

# **HANDBOOK**

Our industrial products and services at a glance















#### Dear **NTN** partner,

We have been working successfully for years to set up and improve our collaboration towards our common goal, satisfaction of the final customer.

As a leading manufacturer of rolling bearings and linear technology, we accompany our partners through challenges imposed by the market.

We are proud of the global offer made up of our brands **NTN** and **SNR**. We continuously improve our offer thanks to new products, responding to technical criteria for highly demanding applications, or economic criteria for very competitive markets and standard applications. We want to constantly satisfy our ever-changing market. Whatever the challenge, we generally have the solution.

This **NTN** manual has been created by **NTN** sales, marketing and engineering teams and integrates our partners' feedback. It is a practical approach to help you, as an **NTN** partner, to feel comfortable with our wide range of products and services.

This **NTN** manual focuses on what you really need in your day-to-day business. It is a silent companion which will give you quick help and many answers about our company and products.

In parallel, we hope that through our regular communication, you will have the full picture of who we are: our range, our expertise, and our proximity. You are our ambassadors, and you help convince the final customer. We count on you to convey our philosophy and spirit.

We look forward to your feedback on this manual at any time.

Yours sincerely,

Eric MALAVASI
VP of NTN Europe
Responsible for Industrial Business Unit Europe and Africa region



# Let's make the world move forward

We are **NTN** in EUROPE and we make the world **NAMERAKA**.
We are people at the service of movement.
We design & offer high added value mechanical products.
Our expertise makes us a reference.
We believe in a fluid, mobile & harmonious society.
We are driven by our willingness to cooperate.
We continuously build positive mobility.

# O SUMMARY





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# O COMPANY





# INNOVATION DRIVING YOUR PRODUCTION

Movement. It is constantly changing. It is analysed, brought under control, guided and mastered with the aim of deriving maximum benefit. It is more than merely a concept. It is the very essence of our commitment, namely designing and innovating to deliver the perfect solutions to the issues and constraints of today and tomorrow.

There are thousands of us around the world masterminding and developing solutions to raise the bar on your production performance. Our world-leading brands (NTN, BCA, BOWER and SNR) are marketed worldwide and deliver the best-fit solutions for working together and building a more environmentally-friendly society. Follow our lead and use interaction, anticipation and adaptation as the keys to guiding and shaping the future of the manufacturing, automotive and aviation markets.

€5.7 BILLION\*

turnover

22,000\* employees

## The local service of an international partner



11 4
Sales

72
Production sites

15 R&D centres

\*March 2024





Customer satisfaction is the key to success; it requires a daily commitment to contribute to performance objectives. That is why **NTN** offers innovative solutions and technical expertise to serve your business.

## **Our brands**

**NTN**®

With high-tech products resulting from advanced R&D and design, the **NTN** brand offers a wide range of solutions adapted to your most demanding technical requirement and high-end premium quality requirements.



Simply smart, **SNR** products have been designed to make their user's life easier. The range is made of a combination of indispensable premium quality products that answer your needs efficiently.



BCA & BOWER are both trademarks of **NTN** Group. These brands are mainly sold in the North American market.



# Industry market offer for Europe

	CT GROUP	BRA	
Phobuc	T GNOOF	NTN.	SNR <sub>8</sub>
	BALL BEARING	<b>✓</b>	✓
	CYLINDRICAL ROLLER BEARING	<b>✓</b>	
	TAPERED ROLLER BEARING	<b>✓</b>	✓
	SPHERICAL ROLLER BEARING*	<b>✓</b>	✓
	NEEDLE ROLLER BEARING	<b>✓</b>	
	BEARING UNIT**	<b>✓</b>	✓
	SPLIT PLUMMER BLOCK HOUSING***	<b>✓</b>	✓
CALL.	LINEAR MOTION		✓
	MAINTENANCE AND LUBRICATION PRODUCTS		<b>✓</b>

 $<sup>^{\</sup>star}~$  A part of the range of SNR spherical roller bearings is currently being converted to the NTN brand.

<sup>\*\*\*</sup> In Europe, we propose mainly the SNR split plummer block housing.



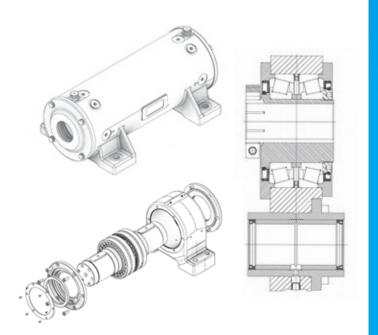




<sup>\*\*</sup> In Europe, we propose mainly the **SNR** bearing unit range which is available from stock both in European and Asian designs.

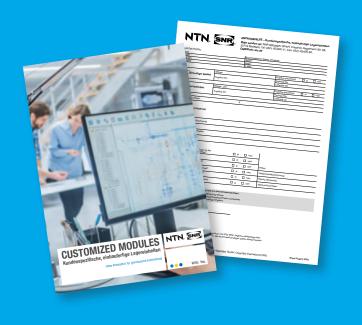
ZOOM ON SOME
TECHNICAL PRODUCTS:
THE CUSTOMISED
MODULES





Customer-specific, ready to install mounted units

The european **NTN** team will develop, together with you, individual mounted units according to your requirements



Enquiry form available at the end of the dedicated brochure

Questions?... cmd@ntn-snr.de

You can find more information in page 106 of this handbook and on our dedicated brochure



NTN, YOUR ENGINEERING PARTNER







# o E-TOOLS





# Digital flyers and catalogues

ACCESS TO OUR WEBSITE: www.ntn-europe.com

Information about our products and services

Download catalogues and flyers in the menu "OnlineTools" > "Documentation"





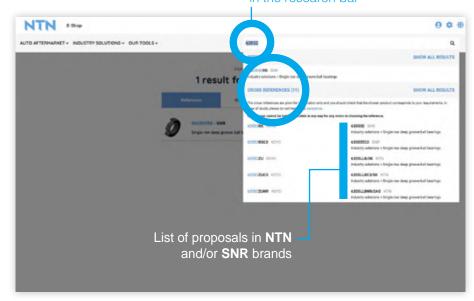


## **E-platform**

ACCESS TO OUR E-SHOP: www.eshop.ntn-snr.com

## Convert products to NTN and/or SNR

Type a competition reference in the research bar



## TIP

If an article is not found, you should vary slightly with the input of the suffix.

