment.

# SNR - Sealed spherical roller bearings

To prevent contamination if bearings are used in hostile environments, such as outdoors or in dusty conditions, you are advised to use sealed bearings.



Seals have been tested under the most extreme

conditions to quarantee their

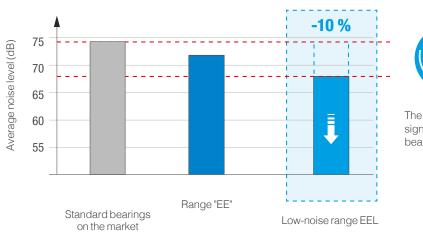
reliability and

performance for

your applications

#### Benefits

- Increased service life
- Wider maintenance intervals
- Greater operational profitability
- Environment protection
- Same load ratings as open spherical roller bearings
- Identical internal design to the open bearings with the EA design
- Non-ISO width with a minimal increase in order to integrate seals, "10X" prefix and the suffix "EE"
- Specially designed NBR seal to guarantee impermeability by means of constant contact pressure of the lip, even in the event of misalignment
- Pre-filled bearing with a quantity and quality of lubricant suited to high loads; no relubrication is required for applications below 70°C



#### Optionally also available in the low-noise version ("-EEL")



significantly reduces the bearing's acoustic impact

NTN

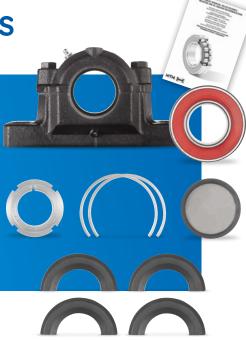
SNR

## SNR - Multi-market kits



ALL-IN-ONE, make your life easier! Choose the Spherical

Roller Bearing KITs



#### Peace of mind

#### Offering you an optimal level of service

- Only one reference to order (to manage) instead of several
- Kits are composed of specific components to avoid the risk of errors and omissions
- Fixed or floating mounting are possible with 1 KIT reference
- Maintenance people **save time** looking for required components. One storage place in the warehouse

#### Productivity

#### Improve the performance of your activity

- Economic gain: KIT cheaper than retail components
- Sealed spherical bearing KITs: ECO Friendly! (vs a standard open bearing)
  - Reduced grease consumption
  - Maintenance interval increased by 3
  - Service life extended by 3

#### Have a look at our KIT brochure

- Find all range references and component detail
- Multi-market application examples which benefit from kits



# **[KIZEI]**<sup>®</sup> ISO SPHERICAL ROLLER BEARING WITH SHIELDS

NTN is launching an unprecedented solution to extend your bearing service life time! A bearing protected by steel shields on both sides, KIZEI® is 100% interchangeable with standard open spherical roller bearings thanks to ISO dimensions. Mounting elements and procedures are identical to that of a standard bearing. This exclusive SNR product will dramatically reduce your maintenance costs and improve your equipment reliability! Armoured to face the dirt!



### SNR - KIZEI<sup>®</sup> Spherical SNR, roller bearings

#### THE FIRST SPHERICAL ROLLER BEARING WITH METALLIC SHIELDS

NTN Europe's R&D department has pioneered an unprecedented solution to increase the service life of your spherical roller bearings.

#### **Benefits**

Improved production performance with longer service life

[KIZEI]®

2,200 hours in service

Outer ring

**INITIAL BEARING** 1,100 hours in service

Outer ring

Reduced maintenance costs

Open spherical roller bearing KIZEI 1 month 3 months

4 times/year

30

Maintenance costs can be reduced by a factor of 3

 Easy to use **ISO dimensions** 

Life duration

Production downtime

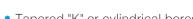
Maintenance costs

12 times/year

100

Range overview and designations





• d = 40 mm to 140 mm

• 60 part numbers available

• From 22208 to 22228

NTN

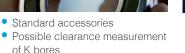
### DESIGNATION

- Tapered "K" or cylindrical bores
- Internal radial clearance CN or C3 Further dimensions and clearances are

possible upon request

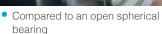
Easy mounting process





22208EAKW33Z

**Regreasing frequency** divided by 3



Less deterioration to the bearing after a service life lasting twice as long



[KIZEI]





#### **Technical features**

- Same load ratings and speed limits as open spherical roller bearings
- ISO dimensions: 100% interchangeable with an open spherical roller bearing
- Premium quality nitrided steel plate cage and shields Maximised shock and optimised corrosion resistance
- Extensive range of operating temperatures from -40°C to +200°C Dimensional stability up to +200°C
- KIZEI® is supplied ungreased: the initial lubrication process is similar to an open spherical roller bearing; 30% of the free volume must be filled with the appropriate grease. The bearing can be lubricated while in service via the dedicated holes and grooves on the outer ring
- Optimal misalignement
- Internal inspection possible for easier maintenance
- Easy mounting process: no special tools are required and the clearance can be checked after mounting

		KIZEI]	SEALED
Dimensions	ISO	ISO	Special
Protection	0	+*	++
Grease retention	0	+	++
Temperature range	-40°C to +200°C	-40°C to +200°C	-10°C to +120°C
Limiting speed	++	++	+
Load capacity	+++	+++	+++
Clearance inspection	Yes	Yes	No
Internal control	Yes	Yes	No
Sleeve and nut	Standard	Standard	Special
Supplied already greased	No	No	Yes

#### The widest range on the market

\*Valid against solid contamination - Not suitable for liquids



KIZEI<sup>®</sup> and open designs

#### Design



with seals

NON-ISO

SNR.



### NTN AND SNR - Thrust spherical roller bearings

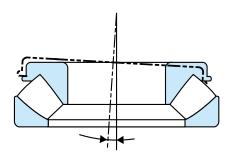
SNR,

Thrust spherical roller bearings are intended for heavy applications, generating large axial loads: injection presses, cranes, pumps, mines, quarries, turbines and equipment for energy.



#### Technical features

- ISO dimensions: 100% interchangeable
- Drawn steel cage
- Optimised number and geometry of rollers
- Accept radial load up to 50% of axial load
- Maximum misalignment up to 2%



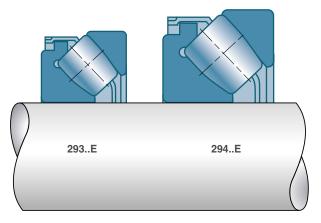
Allowable misalignments

Orientation angle

Lubrication: thrust spherical roller bearings are usually heavily loaded and must be lubricated with oil. Due to the internal construction of these bearings, grease lubrication is only possible at low speeds and with limited loads.

#### Range overview

Thrust spherical roller bearings with drawn steel cage.



NTN

## Interchange table, prefixes & suffixes

PREFIXES	NTN/S	INR	SKF	FAG	TIMKEN	
on-ISO ring width for LL sealed version (NTN)			BS2	WS2		
Non-ISO ring width for EE sealed version (SNR)	10X	(	BS2	WS2		
SUFFIXES INTERNAL CONSTRUCTION / CAGE DESIG	N NTN/S	NR	SKF	FAG	TIMKEN	
SUTTINES INTERINAL CONSTRUCTION / CAGE DESIG	DESIGN		JIKI	TAG		
Increased capacity design, symmetrical rollers	E DESI	IGN	E "EXPLORER"	E1 "X-LIFE"	E	
Standard internal design, symmetrical rollers	V				C, VSC, Y	
Optimised internal design, asymmetrical rollers	В					
	CAGE					
Drawn steel cage, inner ring guided	A		No suffix, C, CC	No suffix, BE	EJ	
KIZEI® range: Nitrided metal shields on both sides of the	bearing ZZ					
One-piece machined brass cage centered on rollers	M		CA, CAC	E1A, BEA, B-MB, M, MA, MB	EM	
One-piece machined brass cage centered on rollers, for l vibration applications, special C4 / C3 internal clearance	F800 / F	-801	VA405	T41A, T41D	W800	
Two glass fibre-reinforced polyamide cages	G15	5		TVPB (BI)		
Asymmetrical rollers, two solid machined brass cages centered	on inner ring L1		CA, CAC	E1A, BEA, B-MB, M, MA, MB	EM	
Solid steel cage. Inner ring guided	F1					
	SEALING					
Reinforced seal properties (NBR) on both sides of the beat grease-filled (SNR)	aring. 30% EE		2CS, 2RS	2RSR		
Low-noise version (EE sealed parts only)	L					
Reinforced seal properties (NBR) on both sides of the bea	aring ( <b>NTN</b> ) LLS	6	2CS, 2RS	2RSR		
	GROOVE AND HOLE	S				
ubrication groove and holes on the outer ring		/33	No suffix, W33	No suffix, S	W33	
ubrication holes on inner ring (no re-greasing groove)		4	W26	HA40AB	W94	
Groove for stop segment on outer ring	N					
SUFFIXES BORE TYPE		NR	SKF	FAG	TIMKEN	
Cylindrical bore (No suffix)	-		-	-	-	
Tapered bore / taper 1:12	К		К	К	К	
Tapered bore / taper 1:30	K30	)	K30	K30	K30	
SUFFIXES BEARING CLEARANCE / TOLERANCES	NTN/S	NR	SKF	FAG	TIMKEN	
Clearance < C2	C1					
Clearance < standard	C2		C2	C2	C2	
andard clearance (No suffix)			CN	CN	CN	
learance > standard			C3	C3	C3	
Clearance > C3			C4	C4	C4	
Clearance > C4	C5		C5	C5	C5	
Special clearance	CSx	х				
P5 rotation precision	P5		P5	P5	P5	
6 rotation precision			P6	P6	P6	
P5 rotation precision between IR / OR		0	C08	T52BW	C08	
Conversion table – Thrust Spherical Roll	er Bearings					
TYPE OF BEARING Technical Spe	cification NTN	/SNR	FAG	SKF	NSK	
Drawn stee	I cage No s	suffix	No suffix	E, EF 1	lo suffix	
Thrust spherical roller bearings Series 29300-29400 Massive bras	ss cage	-	MB	No suffix, EM	Μ	
Increased capa	city design E	E	E1	E	E	

NTN

SNR

SKF "Explorer", FAG "X-life" and NSK "HPS" bearings are trademarks registered by their respective companies

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.





# NEEDLE ROLLER BEARINGS

### THE RANGE MADE IN JAPAN PREMIUM QUALITY AT YOUR DOOR



### **NEEDLE ROLLER BEARINGS**

NTN provides the widest range of solutions to meet your requirements for needle roller bearings. Premium steel, sturdy design and Japanese manufacturing guarantee optimum reliability and service life. Because our European logistic and technical support teams are close to you, they can provide you with enhanced reactivity. With its available and competitive wide range, NTN concentrates all its energy on its key concern: you!





# NTN - Needle roller bearings

Needle roller bearings are compact bearing solutions, with various designs, able to support very high radial load in a reduced envelope.

#### **Benefits**

- High radial rigidity
- Low inertia
- Suitable for oscillating movements
- Easy mounting
- Cost competitive technology
- Compact dimensions
- High load capacity

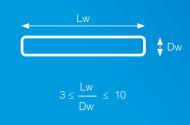
#### **Advantages**

- Comprehensive range of needle roller bearings, thrust needle and roller bearings, cam and roller followers and individual parts
- More than 50 years of experience for design and manufacturing
- Undisputed market leadership in Japan and No. 2 worldwide for industrial applications
- > 80% coverage of the market leader's range
- Many well-known references from the automotive and industrial sectors rely on NTN's needle roller bearing range
- Metric and inch needle roller bearings from one supplier: > 2,300 p/n inside the public price list
- Over 320 million bearings produced every year



#### **DID YOU KNOW?**

What is the definition of a needle? A needle is a roller that fulfils the 2 following conditions: An outer diameter Dw < 5 mm A ratio "Length Lw / Diameter Dw" between 3 and 10.



#### A step ahead with quality



### Focus on "HK-F" new generation drawn cup



### **OUTER RING**

Carburised Chrome Molybdenum steel
Higher hardness ➤ higher static loads (So≥2, was So≥ 3)
Redesigned ribs ➤ improved oil flow inside bearing
Optimal outer ring shape (chamfer and surface)
➤ smooth press fitting inside the housing

#### CAGE

### V-form of the cage

Improved oil flow inside and better stability > increased reliability

Case hardened and tempered or soft nitrided Reduction of wear ► increased reliability

#### NEEDLES

Special heat treatment Special carbonitriding ► proven extended service life Optimised crowning Better distribution of contact stresses ► extended service life

### Designations





#### **ENHANCED MANUFACTURING PROCESS**

#### No deformation of the outer ring after heat treatment

(« Pre-bent » process, with additional « M » suffix)

both sides could be used for mounting

#### **CUSTOMER BENEFITS**

- Improved lifetime: 3x longer
- Higher static loads (with lower So): 1.5x greater
- Easier mounting

### **Interchange tables**



#### DRAWN CUP NEEDLE ROLLER BEARINGS

	NTN	INA	ІКО	SKF	коуо	NADELLA
	HK	HK	TLAZ	HK	BTM	HK
	HKT2	HKTV			BFNM	HKTN
	HKL	HKRS		HKRS	BTMU	HKRS
	HKLL	HK2RS	TLAUU	HK2RS	BTMUU	HK2RS
	HKZWD	HKZW	TLAWZ	HKZW		
	HKD	HKAS1			BTMOH	
	HMK		TAWZ		BHTM	
	HMKL		w		BHTMU	
metric	HMKL/LL				BHTMUU	
	HMKZWD		TAWZ			
	HKS		TAZ			
	HCK		TAW			
	BK	BK	TLAM	BK	MKM	BK
	BKT2	BKTV		BKTN		
	BKL	BKRS				BKRS
	BKZWD	BKZW	TLAMW			
	BKS		TAM			



#### NEEDLE ROLLER AND CAGE ASSEMBLIES

_						
	NTN	INA	ΙΚΟ	SKF	ΚΟΥΟ	NADELLA
	К	К	KT	К	K, RS, R, RP	К
	KT2	KTV	KTN	KTN	KTN	
	KZW	KZW	KTW	KZW	K. ZW	KZW
metric	KMJ				V,VS, RV	
	KMJS					
	KJS					
	GK				RFNU	
inch	PCJ	С			WJ, WJC	



### CAGE ASSEMBLY FOR CONNECTING ROD

	NTN	INA	IKO	SKF	κογο	NADELLA
	KBK	KBK	KTVEG		RP, URP	
	KVS				VP,VPS	
metric	PK	KZK	KTEG		VSP,VE	
	GPK				RFNU	MB
	Н					



### NEEDLE ROLLER BEARINGS WITH SOLID RINGS

	NTN	INA	IKO	SKF	ΚΟΥΟ	NADELLA
	NK,NKR	NK	TAF	NK	NQ,NK	NK
	NKT2	NKTV		NKTN		
	NK+1R, NK R+1R	NKI	TRI/TAFI	NKI	NQI	
	NKS+IR	NKIS		NKIS		
	NKT2+1R	NKITV		NKITN	NQI	
	RNA48	RNA48	RNA48	RNA48		RNA1000
	NKS	NKS	TR	NKS	NQS	NKS
	NKZ		TR			
	RNA49, RNA49R	RNA49	RNA49	RNA49	RNA49	
metric	RNA49L	RNA49RSR	RNA49U	RNA49RS		
	RNA49LL	RNA49 2RSR	RNA49UU	RNA492RS		
	RNA59				RNA59	RNA2000
	RNA69, RNA69R	RNA69	RNA69	RNA69	RNA69	RNA22000
	NA48	NA48	NA48	NA48		NA1000
	NA49,NA49R	NA49	NA49	NA49		NA2000
	NA49L	NA49RSR	NA49U	NA49RS		
	NA49LL	NA49 2RSR	NA49UU	NA492RS		
	NA59					
	NA69, NA69R	NA69	NA69	NA69		NA2200
	NA69 (dou- ble row)	NA69ZW				
inch	MR	NCS	BR			
Inch	MR+MI	NCS+PI	BRI			

	1
BA	
	an and

### NEEDLE ROLLER BEARINGS, SEPARABLE TYPE

	NTN	INA	КО	SKF	κογο	NADELLA
	RNAO	RNAO	RNAF	RNA0		TROLLEA
	RNAOT2	RNAOTV	RNAFN	RNAOTN		
	RNAOZW	RNAOZW- ASR1	RNAFW	RNA0		
metric	NAO	NAO	NAF	NAO		
	NAOT2	NAOTV	NAFN	NAOTN		
	NAOZW	NAOZW- ASR1	NAFW	NAO		
	RNA49S	PNA		PNA		
	NA49S					

#### **INNER RINGS** KOYO NADELLA NTN INA ΙΚΟ SKF IR IR IM JR 1R IRT metric 1R..D IR..-IS1 IR..-IS1 inch MI (pouce) PI, LR IRB LR



NATB59

NKIB

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

NKIB59..R NKIB



### NTN.



### ROLLER FOLLOWERS

	NTN	INA	IKO	SKF	коүо	NADELLA
	RNAB2	RSTO	RNASTR	RSTO	RSTO	RNAB
	RNAB2X	RSTOXX	RNAST		RSTODZ	
	RNA22LL	RNA22 2RSR		RNA222RSX		
	RNA22XLL	RNA22 2RSR-X		RNA222RS		
	NAB2	STO	NASTR	STO	STO	
metric	NAB2X	STOX	NAST	STOX	STODZ	
	NA22LL	NA222RSR		NA2RS	NA222RS	
	NA22XLL	NA22 2RSR-X		NA2RSX		
	NATR	NATR	NARTR	NATR	CXMR, NATR	
	NATRX	NATRX	NART	NATRX	CXM, NATRDZ	
	NATRLL	NATRPP		NATRPPA	CXMUUR	
	NATRXLL	NATRXPP		NATRPP	CXMUU	
	NATV	NATV	NARTVR	NATV	CYMR	FG
	NATVX	NATVX		NATVX	CYM	FGL
	NATVLL	NATVPP	NARTVUUR	NATVPPA	CYMUUR	FGEE
	NATVXLL	NATVPPX				FGLEE
	NUTR	NUTR	NURT	NUTR	NUTR	FGU
inch	NUTRX	NUTRX	NURTDZ	NUTRX		FGUL
	NUTW					
	NUTWX					
	NACV	RFY	CRYVR			
	NACVX	RF	CRYV			
	NACVLL	RFYPP	CRYVUUR			
	NACVXLL	RFPP	CRYVUU			



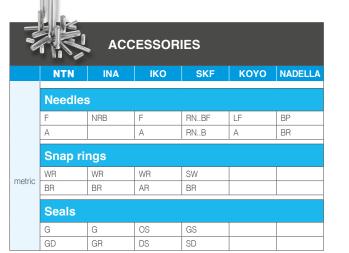
### NEEDLE AND ROLLER THRUST BEARINGS

	NTN	INA	ΙΚΟ	SKF	κογο	NADELLA
	AXK (steel)	AXK	NTB	AXK	TP, AXK	
	AXK (brass)	AXK	NTB	AXK	TP	
	K811	K811	AZK	K811	K811	
	K811T2	K811TV		K811TN		
	K811JW					
	K812	K812	AZK	K812	K812	
	K812T2	K812TV		K812TN		
	K812JW					
	K874	K893		K893		
metric	K893	K894		K894		
metric	AS11	AS	AS	AS	W, AS	CP
	WS811/ WS812/ WS874/ WS893	WS811/ WS812 / WS874 / WS893	WS	WS	WS	
	GS811/GS812 /GS874 / GS893	GS811/GS812 /GS893 / GS894	GS	GS	GS	
	811	811	AZ	811	811	
	812	812		812	812	
	874	893		893		
	893	894		894		
	NTC	TC				
inch	NWA	TWA				
	NWB	TWB				