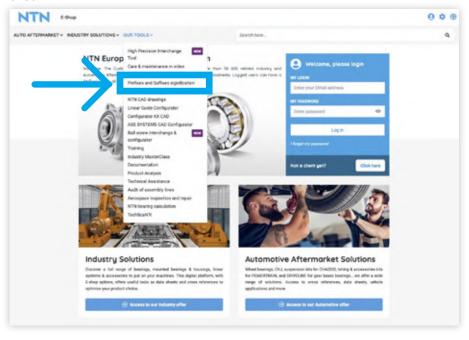
Example: 62052RSR

- = 6205 2RSR
- = 6205-2RSR

••••

## Prefix and suffix (tabular)

An extensive overview can be found in the e-shop (even without being logged in) on the right of the website in the "Our tools" menu  $\rightarrow$  "Prefixes and suffixes signification". It is important to first select the right tab "Prefix or Suffix".



Note: More detailed conversion tables for our self-aligning bearing units and needle bearing ranges are also available as a separate document or desk pad. Don't hesitate to contact us.



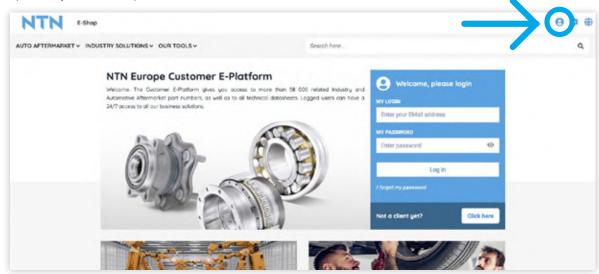




## Orders and access to information

When you are logged in, you have many options, such as configuring goods from our company or viewing order and delivery documents afterwards.

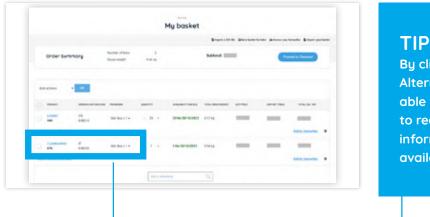
If you haven't already done so, simply apply for online access to our e-shop. Please do not hesitate to speak to your contact person in sales.



In the task bar at the top right of the e-shop you will find the corresponding menu items to make specific entries or to request information. On the right, for example, you will find the overview menu, which gives you access to all information regarding your offers, orders or deliveries. You can also configure your desired views under "Settings".

## **Shopping cart**

Here you will find all information about your selected types once again bundled. You can also import and export complete lists.



By clicking on "Industry Alternative", you will be able to identify alternatives to requested product, with information on price and availability!

# • BEARING TECHNOLOGY





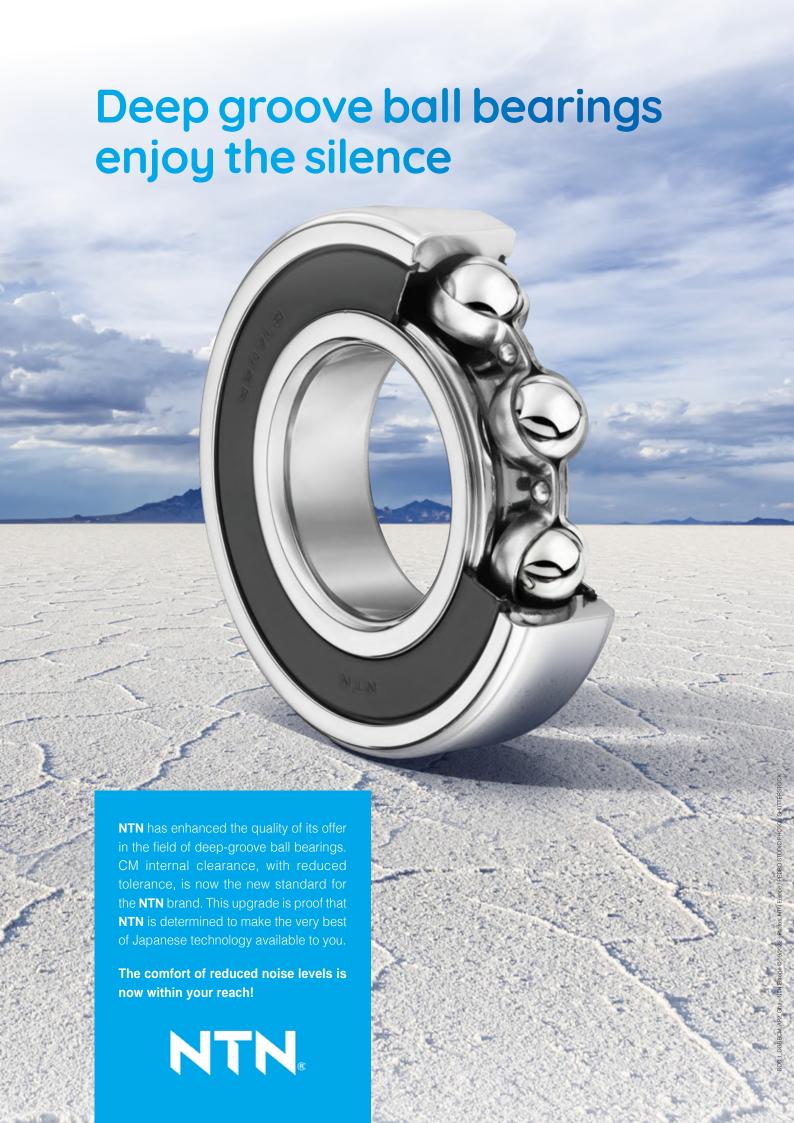




# BALL BEARINGS







## NTN - Deep groove ball bearings

Deep groove ball bearings are very common. The inner and outer rings have deep raceways, enabling them to support radial and axial loads in both directions, as well as combined loads resulting from the combination of all forces. Deep groove ball bearings are also suitable for high-speed applications.