### **CAM FOLLOWERS**

NTN         INA         IKO         SKF         KOYO         NADI           KR         KR         KR         CF         KR         KM.X	
KR.X         CF.NUU         KR.X         KRX         GC         KRX         GC         KRV.X         GC         GC         KRV.X         GC	LLA
KR.X         KR.X         KR.X         KR.X         KM.K.DZ           KR.XH         KR.XK         CF.BR         KR.SK         KR.KL           KR.XH         KR.X, KR.SKX         CF.BUUR         KR.PPA         KM.UUR,           KR.LL         KR.XPP, KR.         CF.BUUR         KR.PPSK         KR.2RS           KR.XLL         KR.XPP, KR.         CF.BUU         KRDZ.2RS         KR.           KR.XLL         KR.X.PPSK         CF.BUU         KM.UU         KRT.           KRT.XL         KR.XLL         KM.UU         KRT.         KRT.           KRT.XL         KRV.X         CF.RU1         KM.UU         KRT.           KRT.XLL         KRV.         KRV.         GC.         KRV.           KRV.X         KRV.X         CF.VR         KRV.X         GCL.           KRV.XLL         KRV.X         GCL.VR         KRV.SK         KRV.UU           KRV.LLL         KRV.XPPSK,         CF.VBUU         KRVQCL.         GCL.           KRV.XLL         KRV.XPPSK,         CF.VBUU         KRV.XPPSK         GCL.           KRV.LLL         KRV.XPPSK,         CF.VBUU         KRV.LU         GCL.           KRV.XLL         KRV.XPPSK,         CF.VBUU         <	
KR. H         KR.XK         CF.BR         KR.SK           KR.XLL         KR.X, KR.SKX         CF.BUUR         KR.PPA         KM.UUR, KR.2RS           KR.LLL         KR.PP, KR.         CF.BUUR         KR.PPSK         KR.2RS           KR.XLL         KR.XPP CF.UU         KR.XPPSK         KRDZ.2RS           KR.XLL         KR.XPP CF.UU         KR.XPPSK         KRDZ.2RS           KR.XLL         KR.XPP CF.UU         KRDZ.2RS         KRUU           KRT.X         CF-RU1         KRT.X         CF.RU           KRT.XLL         KRT.XLL         KRT.XLL         GC.           KRT.XLL         KRV.X         GC.         GC.           KRY.XLL         KRV.X         GC.         GC.           KRV.XLL         KRV.X         GCVB.VUR         KRV.SK           KRV.LL         KRV.XPP         CM.UU         GC.E.           KRV.XLL         KRV.XPP         CM.UU         GC.I.           KRV.XLL         KRV.XPP         CM.UU         GC.I.           KRV.XLL         KRV.XPP         CM.UU         GC.I.           KRV.XLL         KRV.XPP         CM.UU         GC.E.           KRV.XLL         KRV.XPPSK         CF.SUU         KRV.XPP <td></td>	
KR.XH         KR.X, KR.SKX CF.B         KM.UUR,           KR.LL         KRPP         CF.UUR         KRPPA         KM.UUR,           KR.LLH         KR.PP, KR.         CF.BUUR         KRPPSK         KRDZ.2RS           KR.XLLL         KR.XPP         CF.UU         KR.XPP         KRDZ.2RS           KR.XLLL         KR.XPP         CF.RU1         KM.UU           KRT         CF-RU1         KM.UU           KRT.XL         KRT         CF.WB           KRT.XLL         KRV         CMR           KRT.XLL         KRV.X         CF.VR           KRV.X         KRV.X         CF.VR           KRV.H         CF.VBU         KRV.X           KRV.H         CF.VBU         KRVDU           KRV.XLL         KRV.SK         CRUU           KRV.XLL         KRV.PPSK         CF.VBUU           KRV.XLL         KRV.PPSK         CF.VBUU           KRV.XLL         KRV.SPP         CM.UU           KRV.LL         KRV.XL         CFES.UU           KRV.XLL         CFES.NU         KRU.XL           KRU.XL         CFES.VU         KRU.XL           KRU.XL         CFES.VU         KRVU.XL           KRU.XL <td></td>	
KR.LL         KRPP         CFUUR         KRPPA         KMUUR, KR2RS           KR.LLH         KRPP, KR PPSK         CFBUUR         KRPPSK            KR.XLL         KRXPP         CFUU         KRPPSK            KR.XLL         KRXPP         CF.RU1         KMUU            KRT.X         CF.RU1         KMUU             KRT.XL         CF.RU1         KMUU             KRT.XLL         KRV.X         CF.WI         KMUU            KRV.X         KRV.X         CF.VBR         KRV.X         GCL           KRV.XLL         KRV.XPP         CFVUU         KRVPP         CMUU         GCI           KRV.XLL         KRV.XPP         CFVUU         KRVPPSK         GCL         GCL           KRV.XLL         KRV.XPPSK         CFVBUU         KRVUU         GCL         GRUU         GCL           KRV.XLL         KRV.XPPSK         CFVBUU         KRV.XL         GCL         GRUU         GCL         GRUU         GRUU         GCL         GRUU         GCL         GRUU         GRUU         GRUU         GRUU         GCL         GRUU         <	
NR.LL         NRPP         CFOUR         NRPPA         KRPRA           KR.LLH         PPSK         CFBUUR         KRPPSK            KR.XLL         KR.XPP         CFUU         KRPPSK            KR.XLLH         KR.XPP         CF.UU         KR.XPP         KRDZ.2RS           KR.XLLH         KR.XPPSK         CF.BUU         KMUU            KRT.X         CF.RU1              KRT.XLL         KRT.X              KRT.XLL                KRT.XLL                 KRT.XLL                  KRT.XLL <td< td=""><td></td></td<>	
KR.LLH         KR.PP, KR. PPSK         CF.BUUR         KR.PPSK           KR.XLL         KR.XPP         CF.UU         KR.XPP         KR.DZ.2RS           KR.XLL         KR.XPP         CF.BUU         KM.UU         KM.UU           KRT.X         CF.RU1         KM.UU         KM.UU           KRT.XL         CF.RU1         KM.UU         KM.UU           KRT.XL         CF.VB         KRV         CG.           KRT.XLL         KRV         KRV         GC.           KRV.X         KRV.X         CF.VBR         KRV.X         GCL           KRV.H         CF.VBR         KRV.SK         GCL         GCL           KRV.XLL         KRV.PPSK         CF.VBU KRV.SK         GCL         GCL           KRV.XLL         KRV.PPSK         CF.VBU KRV.SK         GCL         GCL           KRV.XLL         KRV.PPSK         CF.VBU KRV.SK         GCL         GCL         GCL           KRV.XLL         KRV.PPSK         CF.VBU KRV.SK         GCL         GCL<	
Int. LL1         PPSK         OF J. BOUN         INT. PSK         Int. PSK           KR.XLLH         KR.XPPS         CF.JUU         KR.XPPS         KR.JZ2RS           KRT         CF-RU1         KM.JUU         KM.JUU           KRT         CF-RU1         KM.JUU           KRT.XLL         KRT.XL         KRT.XLL           KRT.XLL         KRV.X         CF.WR           KRV.X         KRV.X         CGC.           KRV.X         KRV.X         GCL           KRV.H         CF.VBR         KRV.SK           KRV.H         CF.VUUR         KRV.SK           KRV.XLL         KRV.XPPSK         CG.LI           KRV.XLL         KRV.XPP         CM.UUR           KRV.XLL         KRV.XPPSK         CF.VBUU           KRV.XLL         CFES.UU         KRV.XU           KRV.XLL         CFES.UUR         KRVU.X           KRU.XL         CFES.UUR         KRVU.X           KRVU.X         CFES.VU <td< td=""><td></td></td<>	
KR.XLL         KR.XLP         CFUU         KR.XPP         KRDZ.2RS           KR.XLLH         KR.X.PPSK         CFBUU         KMUU         KRT           KRT         CF.RU1         Image: CF.RU1	
KR. XLLH         KRX-PPSK         CF. BUU         KMUU           KRT.X         CF.RU1	
KRT         CF-RU1         Image: CF-RU1           KRTX         Image: CF-RU1         Image: CF-RU1         Image: CF-RU1           KRTLL         Image: CF-RU1         Image: CF-RU1         Image: CF-RU1           KRTLL         Image: CF-RU1         Image: CF-RU1         Image: CF-RU1           KRTLL         Image: CF-RU1         Image: CF-RU1         Image: CF-RU1           KRVXLL         KRVX         CFVBR         KRVSK         GCL           KRVLL         KRVPP CFVUUR         KRVPPA         CMUUR         GCL           KRVLLL         KRVPPSK         CFVBUU         KRVRPSK         GCL           KRVLLL         KRVXPPSK         CFVBUU         KRVRPSK         GCL           KRVLLL         KRVXPPSK         CFVBUU         Image: CF-RUU         GCL           KRVLL         KRVXPPSK         CFVBUU         Image: CF-RUU         Image: CF-RUU         GCL           KRVLL         CFESUU         KRUX         CFESUU         Image: CFESUU         Image: CFESUU         Image: CFESUU         Image: CFESVU         Im	
KRT.X         KRT.LL         KRT.LL           KRT.XLL         KRT.XL         GC           KRV         KRV         CFVR         KRV         CMR         GC           KRV.X         KRV.X         CFVR         KRV.X         GCL         GCL           KRV.H         CFVBR         KRV.X         GCL         GCL         GCL           KRV.LL         KRVPP         CFVUU         KRV.XPP         CMUU         GCL.I           KRV.LL         KRVPP         CFVBUU         KRV.XPP         CMUU         GCL.I           KRV.LL         KRVPPSK         CFVBUU         KRVPPSK         KRV.T.LL         KRV.XLL           KRVT.LL         KRVT.XLL         CFESUU         KRU.XL         CFESUU           KRU.XL         CFESUU         KRU.XL         CFESUU         KRU.XL           KRU.XL         CFESUU         KRVU.X         KRVU.X         KRV.XH         KRV.XH           KRVU.XL         CFESVU         KRW.XH         KRV.XH	
KRT.LL         KRV         KRV         CFVR         KRV         CMR         GCL           KRV.X         KRV.X         CFVR         KRV.X         GCL         GCL           KRV.X         KRV.X         CFVBR         KRV.X         GCL         GCL           KRV.LL         KRVPP         CFVBR         KRV.SK         GCL.1         GCL           KRV.LL         KRVPP         CFVUU         KRV.SK         GCL.1         GCL.1           KRV.XLL         KRVPPSK         CFVBUUR         KRVPP         CMUU         GCL.1           KRV.XLLH         KRV.XPP         CFVBUU         KRVPPSK         GCL.1         GCL.1           KRV.XLLH         KRV.XPP         CFVBUU         KRV         GCL.1         GCL.1           KRV.XLL         KRV.X         CFESR         GCL         GCL         GCL         GCL         GCL         GCL         GR         GCL         GCC         GCC	
KRT.XLL         KRV         KRV         KRV         CB           KRV.X         KRV.X         CF.VR         KRV.X         GCL           KRV.X         KRV.X         CF.VBR         KRV.SK         GCL           KRV.LL         KRV.XPP         CF.VUUR         KRV.SK         GCL           KRV.XLL         KRV.XPP         CF.VUUR         KRV.SK         GCL           KRV.XLL         KRV.XPP         CF.VUUR         KRV.PPS         CGL           KRV.XLLH         KRV.XPPSK,         CF.VBUU         KRV.SK         GCL           KRV.XLLH         KRV.XPPSK,         CF.VBUU         KRV.SK         GCL           KRV.XLL         KRV.XPPSK,         CF.VBUU         KRV.SK         GCL           KRV.XLL         KRV.XPPSK,         CF.VBUU         KRV.SK         GCL           KRV.XLL         CFES.VUU         KRV.X         GCR         GCR           KRU.XL         CFES.UUR         KRVU.X         CFES.VU         KRVU.XL         GFES.VU           KRVU.XLL         CFES.VUR         KRW.XH         CFS.VUR         KRW.XH         KRX         GCR.SE           KRW.XH         CFS.VUR         KRW.XH         CFS.V         KRW.XH         GR.SUV         KRW.XH<	
KRV         KRV         KRV         CFVR         KRV         CMR         GC           KRV.X         KRV.X         CFVR         KRV.X         GCL         GCL           KRV.H         CFVBR         KRV.X         GCL         GCL           KRV.LL         KRVPP         CFVUU         KRV.XPP         GCL.01           KRV.LL         KRVPP         CFVUU         KRV.XPP         GCL.01           KRV.LLL         KRVPPSK         CFVBUU         KRV.XPPSK         GCL           KRVT.LLH         KRVXPPSK         CFVBUU         KRV.         GCL           KRVT.LL         KRV.XLL         CFES.         GCL         GCL           KRVT.LL         CFESR         KRU.X         GCFES.UU         GCL           KRU.X         CFES.UU         CFES.UU         GCL         GCL           KRU.XL         CFESUU         GCL         GCL         GCL           KRU.XL         CFESUU         GCL         GCL         GCL           KRU.XL         CFESUU         GCES.VU         GCL         GCL           KRVU.XLL         CFES.VU         GCL         GCL         GCL         GCL           KRVU.XLL         CFES.VU </td <td></td>	
KRV.X         KRV.X         CFVB         KRV.X         GCL           KRV.LL         KRVSK	
KRVH         CFVBR         KRVSK         GCEI           KRVLL         KRVPP         CFVUUR         KRVPPA         CMUUR         GCEI           KRV.XLL         KRVXPP         CFVUUR         KRV.XPP         CMUU         GCEI           KRV.XLL         KRVXPP         CFVUU         KRV.XPP         CMUU         GCEI           KRV.XLLH         KRVPPSK, KRV.XLLH         CFVBUU         KRVPPSK         CFVBUU         CR           KRV.XLL         KRVXPP         CFVBUU         KRVPPSK         CFVBUU         CR           KRV.XLL         KRVXPPSK, KRV.XLL         CFVBUU         CR         CR         CR           KRU.XL         CFESVUR         KRUX         CFESUU         CR         CR         CR           KRV.XLL         CFESUU         KRVU.XL         CFESVUR         KRVU.XL         CFESVUR         KRV.XH         CR         CR           KRW.XH         CFS.V         KRW.XH         CFS.V         KRW.XH         CR         CR         CRST         KRW.XH         CR         <	
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CRV.XLL CFX-PP CRVUU	
CRV.LLH CR.VBUUR	
CRVXLLH CRVBUU	



### **NTN** Prefixes & suffixes

PREFIX	Brand	Characteristics	Description
7E-	NTN	Material	Case-hardened outer ring
8E-	NTN	rN Component Case-hardened cage	
8Q-	NTN	Component	Nitrided cage
HL-	NTN	Material	HL- treatment on needles, for an improved lubrication

SUFFIX	Brand	Characteristics	Description
A, B, C	NTN	Execution	Modified internal construction
С	NTN	Execution	Special thread for cam followers, for interchangeability with European types
CT	NTN	Other	Welded cage + special heat treatment of the outer ring to increase the service life
D	NTN	Execution	Relubrication hole
D0	NTN	Execution	No relubrication hole (cam followers)
D1	NTN	Execution	Relubrication hole + Relubrication groove
F	NTN	Component	Specially reinforced cage (cam followers with or without axle)
F	NTN	Component	Increased service life (up to 3 times) and simplified assembly for drawn cup needle roller bearings
F1	NTN	Component	Machined steel cage
FM	NTN	Execution	Special heat treatment of the outer ring, to increase service life
Н	NTN	Execution	Hexagon socket (cam followers)
J, JW	NTN	Component	Special steel sheet cage
L	NTN	Component	One seal
L1	NTN	Component	Massive brass cage
L3	NTN	Component	Aluminium cage
LL	NTN	Component	2 seals
S	NTN	Component	Welded steel sheet cage
T2	NTN	Component	Polyamide cage
X1, X2, Xn	NTN	Execution	Modified chamfer
ZW	NTN	Component	2 rows cage
/2AS	NTN	Component	Shell Alvania 2 grease
/3AS	NTN	Component	Shell Alvania 3 grease
/5K	NTN	Component	Multemp SRL grease
/8A	NTN	Component	Alvania EP2 grease
/L588	NTN	Component	Pyronoc Universal N6C grease
/LP03	NTN	Component	Solidlub grease







# SOLID LUBRICATION

## Solid lubrication

### A lubrication solution, developped to provide permanent feeding of the rolling elements.

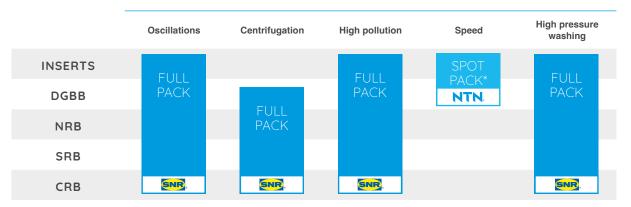
A big quantity of lubricating oil is stored inside a porous polymer matrix. Under the effect of thermal and mechanical stresses, the oil is slowly released from the matrix.

The solid consistency prevents grease ejection and feeds all rolling elements continuously.



### THE STRENGTH OF A GROUP TO BENEFIT FROM THE MOST ADVANCED TECHNOLOGIES





### Suitable for:

- General purposes
- Food grade (NSFH1 certification)

\*Spot pack: the matrix is **filled by pockets between each rolling elements**, thereby providing constant lubrication while maintaining a good level of rotation speed



NTN

NTN.

SNR



# BEARING UNITS

### Self-Aligning Bearing Units

High quality and value, availability, adaptability... This is the motivation behind the development of our bearing unit range. We know that it is important to optimise your investments. Our products, which are ideally suited to your applications, have an exceptional value for money. You can rely on our extensive experience to find a solution which meets your requirements.

### Accessible quality





### SNR - Bearing units with cast iron housings

Sealed deep grooved ball bearing, which can be mounted to a housing by means of its spherical outer ring.



Mounting holes

### Benefits

SNR.

#### One stop shop for all your bearing unit needs

- Save time and money
- Find everything that you need in our comprehensive range of quality products from JIS- and ISO- standards

#### Improve your reactivity thanks to short lead times

- Control emergency situations
- A high level of product availability in our European Distribution Centre allows you to manage all situations

#### Optimise the output of your machines with our complete product expertise

- Define the best suitable bearing unit combinations
- Benefit from the advice of our highly skilled engineering team for your specific applications

NTN

#### 82

### Designations

### SNR,

### FL 213 EX CCE

UC..G2: Chrome steel bearing insert with shaft fastening with socket set screws, wide design

US..G2: Chrome steel bearing insert with shaft fastening with socket set screws, narrow design

EX..G2: Chrome steel bearing insert with shaft fastening with eccentric locking collar, wide design

ES..G2: Chrome steel bearing insert with shaft fastening with eccentric locking collar, narrow design

UK..G2H: Chrome steel bearing insert with shaft fastening with adapter sleeve, wide design

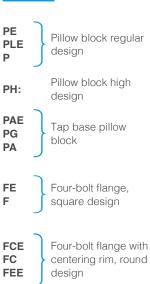
LK..G2H: Chrome steel bearing insert with shaft fastening with adapter sleeve, narrow design

**CS:** Chrome steel bearing insert with shaft fastening with interference fit

with suitable bearing inserts

T20, T04, L3, L4, AGR

### HOUSING



Three-bolt flange, FTE: triangular design

FLE

FL

FA

Two-bolt flange, oval design

Two-bolt flange with FLZ: centering rim, oval design Two-bolt flange, oval FD:

narrow design Two-bolt flange with

FAE long hole for shaft adjustment, oval design

Four-bolt flange FS: with centering rim, square design

- T: Take-up unit
- Take-up unit with T+WB: frame
- SP: Tensioner unit
- C: Cartridge unit
- EHE: Hanger unit

Series 200 201 to 218 (bore- Ø 12 – 90 mm) Series 300 305 to 328 (bore- Ø 20 - 140 mm)

For use with UC, US, UK, LK, CS SCO: Open cover SCC: Closed cover For use with EX, ES SCOE: Open cover SCCE: Closed cover Housing prepared for cover installation: N

The **protective covers** are fixed in housing grooves. For units that are to be fitted with protective covers, housings with suffix N must be ordered. Units already ordered with cover(s) are automatically delivered with grooved housings.



### SNR - Bearing units with pressed steel housings



Best economical solution for lightweight constructions

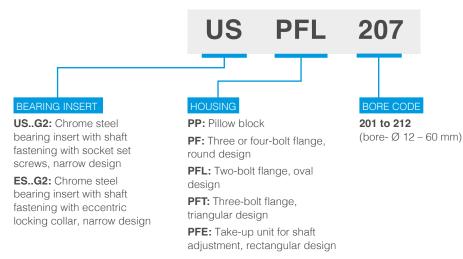
### Benefits

• Particularly used in applications where weight is a major constraint

### **Technical features**

- Two-piece housing made from zinc coated sheet steel
- Available as pillow block, flanged or take-up unit
- Suitable for narrow ball bearing inserts set screw type US..G2, eccentric locking collar type ES..G2 and type CS with interference fit
- Made for low to moderate loads & speeds

### Designations



# SNR - Bearing units with stainless steel housings



### Benefits

### **Premium line**

- Optimum performance with a strong focus on protection from oxidation, mould, bacteria and chemical cleaning agents
- High performance lubricant
- High-quality stainless steel
- Relubrication facility on all housings

#### Resilient

- Excellent mount stability and impact resistance
- Recess-free housing contact surface to prevent deposits of the process material
- Designed to withstand aggressive cleaning and corrosive environments
- Open or closed protective covers from stainless steel available for all housings

#### Less downtime, more profitability

 Protective covers for units provide additional protection during high pressure washdown

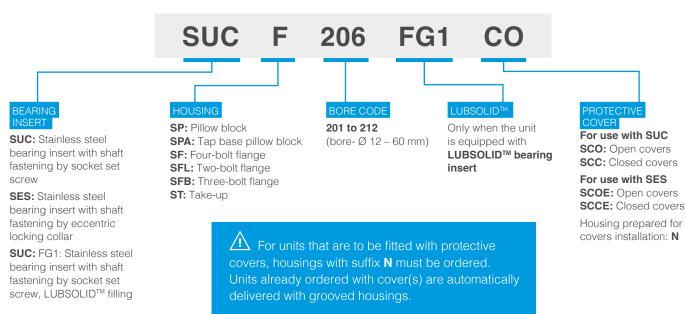
### Technical features

- 100% stainless steel resistant to corrosion: will never chip and contaminate the end product
- Food-grade seal with additional slinger (SUC)
- USDA H1 grease fully compliant with FDA regulations
- Shaft fastening by set screw or eccentric locking collar
- Metal cage
- The protective covers are fixed in housing grooves



SUITABLE FOR THE USE OF LUBSOLID™ BEARING INSERTS

### Designations





### SNR - Bearing units with thermoplastic housings



### Benefits

### Easy to clean

- Resistant to numerous chlorine-containing and corrosive cleaning solutions
- Insensitive to bacteria formation
- Recess-free housing contact surface to prevent deposits of the process material
- Protective caps for units to provide additional protection against regular wash downs
- Smooth surfaces

### Resilient

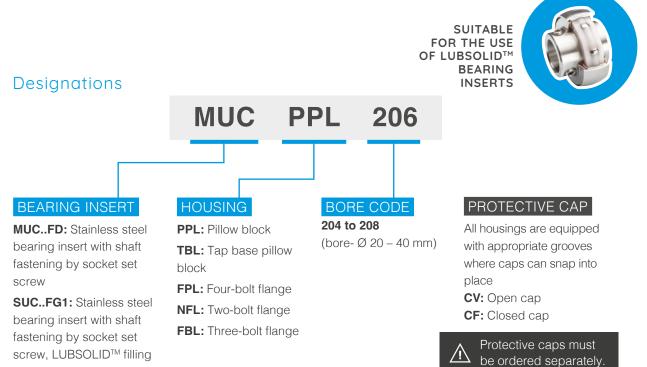
- Good friction and wear properties
- Mounting holes reinforced with metal bushings
- Equipped with bearing inserts from stainless steel

### Technical features

- 100% stainless steel bearing inserts resistant to corrosion: will never chip and contaminate the end product
- All metallic components made of high-quality stainless steel
- Food-grade seal with additional slinger
- High performance lubricant according to NSF H1
- Metal cage

### Specific features

- Relubrication facility on all housings
- Additional protection through open or closed end covers (tool-free installation)
- Can optionally be combined with food-grade solid grease bearing insert



### SNR - SENTINEL<sup>™</sup> series

SNR stainless steel insert with full-pack LUBSOLID<sup>™</sup> (FG1) as lubricant for bearing unit application (thermoplastic or stainless steel housings) is the best opportunity to mix security for food/beverage industries and sustainability for the production equipment.



SNR

### Technical features

- 440C stainless steel bearing, 302 stainless steel cage and slingers
- Specific silicone seals with 302 stainless steel reinforced
- Anti-rotation pin on outer diameter
- SNR full-pack LUBSOLID™ (FG1), NSF approval / H1 category code
- Operating temperature: from -10°C to +80°C (100°C peak)

### Benefits

- 440C material is the best compromise between load rating capacity and corrosion resistance
- LUBSOLID<sup>™</sup> avoid leakage even when bearings are subjected to high vibration and centrifugal force
- Compare with general-purpose food grease lubricant, solid grease is less prone to emulsification and leakage due to water penetration
- LUBSOLID<sup>™</sup> with full-pack application confer an additional barrier against pollution



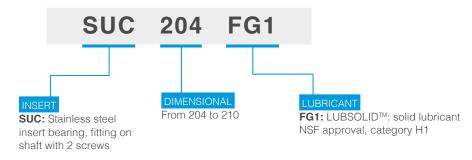


### Range overview

SNR

- Code bore P/N inserts from 204 to 210 (Shaft diameter 20 to 50 mm)
- Thermoplastic housings: 5 designs
- Stainless steel housings: 6 designs For housing information, see previous pages about stainless steel and thermoplastic bearing unit

### Designations





### THE ULTIMATE SHIELD AGAINST CONTAMINATION

A commercial success for the past 5 years in America, the SENTINEL<sup>™</sup> range is finally coming to Europe! A real revolution in the food-processing market, all bearing units and ball bearings in this series are sealed and equipped with solid lubrication. Resistance to water infiltration and various contaminants, elimination of grease leaks and reduced maintenance interventions make this range the perfect recipe for meeting your environmental, safety and productivity requirements.

SENTINEL<sup>™</sup> SERIES, the ultimate shield against contamination.