**NTN**.
The highly technical brand



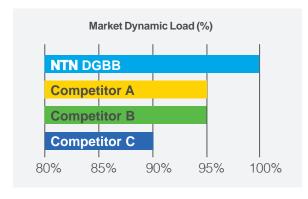
NTN.

The **NTN** brand offers you a wide range of deep groove ball bearings combining the best solutions for sealing, radial clearance and lubrication for an optimum response to the requirements of your activity.

#### Technical features

- High-end premium quality
- Very wide range with a strong sealing offer (see next page)
- CM tolerances as standard (normal internal clearance) at no extra charge
- Standard grease "5K" (Multemp SRL) suitable for temperatures from -40°C up to 150°C
- Suitable solutions for almost all applications

## A WIDE RANGE OF DEEP GROOVE BALL BEARINGS OFFERING THE BEST PERFORMANCES IN THE MARKET



NTN bearings ensure optimum performance and service life.

#### **GOOD TO KNOW!**

5K lubrication benefits from an eco-label in its country of origin (Japan) and is more than 60% biodegradable (28 days).



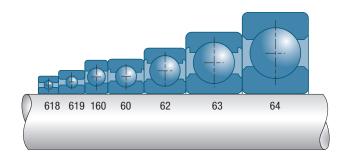
Study carried out in 2021, based on the 3 main European market player catalogues

## Standard cage type and range overview

Cage design		Series								
Cage design	60XX	62XX	63XX	64XX	68XX	69XX	67XX	160XX		
Pressed steel	6000	6200	6300	6403	6800	6900	6700	16001		
cage	~ 6052	~ 6244	~ 6344	~ 6416	~ 6834	~ 6934	~ 6706	~ 16052		
Machined cage	6056				6836	6936		16052		
	~ 6084	-	-	-	~ 68-600	~ 69-500	-	~ 16072		







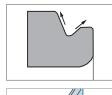
Note: 618XX = **NTN** 68XX 619XX = **NTN** 69XX

## **Sealing concept**

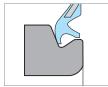
## Basic concept

All deep groove ball bearings, irrespective of size, are manufactured with a "V"-shaped groove in the inner ring, which, depending on the design, acts as a labyrinth seal in conjunction with the seal.

During the operating cycle of the bearing, the reduction of interference from the inner lip gradually brings the outer lip into contact with the inner ring.



NTN



### **Benefits**

- · Particles are kept away or evacuated
- Grease is pressed inwards
- High performance for long-lasting protection

## Overview of **NTN** standard seals

		Shielded type		Sealed type	
	Types and codes	Non-contact type ZZ	Non-contact type LLB	Contact type LLU	Low torque type LLH
	Construction	Steel shield plate is fixed to the outside ring; the inner ring incorporates a V-groove with a labyrinth sealing effect.	The outer ring incorporates synthetic rubber molded to a steel plate; seal edge is aligned with V-groove along inner ring surface with labyrinth clearance.	The seal consists of a steel sheet to which synthetic rubber is applied and moulded into two sealing lips. The primary sealing lip acts in the V-groove to prevent grease loss, while the secondary lip acts in front of the V-groove to prevent contamination	The basic design is similar to type LLU, but with the option of pressure equalisation to avoid excessive contact pressure on the sealing lips due to pressure differences. As the sealing lips are generally less in contact with the V-groove, type LLH has a lower frictional torque.
	Torque	Small	Small	Higher	Medium
son	Dust proofing	Good	Better than ZZ-type	Excellent	Much better than LLB-type
Performance comparison	Water proofing	Poor	Poor	Very good	Good
Perf	High speed capacity	Same as open type	Same as open type	Limited by contact seals	Much better than LLU-type
	Allowable temp. range (1)	Depends on lubricant	-25 to 120°C	-25 to 110°C	-25 to 120°C

<sup>1)</sup> Please consult **NTN** Engineering about applications which exceed the allowable temperature range of products listed on this table. Note: This chart lists double shielded and double sealed bearings, but single shielded (Z) and single sealed (LB, LU, LH) are also available. Grease lubrication should be used with single shielded and single sealed bearings.

For more information, check online **NTN** Ball & Roller Bearings catalogue on **www.ntn-europe.com/documents** 



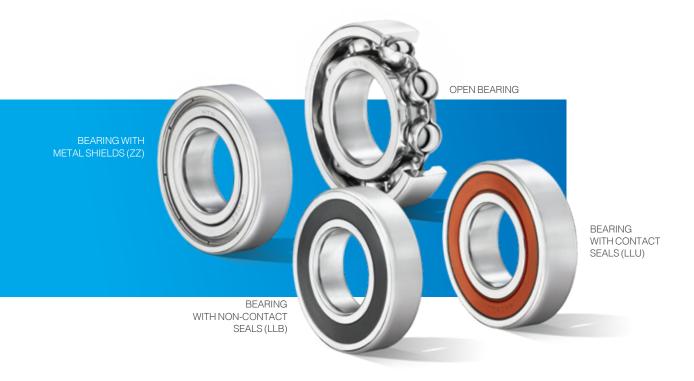




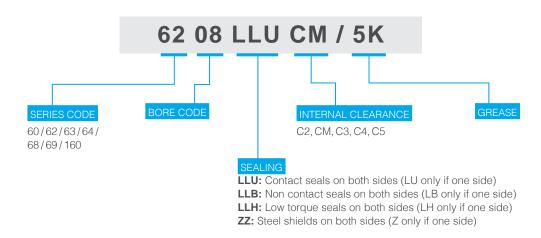
NTN.

## CM tolerance for low-noise performance

- Standard: reduced bearing clearance tolerances reduce vibrations and decrease the noise level
- CM radial clearance available for entire NTN standard 6xxx deep groove ball bearing range
- Available for open, shielded and sealed versions (-ZZ, -LLU and -LLB)



## Designations



More info about prefix, suffix & interchange table? Check from page 38







# Focus on NTN electrically insulated bearings: MEGAOHM™

#### Technical features

- Withstanding up to 3 000 VDC as standard
- · Ceramic layer on outer ring
- In accordance with standards ISO 492, DIN 620 and JIS 1514

## Range overview

- Massive brass cage available from stock (L1B Suffix)
- Steel cage on request
- C3 internal clearance as standard available from stock
- C4 internal clearance on request

## Benefits

- Avoid premature damage due to current leakage
- Strength thanks to the brass cage
- Ensured interchangeability



						Во	re diam	neter co	ode					
Series	10	12	14	15	16	17	18	19	20	22	24	26	28	30
7MC3-62XXL1BC3														
7MC3-63XXL1BC3														
7MC3-63XXL1BC4														









For more information, check online brochures www.ntn-europe.com/documents/megaohm

NTN.

## SENTINEL™ series

NTN stainless steel deep groove ball bearing with spot-pack solid grease as lubricant is the best opportunity to mix security for food/ beverage industries and sustainability for the production equipment.

#### Technical features

- 440C stainless steel bearing, 304 stainless steel cage
- Specific nitrile seal reinforced
- NTN spot-pack solid grease (LP09), NSF approval / H1 category code
- Operating temperature: from -10°C to +80°C (100°C peak)

### Benefits

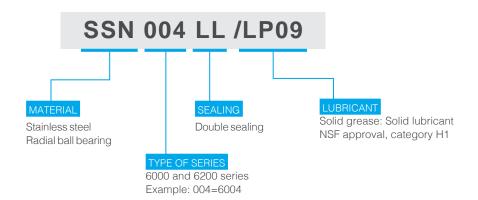
- 440C material is the best compromise between load rating capacity and corrosion resistance
- Solid grease reduced lubricant leakage even when bearing is subjected to high vibration and centrifugal force
- · Compare with general-purpose food grease lubricant, solid grease is less prone to emulsification and leakage due to water penetration
- Solid grease with spot-pack application offer a good level of speed rotation while maintaining solid lubricant advantages

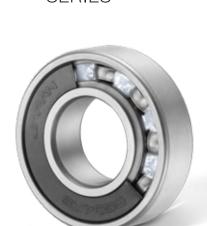
## Range overview

Code bore P/Ns

- From 000 to 008 (6000 to 6008)
- From 200 to 208 (6200 to 6208)

## Designations







## **SNR - Deep groove ball bearings**



## The simply smart brand

**NTN** proposes the **SNR** simply smart range of deep groove ball bearings. It is a compact range that contains the indispensable sizes and offers standard sealing options with premium brand quality.

### Technical features

- Normal internal clearance and C3
- **SNR** deep groove ball bearings are designed with a steel cage as standard options on request
- Sealed versions are already greased.
   The maximum operating temperature is +120°C
- Suitable solutions for almost all applications



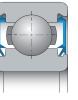
## Range overview

Series	60X	62X	63X	60XX	62XX	63XX		
Dim	607	623	634	6000	6200	6300		
Dim.	~ 609	~ 629	~ 635	~ 6028	~ 6226	~ 6322		
	INTERNAL CLEARANCE: normal, C3							
OPEN / SHIELDED -ZZ / SEALED -EE								

More info about prefix, suffix and Interchange table Check from page 38



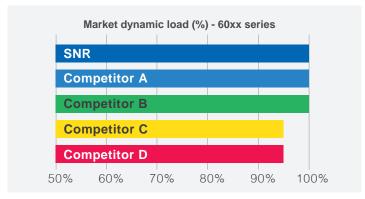
Open Contact seals



("-EE")

Steel shields ("-ZZ")

# A range with continuous technical improvement to meet the needs of your application



Study carried out in 2022, based on the main European market player catalogues









## Double-row deep groove ball bearings

Double row deep groove ball bearings are designed to accept higher loads than a single row ball bearing.

They have identical outside diameters and bores but are slightly wider, thus having a much higher load capacity.

#### Technical features

- Polyamide cage as standard (no suffix)
- Without filling slot (suffix A)
- Normal internal clearance
- Open type

## Range overview

					Bore	e diameter o	code				
Serie	00	01	02	03	04	05	06	07	08	09	10
42xxA											



Easy to work

Premium quality

Competitiveness
booster



## **EMTR**

# Focus on our ball bearing range dedicated to electric motors

- Deep groove ball bearings of series 6000, 6200 and 6300
- For applications with specific temperatures or speed requirements

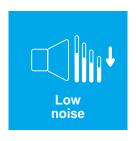
Are you looking for higher reliability and quality, with the lowest noise level, without compromising on price?

The new EMTR bearing range with optimised design for electric motors brings you the solution.

## Technical features

- C3 internal clearance
- · Special low noise grease
  - Up to 150°C usage: no suffix in the designation
  - High temperature usage (up to 200°C): D189 suffix
- Precision Class P6 (ISO 492) and improved grade for balls (G10) with special vibration check
- Benefit:
  - Raceway roughness: improved by 25%\*
  - Raceway roundness: improved by 20%\*
    - \* Compared to **SNR**'s standard tolerance

#### Benefits



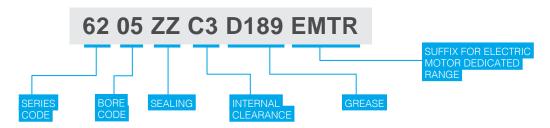




## Range overview

6201 >> 6206 + 6304

## Designations















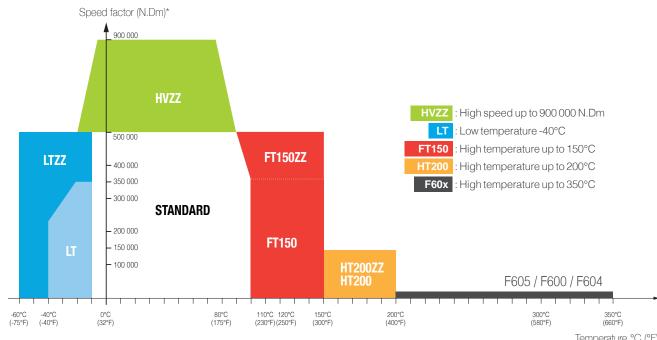
## **TOPLINE**



## The unique range of ball bearings dedicated to extreme applications.

Deep groove ball bearings of series 6000, 6200 and 6300.