## **Sealing solutions**

Seals for insert bearings	References	Technical characteristics	Benefits
	One-lip seal with protective edge USG2, USG1N, US G2T04, USG2T20, CUS, ESG2, ESG1N, ESG2T04, ESG2T20, SES, CES, LKG2H	Zinc-coated sheet steel retainer* with vulcanised seal. The axially preloaded seal lip from NBR** is located behind a protective edge. * Stainless steel for SES Black-oxide-coated for T20 ** Silicon for SES and design T20	<ul> <li>Normal environmental conditions</li> <li>Medium to high rotation speeds</li> </ul>
	One-lip seal	Sheet steel retainer over-moulded with NBR material. Axially preloaded seal lip.	<ul><li>Normal environmental conditions</li><li>Medium to high rotation speeds</li></ul>
	One-lip seal with slinger UCG2, UCG2T04, SUC, MUCFD, EX G2, EXG2T04, CEX, UKG2H	Zinc-coated sheet steel retainer* over-moulded with NBR and axially preloaded seal lip** + preconnected, zinc-coated sheet steel slinger* for improved protection against mechanical impacts. * Stainless steel for SUC ** Silicon for SUC / Food grade NBR for MUCFD	<ul> <li>Additional protection against particles</li> <li>Medium to high rotation speeds</li> </ul>
	Triple lip seal UCG2L3, EXG2L3	Zinc-coated sheet steel retainer with vulcanised triple lip seal. The lips from NBR are axially preloaded and angled outwards. The protective edge of the retainer serves as a safeguard against mechanical impacts.	<ul> <li>For medium to heavily polluted environments</li> <li>Lower rotation speed</li> <li>Higher friction</li> </ul>
	Multiple seal system UCG2L4, EXG2L4	Two zinc-coated steel sheet elements with vulcanised seal lips from NBR. The internal retainer is equipped with a radial seal to the inner ring, while the external slinger has a radial seal to the outer ring. A third seal lip is intermediate and acts axially.	<ul> <li>For medium to heavily polluted environments</li> <li>Medium rotation speeds</li> <li>Lower friction</li> <li>Suitable for pressure washing</li> </ul>
	High-performance seal system UCAGR, EXAGR	Zinc-coated steel sheet retainer with vulcanised triple lip seal. The lips from NBR are axially preloaded and angled outwards. The triple lip seal is completely covered by a massive steel protector. The zinc-coated impact shield is additionally equipped with a lip seal and strongly secured on a knurled seat.	<ul> <li>For extremely polluted environments</li> <li>Shock resistant</li> <li>Low rotation speeds</li> <li>Suitable for high-pressure washing</li> <li>Higher friction</li> </ul>
	High temperature non-contact seal UCT20, EX T20	Labyrinth seal from two black- oxide-coated steel sheet slinger in parallel arrangement.	<ul><li>For high temperature use</li><li>Very low friction</li></ul>

SNR,



### **Combination overview**

### Cast iron housings with chrome steel bearing inserts

	BEARING INSERTS				loi		loi,	DL.	combina	<b>ctive covers for</b> tion with aft-Ø 12-65mm)*
	HOUSINGS		UC2G2 / UC3G2	US2G2	EX2G2 / EX3G2	ES2G2	LK2G2H	UK2G2H/ UK3G2H	UC2G2 / US2 G2 / LK2G2H / UK2 G2H	EX2G2 / ES2G2
		PE2	UCPE2	USPE2	EXPE2	ESPE2	LKPE2+H	UKPE2+H	SCC2/SCO2	SCCE2 / SCOE2
		PLE2	UCPLE2	USPLE2	EXPLE2	ESPLE2	LKPLE2+H	UKPLE2+H	SCC2/SCO2	SCCE2 / SCOE2
sks	Q	P2 / P3	UCP2 / UCP3	USP2	EXP2 / EXP3	ESP2	LKP2+H	UKP2+H / UKP3+H	SCC2/SCO2	SCCE2 / SCOE2
Pillow blocks		PH2	UCPH2	USPH2	EXPH2	ESPH2	LKPH2+H	UKPH2+H	SCC2 / SCO2	SCCE2 / SCOE2
Pill		PAE2	UCPAE2	USPAE2	EXPAE2	ESPAE2	LKPAE2+H	UKPAE2+H	SCC2/SCO2	SCCE2 / SCOE2
		PG2	UCPG2	USPG2	EXPG2	ESPG2	LKPG2+H	UKPG2+H	SCC2 / SCO2	SCCE2 / SCOE2
	Ω	PA2	UCPA2	USPA2	EXPA2	ESPA2	LKPA2+H	UKPA2+H	SCC2 / SCO2	SCCE2 / SCOE2
		FE2	UCFE2	USFE2	EXFE2	ESFE2	LKFE2+H	UKFE2+H	SCC2/SCO2	SCCE2 / SCOE2
		F2 / F3	UCF2 / UCF3	USF2	EXF2 / EXF3	ESF2	LKF2+H	UKF2+H / UKF3+H	SCC2 / SCO2	SCCE2 / SCOE2
	0	FCE2	UCFCE2	USFCE2	EXFCE2	ESFCE2	LKFCE2+H	UKFCE2+H	-	-
	0	FC2	UCFC2	USFC2	EXFC2	ESFC2	LKFC2+H	UKFC2+H	SCC2 / SCO2	SCCE2 / SCOE2
	0	FEE2	-	USFEE2	-	ESFEE2	-	-	-	-
nits		FTE2	-	USFTE2	-	ESFTE2	-	-	-	-
Flanged units	Ô	FLE2	UCFLE2	USFLE2	EXFLE2	ESFLE2	LKFLE2+H	UKFLE2+H	SCC2 / SCO2	SCCE2 / SCOE2
Flai	Ô	FL2 / FL3	UCFL2 / UCFL3	USFL2	EXFL2 / EXFL3	ESFL2	LKFL2+H	UKFL2+H / UKFL3+H	SCC2 / SCO2	SCCE2 / SCOE2
	Ô	FLZ2	UCFLZ2	USFLZ2	EXFLZ2	ESFLZ2	LKFLZ2+H	UKFLZ2+H	-	-
	$\diamond$	FD2	-	USFD2	-	ESFD2	-	-	-	-
	0	FAE2	-	USFAE2	-	ESFAE2	-	-	-	-
		FA2	UCFA2	USFA2	EXFA2	ESFA2	LKFA2+H	UKFA2+H	SCC2 / SCO2	SCCE2 / SCOE2
		FS3	UCFS3	-	EXFS3	-	-	UKFS3+H	-	-
_	Q	T2 / T3	UCT2 / UCT3	UST2	EXT2 / EXT3	EST2	LKT2+H	UKT2+H / UKT3+H	SCC2 / SCO2	SCCE2 / SCOE2
Tensioner- / Hang up- Cartridge Units		T2+WB	UCT2+WB	UST2+WB	EXT2+WB	EST2+WB	LKT2+H+WB	UKT2+H+WB	SCC2 / SCO2	SCCE2 / SCOE2
er- / Ha ridge L	0	SP2	UCSP2	USSP2	EXSP2	ESSP2	LKSP2+H	UKSP2+H	SCC2 / SCO2	SCCE2 / SCOE2
ension( Carti	0	C2 / C3	UCC2 / UCC3	USC2	EXC2 / EXC3	ESC2	LKC2+H	UKC2+H / UKC3+H	-	-
Ť		EHE2	UCEHE2	USEHE2	EXEHE2	ESEHE2	LKEHE2+H	UKEHE2+H	-	-

\* The protective covers are fixed in housing grooves. For units that are to be fitted with protective covers, housings with suffix N must be ordered. Units already ordered with cover(s) are automatically delivered with grooved housings.

### SNR

### Pressed steel housings with chrome steel bearing inserts

	EARING ISERTS		
HOUSINGS		US2G2	ES2G2
A	PP2	USPP2	ESPP2
0	PF2	USPF2	ESPF2
$\bigcirc$	PFL2	USPFL2	ESPFL2
۵	PFT2	USPFT2	ESPFT2
000	PFE2	USPFE2	ESPFE2

### Stainless steel housings with stainless steel bearing inserts

BEARING INSERTS		ŝ	0		Suitable protec combinat (available for sha	tion with
HOUSINGS	HOUSINGS		SUC2FG1**	SES2	SUC2 / SUC2 FG1**	SES2
0	SP2	SUCP2	SUCP2FG1	SESP2	SCC2 / SCO2	SCCE2 / SCOE2
	SPA2	SUCPA2	SUCPA2 FG1	SESPA2	SCC2 / SCO2	SCCE2 / SCOE2
	SF2	SUCF2	SUCF2FG1	SESF2	SCC2 / SCO2	SCCE2 / SCOE2
$\mathbf{O}$	SFL2	SUCFL2	SUCFL2FG1	SESFL2	SCC2 / SCO2	SCCE2 / SCOE2
	SFB2 SUCFB2 SUCFB2 FG1		SESFB2	SCC2 / SCO2	SCCE2 / SCOE2	
Q	ST2	SUCT2	SUCT2FG1	SEST2	SCC2 / SCO2	SCCE2 / SCOE2

### Thermoplastic housings with stainless steel bearing inserts

BEARING INSERTS		ŝ	2	
HOUSINGS		MUC2FD SUC2FG1**		Suitable protective caps (available for shaft-Ø 15-40 mm)
0	PPL2	MUCPPL2	SUCPPL2FG1	CV2 / CF2
0	TBL2	MUCTBL2	SUCTBL2FG1	CV2 / CF2
	FPL2	MUCFPL2	SUCFPL2FG1	CV2 / CF2
$\mathbf{O}$	NFL2	MUCNFL2	SUCNFL2FG1	CV2 / CF2
	FBL2	MUCFBL2	SUCFBL2FG1	CV2 / CF2

\* The protective covers are fixed in housing grooves. For units that are to be fitted with protective covers, housings with suffix N must be ordered. Units already ordered with cover(s) are automatically delivered with grooved housings. \*\* LUBSOLID™ filling.



### Protective caps & covers

### Benefits

- Improvement of safety characteristics (safety at work)
- Protection of the bearing from external influences such as impact loads, dust, dirt or moisture ingress
- Protection against lubricant leakage (especially for covers)
- Can be used for shaft-end or through-shafts

### Stainless steel covers for bearing units series

SUFFIX	Description	Cover type	Suitable in combination with bearing insert type:	Design	
СС	Bearing unit with narrow cover (closed version)	SCC			
со	Bearing unit with narrow cover for metric shaft (open version)		Set screw, adapter sleeve, Fit		
COU	Bearing unit with narrow cover for imperial shaft (open version)	SCOU			
CCE	Bearing unit with wide cover (closed version) SCCE				
COE	Bearing unit with wide cover for metric shaft (open version)		Eccentric locking collar		
COEU	Bearing unit with wide cover for imperial shaft (open version)	SCOEU			
Ν	Unit / Housing prepared for cover(s) installation	-	/		

Bearing units that are ordered with cover(s) include the housings with grooves. If you want to install the protective covers later, housings with suffix N must be ordered (for example: P210N).

### Protective caps for bearing units series

CAP TYPE / SUFFIX	Description	Suitable in combination with bearing insert type:	Design Open / Closed	Notice
PCO	Protective cap for bearing inserts type G1N (open version)	USG1N / ESG1N		
PCC	Protective cap for bearing inserts type G1N (closed version)	03GIN/E3GIN		
CV	Protective cap for thermoplastic series (open version)	MUCED		Protective caps have to be or- dered separately
CF	Protective cap for thermoplastic series (closed version)	MOCFD		from the bearing units.
-G1N	Bearing insert with groove in the outer ring			

<sup>•</sup> The installation of protective caps can be done tool free. For mounting the yellow pressed steel caps bearing insert series G1N must be installed to the bearing unit. These bearings have a special groove machined in their outer rings in which the protector can snap into place (for example: US206G1N).

• All thermoplastic housings are equipped with appropriate grooves where caps can snap into place.



### **Interchange tables**



SNR

### Cast iron self-aligning bearing units



\* Also available in 300 and X-Series (medium size) \*\* Also available in 300-Series \*\*\* Also available in X-Series (medium size) (1) For SP, 4 available boxes

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

NTN range available upon request.