For applications with specific temperatures or speed requirements.



Temperature °C (°F)

- High availability to solve problems quickly
- A unique product range from a premium brand
- A ready to use range for specific applications
- Wide selection of bore diameters for the 6000, 6200 and 6300 series
- Technically optimised products: cage, internal clearance, lubricant and seals
- The technical support from our teams















The unique range of ball bearings dedicated to extreme applications



Products	Cage	Internal clearance	Grease	Sealing	Other	Temperature range
HVZZ	Glass fibre reinforced polyamide 6.6	C3	Superior quality. Lithium thickener + synthetic base oil	Steel shields	Precision P6, P5. High-precision balls (<= Class 10)	-20°C to +120°C
LT LTZZ	Steel	C3	Suited to low temperatures. Lithium thickener + synthetic base oil	Nitrile rubber seals (NBR) or steel shields	-	LT: -40°C to +100°C LTZZ: -60°C to +120°C
FT150 FT150ZZ	Steel	C3	Adapted to high temperatures. Polyurea thickener + synthetic base oil	Fluoroelastomer seals (FKM) or steel shields	-	-30°C to +150°C
HT200 HT200ZZ	Steel	C4	Adapted to high temperatures. PTFE solid lubricant and PFPE oil	Fluoroelastomer seals (FKM) or steel shields	Specific heat treatment	-40°C to +200°C
F605	Steel	Multiple of C5*	**	-	Brand is stamped	
F600	Steel	Multiple of C5*		-	Specific surface treatment (phosphatisation + MoS2	Temperature range between +200°C and +350°C (continuous or cyclic)
F604	Steel	Multiple of C5*	Suitable for very high temperatures. Polyalkylene glycol base oil + solid additive	Steel shields	deposition)***  Brand is stamped	



- \* Significantly increased internal clearance to offset the material's expansion effects.
- \*\* In case of F600 and F605, if additional lubrication is required, an appropriate amount of grease may be introduced into the bearing. Contact **NTN** for more information.
- \*\*\* Surface treatment for greater oxidisation resistance and improved lubrication. Caution: F600 and F604 products must be used with care in damp environments, since MoS2 may react with water to produce sulphuric acid.



## NTN - Angular contact ball bearings

NTN.

## NTN - Single row angular contact ball bearings

The single row angular contact ball bearing is designed to withstand combined loads with a predominant axial component. Installed in opposition with another bearing of the same type, it guarantees high mounting rigidity.

A wide range for standard industry applications.

### Technical features

- Contact angle 30° (without suffix) or angle 40° (B suffix)
- Pressed steel cage (without suffix) or massive brass cage (L1)
- Single row series: 7000, 7200, 7300
- Universal pairing available (G suffix: Flush ground\*)
- Clearance as standard
- Preload on demand



NTN.

## NTN - Four point contact bearings (QJ-bearings)

Four-point contact ball bearings are single row radial angular contact ball bearings with raceways designed to withstand axial loads in both directions.

#### Technical features

- Standard contact angle: 30°
- Massive steel cage as standard
- Split inner ring
- Available series: QJ2xx and QJ3xx



More info about prefix, suffix & interchange table check from page 38

<sup>\* &</sup>quot;Flush ground" is the name given to the finishing method where the offset of the front and back faces of the bearing are ground to the same value. This allows a designated clearance or preload value to be achieved when using bearings with identical codes in DB or DF orientations. DT series bearings can also be used in various arrangements to achieve uniform load distribution.







# NTN and SNR - Double-row angular contact ball bearings

Double-row angular contact ball bearings have a similar configuration as two angular contact ball bearings but have the advantage of a smaller space requirement. These bearings support axial and radial loads in both directions.

NTN and SNR: two brands to offer you a full range of possibilities.

### Technical features

- Two cage variants: pressed steel (suffix S in NTN) or polyamide (suffix A or G15 in SNR)
- Open or sealed with steel shields (-ZZ) or seals (-LL in NTN or -EE in SNR)
- · Careful:
  - Contact angle 25° without filling slot ▶ NTN or SNR
  - Contact angle 32° with filling slot ▶ only NTN



NTN

SNR



## Standard cage type and range overview

#### **SUFFIXES FOR OPEN SERIES**

SERIE	NTN	SNR	TYPE		
			32° contact angle with filling slot		
	S	-	-	Pressed steel cage	
3XXX			Ungreased		
3,,,,			25° contact angle without filling slot		
	-	А	Polyamide cage		
					Greased
			25° contact angle without filling slot		
5XXX	S	-	Pressed steel cage		
			Ungreased		

#### **SUFFIXES FOR SERIES WITH SHIELDS**

SERIE	NTN.	SNR	TYPE
5xxx	SCZZ	-	25° contact angle without filling slot  Pressed steel cage  Greased
, constant of the constant of	-	ZZG15	25° contact angle without filling slot Polyamide cage Greased

### SUFFIXES FOR SERIES WITH SEALS

SERIE	NTN.	SNR	ТҮРЕ
5xxx	SCLLD	-	25° contact angle without filling slot Pressed steel cage Greased
JAAA	-	EEG15	25° contact angle without filling slot Polyamide cage Greased

Note

Be careful with cross references on this product type. Some important discrepancies exist on series number. Example:

FAG 3201-B-2RS-TVH corresponds to **SNR** 5201EEG15

In NTN and SNR ranges:

3XXX row is open (note contact angle if necessary) 5XXX is usually sealed (-ZZ or -EE / -LL)









# NTN and SNR - Self-aligning ball bearings

Self-aligning ball bearings have two rows of balls, their outer ring raceway forms a spherical surface and their inner ring has two raceways. The balls, cage and inner ring of these bearings are capable of shifting to compensate for a certain degree of misalignment with the outer ring. Consequently, these bearings are able to align themselves and compensate for shaft / housing finishing unevenness, bearing fitting error and other sources of misalignment. These bearings are designed to support radial loads and are not suitable for applications with heavy axial loads.

### Technical features

- Contact angle bearing
- Steel cage (NTN) or polyamide cage (SNR G14 / G15 suffix)
- Clearance: normal, C3, C4
- Cylindrical or tapered bore
- Sealed products available in SNR brand for 22xx & 23xx series (-EE suffix)
- Wider inner ring range available in SNR brand (112xx & 113xx series)



## Standard cage type and range overview

NTN.	Series				
	12xx	13xx	22xx	23xx	
Cylindrical bore	1200S	1300S	2200S	2300S	
	~ 1222\$	~ 1322\$	~ 2222\$	~ 2322\$	
Tapered bore	1204SK	1304SK	2204SK	2304SK	
	~ 1222SK	~ 1322SK	~ 2222SK	~ 2322SK	
Cage material	Pressed steel cage		Pressed steel cage Machined cage: 2321S, 2322S		
INTERNAL CLEARANCE: normal, C3					

SNR	Series					
	12xx	13xx	22xx	23xx	112xx	113xx
Cylindrical	1201	1302	2201	2302	11204	11305
bore	~ 1222	~ 1320	~ 2220	~ 2318	~ 11212	~ 11310
T	1205K	1305K	2204K	2305K	-	-
Tapered bore	~ 1222K	~ 1317K	~ 2220K	~ 2315K		
Cage material	Pressed steel or Polyamide (G15)			d steel e (G15/G14)	Polyamide (G15)	Polyamide (G15)
Sealing			2201 ~ 2212 EE with polyamide cage	2303 ~ 2310 EE with polyamide cage		
INTERNAL CLEARANCE: normal, C3, C4						



# NTN and SNR - Thrust ball bearings

NTN

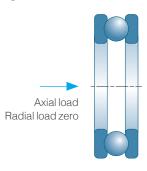
Thrust ball bearings are designed to support axial loads.
Single direction thrust ball bearings support the axial load of a shaft in only one direction.



### Technical features

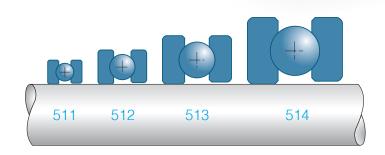
Thrust ball bearings consist of separable elements:

- Shaft locating washer
- Housing plate
- Cage with rolling elements





## Standard cage type and range overview



NTN.	Series				
14114	511	512	513	514	
Polyamide	51100	51200	-	-	
cage	~ 51107	~ 51207	-	-	
Pressed steel cage	51108	51208	51305	51405	
	~ 51152	~ 51224	~ 51320	~ 51415	
Solid brass cage	51156	51226	51322	51416	
	~ 511/530	~ 51260	~ 51340	~ 51420	

SNR	Series				
	511	512	513	514	
Polyamide	-	-	-	-	
cage	-	-	-	-	
Pressed steel	51100	51202	51305	51405	
cage	~ 51132	~ 51217	~ 51313	~ 51415	
Solid brass	-	-	-	-	
cage	-	-	-	-	





## NTN - High precision bearings

Precision rollering bearings, which are generally also referred to as spindle bearings, are primarily used in machine tools. Generally, the optimal bearing must be selected to suit the nature of the machine, the area within the machine, the spindle specification, bearing type, lubrication system and drive system of the intended machine through considerations of the design life, precision, rigidity and critical speed of the bearing.

### Offer

- Standard, open
- · Standard, sealed
- High-speed, open
- · High-speed, sealed
- All bearings are also available with ceramic balls ("5S")

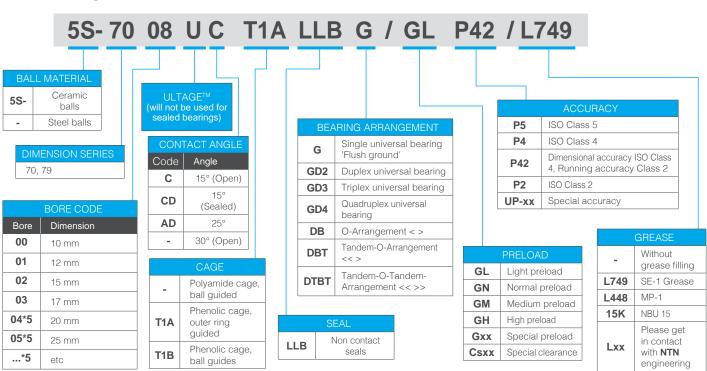


## ULTAGE™ performance

Stock of pairable universal bearing called 'Flush ground' bearings ("G") with normal preload ("GN").

Sets and bearings with restricted tolerances can be offered individually (O-, X-, tandem etc.).

## **Designations**



You can find more information in our catalogue or on demand.







## Table for translation

		NTN	SNR	FAG	NSK	SKF
		78		B718	78	718
E	Bearing series (sorted by size)		719	B719	79	719
(s			70	B70	70	70
			72	B72	72	72
C	Contact angle	15° (-C) 25° (-AD) 30° (""-"")	15° (-C) 25° (-H)	15° (-C) 25° (-E) -	15° (-C) 25° (-A5) 30° (-A)	15° (-CD) 25° (-ACD) -
Cogo	Polyamide (Ball guided)	No suffix	-	-	-TYN	-
Cage	Phenolic resin cage (Outer ring guided)	-T1A	V (Serie 719-70) G1 (Serie 72)	-T	-TR	No suffix
Universal	bearing 'Flush ground' (pairable)	-G	-U	-U	-SU	-G
	Light	-GL	-	-	-EL	-
Dualasad	Normal	-GN	7	-L	-L	-GA
Preload	Medium	-GM	8	-M	-M	-GB
	High	-GH	9	-H	-H	-GC
	Precision (Standard)		4 4S (Serie ML-MLE)	P4S	P3	P4A

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.