### SNR

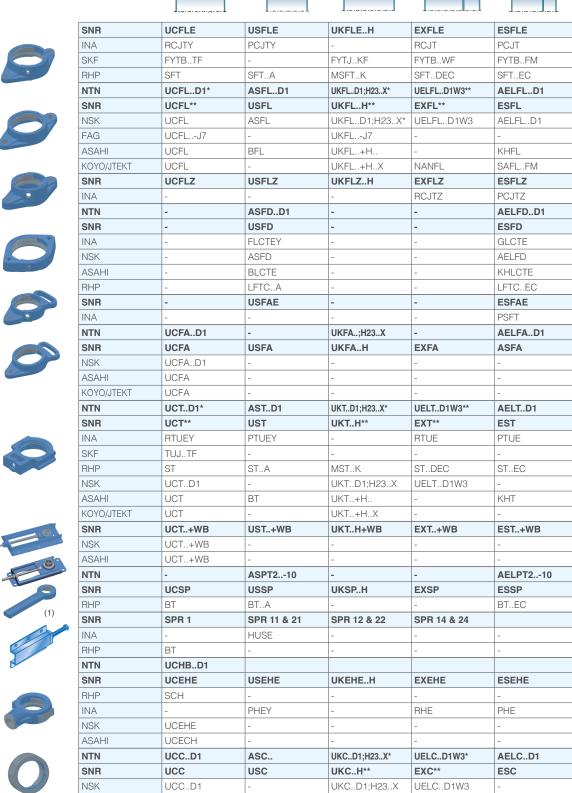












\* Also available in 300 and X-Series (medium size)
 \*\* Also available in 300-Series
 (1) For SP, 4 different installation frames available
 NTN range available upon request.

ASAHI

KOYO/JTEKT

UCC

UCC

UKC..+H23..X



SNR

## Special bearings: square, cylindrical and hexagonal bore



NTN	1AS(1)	3AS(1)
NBCA	DS	DS
NSK	W2PPB/ GW2PPB	W2PPB/ GW2PPB
INA	VKKTT-B(-AH)	-
Fafnir	W2PPB/ GW2PPB	W2PPB/ GW2PPB



NTN	1AH	2AH
NBCA	HPC	HPS
NSK	KRR	KRRB
INA	-	SKKRR-B
Fafnir	KRR	KRRB



NTN	1AC(1)	3AC(1)				
NBCA	DS	DS				
NSK	W2PPB/ GW2PPB	W2PPB/ GW2PPB				
Fafnir	W2PPB/ GW2PPB	W2PPB/ GW2PPB				
Famir     W2PPB/ GW2PPB       (1) Other designs on serveral						

(1) Other designs on request

### Bearing insert with cylindrical outer ring

							<b>T</b>	
NTN	UCS2D1**	UCS2D1N	UELS2D1**	UELS2D1N	AELS2NW3	AELSD1NW3	ASS2N	ASS2D1N
SNR	-	CUC2	-	CEX2	CES2	-	CUS2	-
NSK	-	UCS2D1N	-	UELS2D1N	-	AELSD1NW3	ASS2N	ASS2D1N
RHP	11	11CG	11DEC	11DECG	13EC	13ECG	13	-
KOYO/JTEKT	RB	ER	-	-	-	-	-	-
ASAHI	-	SER2	-	-	KHR2	-	-	-
INA	-	-	EKRR	-	RAENPP NR	RANPP NR	-	-

\*\*: Also available in 300-Series

### Temperature

	- 0° C	- 0° C
NTN	HT2	CT1
SNR	T20	<b>T</b> 04
INA	FA164	FA101
SKF	VA201	VA201
ASAHI	HR5	CR2A
RHP	-	HLT
NSK	HT2	CT1

Seals

Courto		
NTN	LLJ	-
SNR	L3	L4
INA	KTT-B	-
SKF	-	2RF
ASAHI	-	-
RHP	Т	GFS
NSK	LLJ	-
KOYO/JTEKT	L3	-

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us. **NTN** range available upon request.



### Interchange tables



Stainless steel self-aligning bearing units

	NTN	F-UCPM/LP03	-
	SNR	SUCP	SESP
	ASAHI	MUCP	-
	DODGE	P2B-SCEZ	-
	NTN	F-UCFM/LP03	-
7	SNR	SUCFL	SESFL
	ASAHI	MUCFL	-
	DODGE	F2B-SCEZ	-
	SNR	SUCPA	SESPA
	ASAHI	MUCPA	-



SNR	SUCF	SESF
ASAHI	MUCF	-
DODGE	F4B-SCEZ	-
SNR	SUCT	SEST
ASAHI	MUCT	-
SNR	SUCFBL	SESFBL
AMI	MUCFBL	-
DODGE	FB-SCEZ-SHSS	-



T		
0	-	

Thermoplastic self-aligning bearing units

0	PA
4	Ô.

4		
NTN	F-UCPR2/LP03**	
SNR	MUCPPL	
SKF	SYWK	
INA	SUCPP	
NSK-RHP	PNPCR	
SNR	MUCTBL	
SKF	SYFWK	
INA	SUCPPA	
NSK-RHP	-	
NTN	F-UCFR2/LP03*	
SNR	MUCFPL	
SKF	FYWK	
INA	SUCPF	
NSK-RHP	PSFCR	



NTN

SNR

INA

SKF

RHP

NSK

SNR

INA

NTN

SNR

INA

SKF

RHP

NSK

ASAHI

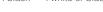
KOYO/JTEKT SBPF

ASAHI

KOYO/JTEKT



	NTN	F-UCFLR2/LP03**
	SNR	MUCNFL
12	SKF	FYTWK
/	INA	SUCPFL
	NSK-RHP	PSFTCR
	SNR	MUCFBL
	SKF	FYAWK
1	INA	-
	NSK-RHP	-
	*: black - **: white or black	



ASPFL

USPFL

RATY

PFT..RM

SLFL..A

ASPFL

BPFL

SBPFL

USPFE

ASPF

USPF

PF..RM

SLFE..A

ASPF

BPF

RAY

AELPFL

ESPFL

PFT..FM

SLFL..EC

AELPFL

KHPFL

SAPFL

ESPFE

MSTU

ESPF

PF..FM

KHPF

SAPF

SLFE..EC

AELPF..W3

RA

AELPF..W3

RAT



### Pressed steel self-aligning bearing units

8		
	ASPP	AELPPW3
	USPP	ESPP

SNR	USPP	ESPP
INA	PBY	PB
SKF	PRM	PFM
RHP	LPBA	LPBEC
ASAHI	BPPZ2	KHPPZ2
KOYO/JTEKT	SBPP	SAPP
SNR	USPFT	ESPFT
INA	RATRY	RATR
SKF	PFDRM	PFDFM
RHP	SLFTA	SLFTEC
ASAHI	BPFT	-

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

NTN

NTN range available upon request.



### **Bearing inserts**

Series 200

Series 300



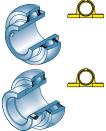




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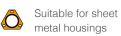
	Series 200	361165 300	X-Series
NTN	UC2D1	UC3D1	UCXD1
SNR	UC2G2	UC3G2	UCXG2
INA	GYEXL-KRR-B	-	-
SKF	YAR22F	-	-
RHP	10G	-	-
NSK	UC2D1	UC3D1	UCXD1
ASAHI	UC2	UC3	UCX
KOYO/JTEKT		UC3	UCX
NTN	UEL2D1W3	UEL3D1W3	-
SNR	EX2G2	EX3G2	-
INA	GEXL-KRR-B	GNEXL-KRR-B	
SKF	YEL22F	GINEAL-RAA-D	-
		-	-
RHP	10DECG		-
NSK	UEL2D1W3	UEL3D1W3	
ASAHI	UG2+ER	-	-
KOYO/JTEKT		-	-
NTN	UK2D1;H23X	UK3D1;H23X	UKXD1;H23X
SNR	UK2G2H	UK3G2H	-
SKF	YSA2FK, H23	-	-
RHP	10KG, H23	-	-
NSK	UK2D1;H23X	UK3D1;H23X	UKXD1;H23X
ASAHI	UK2+H23	UK3+H23	UKX+H23
KOYO/JTEKT	UK2+H23X	UK3+H23X	UKX+H23X
SNR	LK2G2H	-	-
INA	GSHXL-2RSR-B	-	-
NTN	AS2D1	-	-
SNR	US2G2	-	-
INA	GAYXL-NPP-B	-	-
SKF	YAT2	-	-
RHP	12G	-	-
NSK	AS2D1	-	-
ASAHI	В	-	-
KOYO/JTEKT		-	-
NTN	AEL2D1W3	-	-
SNR	ES2G2	-	-
INA	GRAEXL-NPP-B	-	-
SKF	YET2a a	-	_
RHP	12ECG	-	-
NSK	AEL2D1W3	-	-
-	KH2AE	-	-
ASAHI		-	-
KOYO/JTEKT		-	-
NTN	F-UC2D1/LP03	-	-
SNR	SUC2	-	-
DODGE	SCEZ	-	-
ASAHI	MUC2	-	-
KOYO/JTEKT	UC2S6	-	-
NTN	-	-	-
SNR	SES2	-	-
INA	SUG2	-	-
NTN	E 1100 D // D 00		-
	F-UC2D1/LP03	-	-
SNR	F-UC2D1/LP03	-	-
SNR	-		
SNR SKF	- YAR22RF/HV	-	-
SNR SKF INA	- YAR22RF/HV GYEXL-KRR-B-VA	-	- -
SKF INA NSK-RHP	- YAR22RF/HV GYEXL-KRR-B-VA J10GCR	-	- - - -
SNR SKF INA NSK-RHP NTN	- YAR22RF/HV GYEXL-KRR-B-VA J10GCR <b>CS2LLU</b>	-	- - - -
SNR SKF INA NSK-RHP NTN SNR	- YAR22RF/HV GYEXL-KRR-B-VA J10GCR CS2LLU 62SEE	- - - - -	- - - - -
SNR SKF INA NSK-RHP NTN SNR INA SKF	- YAR22RF/HV GYEXL-KRR-B-VA J10GCR <b>CS2LLU</b> 62SEE 2XL-NPP-B	- - - - - - -	- - - - - - - - - -
SNR SKF INA NSK-RHP NTN SNR INA SKF RHP	- YAR22RF/HV GYEXL-KRR-B-VA J10GCR <b>CS2LLU</b> 62SEE 2XL-NPP-B 172622RS1 -	- - - - - - - - -	- - - - - - - - - - -
SNR SKF INA NSK-RHP NSK-RHP NNA SNR INA SKF RHP NSK	- YAR22RF/HV GYEXL-KRR-B-VA J10GCR <b>CS2LLU</b> 62SEE 2XL-NPP-B 172622RS1 - CS2DDU	- - - - - - - - - - -	- - - - - - - - - - - - - -
SNR SKF INA NSK-RHP NTN SNR INA SKF RHP	- YAR22RF/HV GYEXL-KRR-B-VA J10GCR <b>CS2LLU</b> 62SEE 2XL-NPP-B 172622RS1 - CS2DDU	- - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -



**X-Series** 

Suitable for grey cast housings

 $\sim$ 



Suitable for stainless steel housings

Suitable for thermoplastic housings

NTN range available upon request.



SPLIT PLUMMER BLOCK HOUSINGS

### ALL INCLUSIVE - PERFORMANCE - INNOVATION

### LARGE PLUMMER BLOCK HOUSINGS

The SNCD large plummer block range has been developed by **NTN** for highly demanding industrial applications. Equipped with spherical roller bearings for a shaft diameter from 115 mm to 500 mm, the SNCD range is perfectly designed to bear heavy loads. Important features such as connectors for temperature and vibration monitoring are already included as standard just like machined stop edges and grease drain holes. Thanks to the use of heavy-duty ductile iron and the innovative design concept, the SNCD split plummer block housings are capable of reducing the stress level of the bearing and increasing its service life.