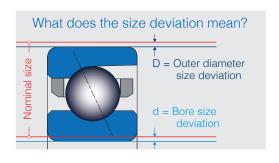


## Universal matching of **NTN** high precision bearings

Angular contact ball bearings are often combined in different arrangements for special purposes. Thanks to the flush grinding technique, the face height difference between the inner and outer rings is equal on both faces of a universal bearing (G suffix). Thus, you can assemble various bearing arrangements and achieve the specified preload:

## 1 Bore and outer diameter deviation shown on the boxes label:





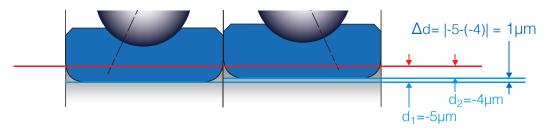
## $\bigcirc$ $\triangle$ d and $\triangle$ D permissible values for matched bearings set:

<b>7000</b> series*	Maximum permissible Δd in μm	Maximum permissible ΔD in μm
7000 > 7015	2	2
7016 > 7024	2	3
7025 > 7026	3	3

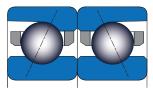
<b>7900</b> series*	Maximum permissible Δd in μm	Maximum permissible ΔD in μm
7900 > 7917	2	2
7918 > 7924	2	3
7925 > 7926	3	3

## 3 Determination of $\Delta d$ and $\Delta D$ :

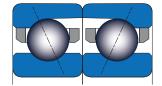
 $\Delta d=$  bore size difference in a matched set ( $\mu m$ ) = |d1-d2|  $\Delta D=$  OD size difference in a matched set ( $\mu m$ ) = |D1-D2|



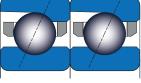
## 4 Example of duplex arrangement:



DB arrangement



DF arrangement



DT arrangement



<sup>\*</sup>For P4, P42 precision

# **SNR** - High precision bearings



Machline is a complete line of precision bearings. It combines high rotation speed and increased load capacity to meet the ever-increasing requirements of your machines.

The ML and CH ranges have been specially designed to withstand very high rotation speeds.

The sealed MLE range has lifetime lubrication and thus eliminates periodic greasing.

All Machline spindle bearings are produced to the P4S precision specification, which incorporates ISO 4 (ABEC 7) dimensional tolerances and ISO 2 (ABEC 9) dynamic tolerances.

#### Offer

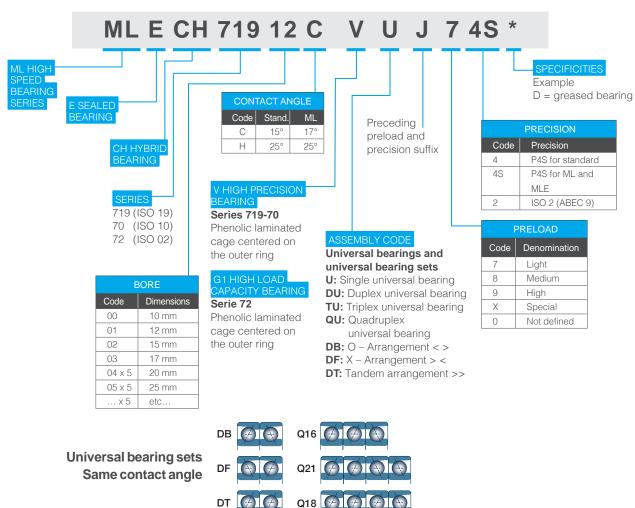
- · Machline high precision: standard
- Machline ML: high Speed
- Machline MLE: sealed
- Machline CH: hybrid (available in all ranges)

All Machline bearings are available in the universal version (U), as a universal bearing set (DU, TU) and a matched bearing set (DB, DF, DT...).