### All inclusive as standard



### **SNR - SNCD housings**

SNCD housings are made for support spherical roller bearings with tapered or cylindrical bore. The split housings are available for fixed or floating bearing arrangement and can support bearings with shaft diameters from 115 to 500 mm.



### Benefits

SNR,

### Interchangeable

- Full interchangeable with grey cast
- Compatible with market standards

### More than 400 arrangements possible

- Suitable for 222, 223, 230 and 231 SRB series
- Cylindrical bores or adapter sleeves solutions
- Metric and imperial dimensions

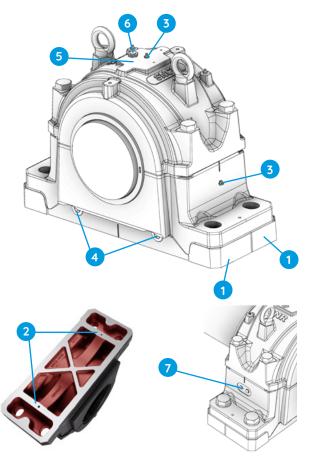
### One global supplier

- Housings, bearings and accessories
- Technical assistance (study and recommendations)
- Service engineering

### Technical features

### All inclusive

- 1 Machined stop edges
- 2 Housing positioning mounting bores
- **3** Grease nipple connections (grease nipple attached)
- 4 Grease drain holes
- 5 Machined surface for condition monitoring systems
- 6 Ready to use connection for temperature sensor
- 7 Ready to use connection for vibration sensor



## SNR - SNC / SNCD500

- SN housing according to ISO113-2010 for bearings with a cylindrical or tapered bore
- High stiffness and stability due to special design elements
- Reduced stress in the bearing
- Extended service life and prolonged service intervals
- For shaft diameters from 20 mm to 140 mm
- Housing material: cast iron with flake graphite and/or spheroidal graphite (SNCD500)
- 5 different seal arrangements for a wide range of applications
- User-friendly design features for ease of service and rapid installation



Also available as heavy duty version from spheroidal graphite cast iron and with different mounting bore pattern







Double leap seal Multipurpose seal





SC...SV



V-Ring seal Reduced friction

Optional V-ring for better sealing effect in downtimes



riction

Well suited for high temperature applications

Labyrinth seal

SC...LA





Taconite seal Multiple seal for harsh environments

**Multi-market kits** 

\*With steel retainer

66 kits available in "normal clearance" or "C3 internal clearance" for shaft diameters from 35 mm to 90 mm.



**SNC HOUSING SEALED KIT** including a sealed spherical roller bearing and specific accessories



SNC HOUSING STANDARD KIT

including an open spherical roller bearing with

specific accessories and a monopoint greaser

For more information, have a look at page 68!

ALL-IN-ONE,

MAKE YOUR

### NTN.

SNR

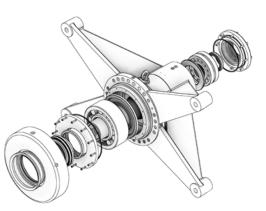


# CMD CUSTOMISED MODULES

### **SNR - CMD customised modules**

### Ready to be installed in your specific application

- The NTN team develops individual mounted units together with you according to your requirements
- An optimal design for a robust and sustainable system solution
- Taking into account your application parameters, operational reliability and costs, we define the necessary materials and all components



Example: ready-to-install customised module for industrial washing machine

### Individual complete solutions for maximum performance

- Reduce your effort and rely on system solutions
- Optimise and complement your team with our experts



- Choose a safe and easy installation thanks to individual and ready-to-install mounted units
- Operational safety and warranty. We guarantee security through decades of experience: application knowledge and production know-how in the international network

### Benefits

- One point of contact
- Your application optimised through modifications
- Our quality



Contact us and we will develop your individual solution together! cmd@ntn-snr.de Or use our inquiry form



NTN, your engineering partner

### SNR



# O LINEAR MOTION



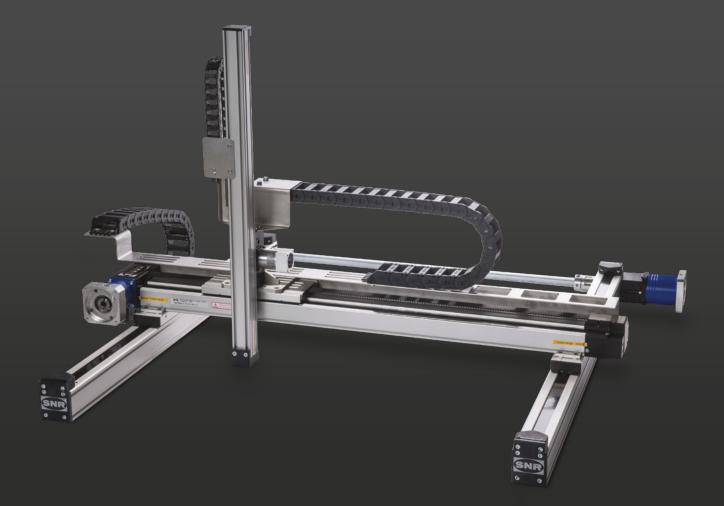






CUSTOMISED LINEAR AXES







### **SNR - Customised linear axes** SNR,

Our company produces one of the broadest product ranges of linear axes on the market.

### **Benefits**

#### Cost reduction through reduced design and assembly effort

- Simplification of logistical processing
- Avoidance of assembly errors

#### Why linear axes?

- Complete systems including guiding and drive system
- · Partially closed optimal protection against dirt
- Reduced effort on the customer side (design, purchasing, assembly)

### Range overview







PARALLEL AXIS

AXDL

COMPACT AXIS AXC

COMPACT AXIS AXF



LINEAR TABLES AXLT



PRECISION AXIS AXBG



AXS

LINEAR MOTOR AXLM



ACCESSORIES and SPECIAL SOLUTIONS AX-AC-...

### Good to know!

There is no uniform standard that regulates the dimensions of linear axes and the determination of their load ratings.

When building linear axes, NTN complies with the EU Machinery Directive and the associated standards.



#### Guiding systems Drive systems SNR. TRACK ROLLER **TOOTHED BELT SCREW DRIVE** LINEAR GUIDES **GUIDES** +HIGHER MAX. SPEED LOAD RATINGS 15 M/S **RACK AND PINION** LINEAR MOTOR

#### Advantages

#### Linear Axis with toothed belt drive:

- Integrated drive + deflection system
- Best ratio of stroke to total length

#### Rack and pinion drive:

• Several tables can be moved asynchronously

#### Systems for every branch

- Can be combined with the entire portfolio
- Including connecting elements, energy chains, switches etc.

#### **Telescopic Axis**

• Versions for horizontal and vertical use





Standard & special solutions for mechanical engineering





STANDARD LINEAR AXIS

### BUILD YOUR OWN SOLUTION

### STANDARDISED LINEAR AXIS

AXE linear axes are the perfect combination of technical expertise and practical solutions for customer needs.

Thanks to an online configurator based on standard component definition, high quality AXE module design is immediately and easily accessible for all.

Production and logistics managed in Germany guarantee an outstanding delivery lead time for these linear axes.

Our offer includes all the elements required to finalise safe implementation for the customer.

AXE, thousands of available combinations to build your own solution.



### SNR - Standard linear axis

With the standard AXE Linear Axis, **NTN** starts the digital selection of linear axes with new internal processes.

#### Benefits

- Minimal production time thanks to the modular structure
- All accessories are available as assembling groups

#### Why AXE?

- Shortest delivery time (1-2 weeks ex works)
- Standard Multi-Axis system including all connecting elements, energy chains and switches
- Reduced effort on the customer side (design, purchasing, assembly)

#### Range overview



Linear Axis with toothed belt drive **AXE-Z** 



Standard Multi-Axis systems



Linear Axis with toothed belt /  $\Omega$  drive  $\ensuremath{\textbf{AXE-A}}$ 



Standard accessories

#### Good to know!

When building linear axes, **NTN** complies with the EU Machinery Directive and the associated standards.

Interesting industries for linear axes: packaging industry, material handling, automated production and assembly lines, etc..

#### Guiding systems

#### Drive systems





LOW WEAR

#### Advantages

#### **Online configuration**

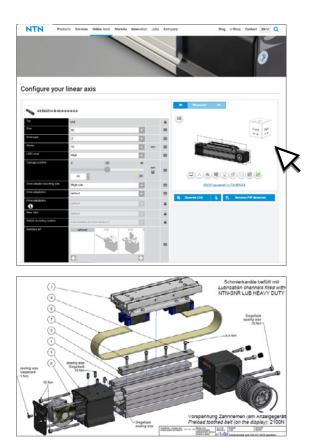
- Inclusive gearbox, drive adaption, switches...
- Part list generation for the selected product

#### Shortest delivery time

- Standardisation of all components
- Modular design

#### Made in Germany

- Single axes
- Standard multi-axe systems





Standard solutions for mechanical engineering

### SNR.





## LINEAR GUIDES





### **SNR - Linear guides**

Two technologies - one geometry - one rail per size (modular system). According to DIN ISO 12090.

LGBC... (BALL CHAIN TYPE)

**DF CONFIGURATION** 

LGBX... (CONVENTIONAL TYPE)

#### Lubrication options

- Lateral lubrication channels closed with set screws = simply switch between the lubrication points
- Lubrication option from above as standard
- Fixable adapters for high carriage types



#### Jointed rail

The rail joint is always marked with a "J" (J = Jointed Rail!)



- No assembly sequence error prevention!
- Simply replace in case of damage measure the length, done!
- Easy to extend

#### Extension of interchangeability

Separate delivery of carriage and rail up to precision class "P" possible!

One step ahead with quality for over 30 years

#### Maximum lengths

- Standard rails LGBR 15...55
- Miniature rails
  - LGMR, narrow 09...15
  - LGMW, wide 09...15
- Miniature rails LGMR 07

#### Accessories

- Clamping elements
- Central lubrication
- Brass caps
- Cover strip
- etc.

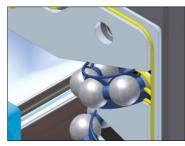


- ~ 4.000 mm
- ~ 2.000 mm
- ~ 2.000 mm
- ~ 450 mm



\* available only in certain territories

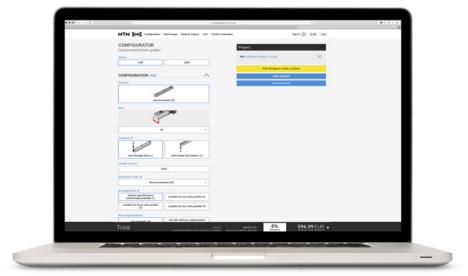
#### Extremely powerful ball chain



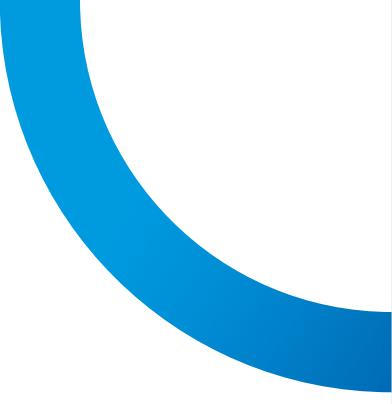
Spacer ball for smooth ball circulation



#### Online configuration



SNR,



## BALL SCREWS

## The new range of LINEAR MOTION BALL SCREWS

#### Handle motion with precision SNR ball screws are high-quality products that are

**SNR** ball screws are high-quality products that are among the most important drive elements for mechanical engineering in linear technology. Our new whirled ball screws offer you an optimal price-performance ratio and meet the highest requirements in terms of precision. Many screw diameters, pitches and nut designs offer a high degree of flexibility for your application.

Ball screws are precision products designed to meet your needs.



### **SNR - Ball screws**

We offer all manufacturing technologies:

Rolling, whirling, grinding

SNR.



#### Tolerance classes

- Transport Ball Screws (T10, T7, T5, T3)
- Positioning Ball Screws (P5, P3) Blue marking is our standard

#### Preload

#### To increase the rigidity:

Z0 = axial clearance

- Z1 = without axial clearance, without preload
- Z2 = light preload (~ 3% Ca)
- Z3 = medium preload (~ 5% Ca)
- Z4 = high preload (~7% Ca)

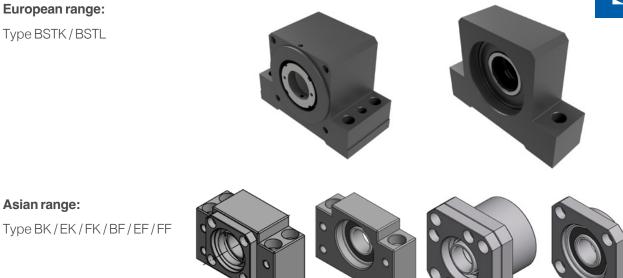
#### Higher preload normally with double nuts!

SNR Ball Screws: Easy to work with!

#### Fixed and floating bearing units

#### SNR,

Type BSTK/BSTL



#### Lubrication

There is no lifetime lubrication for ball screws!

In general, the same greases should be used as for Linear Guides + Bearings.

Standard & special solutions for mechanical engineering





## BALL BUSHINGS







### SNR - Ball bushings

Extensive support from NTN. ISO standard & JIS standard. One of the widest product ranges on the market.

#### Application

- General engineering
- Wood working industry
- Fitness equipment
- Packaging machines
- Medical equipment



#### Why ball bushings?

- Cost-effective implementation of linear movements
- Self-supporting guide, which is clamped at the ends
- Minimised maintenance effort due to low lubricant consumption
- Low friction
- Interchangeable: diameter, length and grooves are standard

#### Which ball bushings?

STANDARD BALL BUSHINGS	SUPER BALL BUSHINGS
<ul> <li>Same dimensions and tolerances as super ball bushings</li> <li>v<sub>max.</sub>= 1,5m/s</li> <li>Damp or wet environment</li> <li>Suitable for vacuum applications</li> <li>High temperature versions</li> </ul>	<ul> <li>Same dimensions and tolerances as standard ball bushings</li> <li>v<sub>max.</sub>= 3m/s</li> <li>Misalignment compensation up to ±0,5°</li> <li>Higher load ratings</li> <li>Smooth running performance</li> <li>Same loads ➤ smaller size</li> <li>Reduced system costs!</li> </ul>

Ball bushings for simple and inexpensive implementation of linear movements.

#### Widest product ranges

One of the widest product ranges on the market!



#### Linear units

SINGLE	TANDEM	QUATTRO
Closed	Closed	Closed
Open	Open	Open
Open adjustable	Open adjustable	
With standard ball bushings and	super ball bushings available.	Trust & suppo

Trust & support for common success!

NTN

SNR.

# • TECHNICAL SERVICES



### SERVICES, OUR OFFER

Because your industrial performance is essential to your future success, **NTN** is committed to increasing the longevity of your equipment while reducing your maintenance costs through a range of services.

Our experts are at your side to offer you assistance and training services, as well as tools and lubrication solutions to maximise the life of your bearings.





## MAINTENANCE TOOLS



### SmartTEMP Induction Heater

Looking to increase your machine's reliability in order to reduce your operational costs? Discover the SmartTEMP by **SNR**, an innovative induction heater range. With its intelligent heating modes, it maintains the integrity of your sprockets and bearings, to ensure optimal mounting, necessary to achieve your goals.

The premium heating solution for all your mechanical components.



### **SNR - Induction heaters: SmartTemp**

The only tool to control the heating of bearings, sprockets, spacer rings...



### Why this new generation of heater is the best on the market?

#### • LOW OPERATING COSTS

Heating bearings and sprockets properly before assembling is crucial to ensure a longer service life of your equipment

#### • EFFICIENT

Best solution on the market to heat mechanical parts with less energy consumption 24 hours a day, 7 days a week, 365 days a year

#### • EASY TO USE

Thanks to its innovative touch screen, set up, monitoring, data extraction are extremely simple

#### Technical features

	SmartTEMP S	SmartTEMP M	SmartTEMP L	SmartTEMP XL & XL PIVOT	SmartTEMP XXL	SmartTEMP XXXL
Max. weight of workpiece (bearing, sprocket, ring) (kg)	50	100	200	400	800	1600
Min. bore diameter (mm)	10	10	20	30	40	85
Max. outer diameter (mm)	400	500	600	1000	1500	2000
Power rating (kVa)	3	3.7	8	12.8	25.2	40
Facility power *	er * 230V/13A 230V/16A		400V/20A	400V/32A	400V/63A	400V/100A
Temperature setting range	+40°C to 240°C	+40°C to 240°C	+40°C to 240°C	+40°C to 240°C	+40°C to 240°C	+40°C to 240°C
Included	<ul> <li>3 yokes: 14x14x200 mm 25x24x200 mm 40x38x200 mm</li> <li>1 temperature sensor</li> <li>1 pair of gloves</li> </ul>	<ul> <li>1 pivoting yoke: 50x48x280 mm</li> <li>1 temperature sensor</li> <li>1 pair of gloves</li> </ul>	<ul> <li>1 pivoting yoke: 70x70x350 mm</li> <li>2 temperature sensors</li> <li>1 pair of gloves</li> </ul>	<ul> <li>1 yoke (pivoting according to the model): 80x80x490 mm</li> <li>2 temperature sensors</li> <li>1 pair of gloves</li> </ul>	<ul> <li>1 yoke: 100x100x750 mm</li> <li>2 temperature sensors</li> <li>1 pair of gloves</li> </ul>	<ul> <li>1 yoke: 150x150x1080 mm</li> <li>2 temperature sensors</li> <li>1 pair of gloves</li> </ul>

\* Other voltage on demand

### **SNR - Hydraulic nuts**

Simple and safe assembly / disassembly of rolling bearings with a taper bore. Precise and reliable adjustment of the radial internal clearance of rolling bearings with a taper bore.

#### Why is this hydraulic nut the best on the market?

- Unique with its patented Back & Forth system (piston moves back automatically)
- Special surface treatment to protect against corrosion
- Knurling on the outside diameter for easy and safe handling
- The "emergency stop function" prevents the piston from falling out
- Extensive standard range in stock

#### Applications

- Mines and quarries
- Paper mill
- Wind mill
- Cement factories
- Railway

- Steel industry
- Construction machinery
- Heavy machinery industry and much more



NTN Eng

#### Interchange

Thread	Sizes	Sizes	Sizes	Sizes	Weight
metric	metric	metric	metric	metric	kg
G	SNR	SKF	FAG new	FAG old	approx.
M 50x1.5	HMV 10 EBF	HMV 10E	HYDNUT50	RKP50	2.9
M 55x2	HMV 11 EBF	HMV 11E	HYDNUT55	RKP55	3.0

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

### **SNR - Other maintenance tools**

SNR brand offer also includes a large range of mounting and dismounting tools such as fitting tools, bearing pullers, wrenches...

Bearing pullers



Hydraulic pump





## LUBRICATION SOLUTIONS

### **SNR - Single point lubricators**

READY - DRIVE - SMART: The ultimate weapon for automatic lubrication.



#### **READY booster**

Economical and reliable

- Significant savings due to the flexibility of use (1-12 months and stoppable)
- Suitable for tight and restricted areas (Ex proof)
- Ready to use: no assembly and no tools required
- Only one lubricator for all of your applications: inside and outside (-20°C up to 60°C)
- IP68 protection class: reliable lubrication even in extremely moist and dusty areas

Due to its compact size, the Ready Booster can be used in various applications: bearings, plummer block, chains, electrical motors, fans, pumps, conveyors, etc.

#### **DRIVE booster**

#### Powerful and precise

- Independant with its powerful battery pack
- Powerful: suitable for remote greasing
- Precise: discharge period from 1 to 12 months
- Easy-to-use refill cartridge

For extremely accurate lubrication, independent of temperature and ambient pressure, extremely reliable in use.





#### **SMART booster** Effective and technical

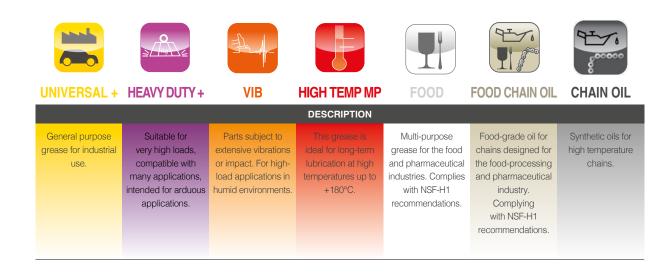
- Accurate, ergonomic
- Adjustable to the nearest month on the LCD screen
- Constant flow, independent of ambient temperature
- Recyclable: re-usable control unit
- Suitable for use in explosive areas

Effective, precise, flexible lubrication for applications subject to wide variations in temperature or situated in explosive environments.



#### SNR

#### **Grease options**



FOR YOUR APPLICATION				
<pre>0 limited suitability + suitable ++ very suitable</pre>	conveyors	electric motors	pumps	blowers / fans
READY	+	+	+	+
SMART	0	+	0	+
DRIVE	++	++	++	++



### **SNR - Multipoint lubrication solution**

POLIPUMP: low cost and easy to implement centralised greasing.

#### Benefits

- A cost-effective choice
- An economical and effective solution Possibility of lubricating 1 to 35 points with the grease of your choice up to a distance of 20 meters
- Environmentally friendly and easy to implement No technical skills are required for the installation of central lubrication system. Ready to use and easy to refill, this environmentally friendly pump will continue to help reducing your waste

#### Applications

Industry

POLIPUMP can be used for the lubrication of bearings, plain bearings, open gears, chains, ball screws, linear guidance, etc.

• Vehicles and chassis (agricultural, building, trucks...)

A specific version of POLIPUMP has been designed for applications on earth moving equipment, agricultural machinery, trucks, etc.





### Lubrication range

SNR BRAND OFFERS A SELECTION OF PROFESSIONAL GREASES THAT SHOULD MEET MOST OF YOUR NEEDS.





## SERVICES

### Training / e-learning

#### E-learning program

9 modules and 9 quizzes to reinforce your knowledge about bearings. Learn when and where you wish thanks to our E-Learning platform!

#### Seminars

With our tailor-made trainings, we respond precisely to your requirements when it comes to the safety of your staff and machines during handling, installation, removal, lubrication of various rolling bearings or linear products.

- Seminar program
- Standard seminars / tailor-made seminars
- At one of our training centres, at your location or online (e.g. web seminars)

### Technical support and commissioning maintenance

- Assessment of current situations
- Supervising, assembly / disassembly support
- Optimisation of the assembly process
- Support to use new tools
- Assembly method development for specific problems

### **Bearing diagnosis**

- Initial assessment
- Neutral reports

### **Advice on lubrication**

- Lubrication systems (single point, centralised pumps)
- Lubricants
- Lubrication intervals and quantities

### **Tool rental**

- HMV (hydraulic nuts)
- Induction heaters





SNR







Experts at your service



ADDITIONAL TECHNICAL PRODUCTS

## Constant velocity joints for industrial applications

#### From NTN technical knowledge

- Know-how of the second largest manufacturer on the market
- Jerk-free and vibration-free solutions, even for large angles
- Available as standard as 3-ball joint shafts (TBJ) and as 6-ball joints (BJ)
- Examples of applications: machine tools, glass industry, industrial washing machines, loading machines, steel and iron industry etc.



For more information, please contact us.

### NOTES





### NOTES






specifications mentioned in this document.

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NTN-SNR ROULEMENTS - 1 rue des Usines - 74000 Annecy RCS ANNECY B 325 821 072 - Code APE 2815Z - Code NACE 28.15 www.ntn-snr.com





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