## Designations







# Interchange table



	TYPE OF BEARING	TECHNICAL SPECIFICATION	NTN	SNR	FAG	SKF	NSK
		1 or 2 pressed steel shields	Z / ZZ	Z / ZZ	Z / 2Z	Z / 2Z	Z / ZZ
	600	1 or 2 contact seals	LU / LLU	E/EE	HRS / 2HRS	RS1 / 2RS1	DU / DDU
DEEP GROOVE BALL	6700 6800 (61800) 6900 (61900)	1 or 2 non contact seals	LB / LLB	-	RSR / 2RSR BRS / 2BRS	RZ / 2RZ	V / VV
BEARINGS	6000 / 6200 6300 / 6400	Groove without/with retaining ring	N / NR	N / NR	N / NR	N / NR	Z / ZZ DU / DDU
	16000 / 16100	Internal clearance (if diff. from normal radial clearance)	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.
DOUBLE ROW		Polyamide cage	-	No suffix	TVH	TN9	Т
DEEP	4200-4300	Without filling slot	-	А	-	А	В
GROOVE BALL BEARINGS		Internal clearance (if diff. from normal radial clearance)	-	-	-	C2 / C3 etc.	C2 / C3 etc.
		Contact angle 30°	No suffix	-	-	А	А
	7000 / 7000/	Contact angle 40°	В	В	В	В	В
ANGULAR CONTACT BALL	7000 / 7200/ 7300 / 7400	Polyamide cage	T2	А	TVP	Р	T85 / TYN
BEARINGS	7800 (71800) 7900 (71900)	Pressed steel cage	No suffix	-	-	J	W
		Solid brass cage	L1	М	М	M / MB	No suffix
		Universal design	G	G	UA / UO / UL*	CB/G	G/SU
		Pressed steel cage	J	No suffix	-	J1	No suffix
DOUBLE ROW		Polyamide cage	T2	G15	TVH	TN9	Z / ZZ DU / DDU V / VV N / NR C2 / C3 etc. T B C2 / C3 etc. A B T85 / TYN W No suffix G / SU No suffix T DDU C2 / C3 etc. K No suffix B T J Z / ZZ RSR / 2RSR ZR / 2ZR C2 / C3 etc. No suffix M - No suffix
SELF-ALIGNING BALL	1200 / 1300 2200 / 2300	2 contact seals	-	EE	2RS	2RS1	DDU
BEARINGS	11200 / 11300	Internal clearance (if diff. from normal radial clearance)	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.
		Tapered bore 1:12	K	K	K	K	K
		Contact angle 32° to 35° with slot	3xxxS	3xxxB	No suffix	No suffix	No suffix
		Contact angle 25° to 30° without slot	5xxxS	3xxxA	В	А	В
		Polyamide cage	T2	G15	TVH / TVP	TN9	Т
DOUBLE ROW ANGULAR	3200-3300	Pressed steel cage	No suffix	No suffix	No suffix	No suffix	J
CONTACT BALL	5200-5300	1 or 2 pressed steel shields	5xxxSCZZ	5xxx ZZ	Z / 2Z	Z / 2Z	Z / ZZ
BEARINGS		1 or 2 contact sealed type	5xxxSCLLD	5xxx EE	HRS / 2HRS	RS1 / 2RS1	Z / ZZ S1 DU / DDU Z V / VV N / NR C. C2 / C3 etc. T B C. C2 / C3 etc. A B T85 / TYN W No suffix T DDU C. C2 / C3 etc. K No suffix T DDU C. C2 / C3 etc. K No suffix T DDU C. C2 / C3 etc. K No suffix T DDU C. C2 / C3 etc. K No suffix B T C No suffix
		1 or 2 non contact seals	5xxxSCLLM	-	RSR / 2RSR	-	
		Internal clearance (if diff. from normal radial clearance)	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.
TUDUOT DAY	E4400 E4000	Pressed steel cage	J	No suffix	No suffix	No suffix	No suffix
THRUST BALL BEARINGS	51100-51200 51300-51400	Solid brass cage	-	-	M, MP	М	М
		Polyamide cage	T2	-	-	-	-
FOLID FOURT		Polyamide cage	T2X	-	TVP	-	-
FOUR-POINT CONTACT BALL	QJ200 - QJ300	Solid cage	L1	MA	MPA	MA	No suffix
BEARINGS		Internal clearance (if diff. from normal radial clearance)	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.	C2 / C3 etc.

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, pleasedo not hesitate to contact us.

For **NTN** alternative products, please contact us.



<sup>\*</sup>Several specific internal clearances on universal design.

# NTN.



# **Prefixes & suffixes**

PREFIXES FOR BALL BEARINGS								
		MATERIAL						
Prefix	Brand	Description						
F-	NTN	Stainless steel ball bearing						
S	SNR	Stainless steel ball bearing						
S-	NTN	Material in ceramic						
TA- / TAB-	NTN	Nitrided steel						
TM- / TMB-	NTN	Special heat treatment						
TS2-	NTN	Special heat treatment up to 160°C						
TS3-	NTN	Special heat treatment up to 200°C						
TS4-	NTN	Special heat treatment up to 250°C						
COMPONENT								
2-	NTN	Only applies to inner and outer ring						
5-	NTN	Concerns balls only						
		DIMENSION						
W-	NTN	Modified width						
R-	NTN	Inch dimensions						
		SPECIAL RANGE						
U-RSH	NTN	Sensor bearing						
7MC3-	NTN	Outer ring with ceramic coating						
7MP-	NTN	Plastic-vulcanised outer ring						
AC-	NTN	Anti-rotation protection						
EC-	NTN	Expansion compensation for general purposes						
EC1-	NTN	Expansion compensation for high temperatures (max. 150°C)						
EC2-	NTN	Expansion compensation for particularly high temperatures (max. 180°C)						

SUFFIXES FOR BALL BEARINGS								
		COMPONENT						
Prefix	Brand	Description						
/2AS	NTN	Standard Grease						
/5K	NTN	Standard Grease						
2RS	SNR	Contact seal on both sides - Only for stainless steel deep groove ball bearings						
А	NTN	Polyacryl material for the seal						
A1	NTN	Fluorine material for the seal						
A2	NTN	Silicon material for the seal						
Dxxx	SNR	Grease type if non standard						
Е	SNR	Contact seal on one side						
EE	SNR	Contact seals on both sides						
F1	NTN	Machined steel cage						
F2	NTN	Machined stainless steel cage						
FG1	SNR	Food grade LUBSOLID™						
G14	SNR	Polyamide 6.6 cage						
G15	SNR	Polyamide 6.6 cage with glass fibers						
J	NTN	Pressed steel cage						
JR	NTN	Pressed rivet cage						
JR2	NTN	Cage with reinforced type of pressed steel						
L1	NTN	Machined brass cage						
L1B	NTN	Machined brass cage centered on balls						
LB, LLB	NTN	Nitrile non-friction seal						
LH, LLH	NTN	Nitrile low torque seal						
LP03	NTN	Standard solid grease						





SUFFIXES FOR BALL BEARINGS							
		COMPONENT					
Prefix	Brand	Description					
LP09	NTN	Food grade solid grease					
LU, LLU	NTN	Nitrile double lip contact seal					
М	SNR	Massive brass cage, centered on balls					
MA	SNR	Massive brass cage, outer ring guided					
MB	SNR	Massive brass cage, centered on inner ring					
QT	NTN	More than 50% grease filling rate					
T2	NTN	Polyamide resin molded cage					
T2X	NTN	Polyamide 6.6 + glass fiber 25%					
U	NTN	Open bearing with existing groove to put seal afterwards					
Y	NTN	Pressed brass cage					
Z, ZZ	NTN/SNR	Steel shield					
Z1, ZZ1	NTN	Stainless steel shield					
		DESIGN					
/GH	NTN	Heavy preload					
/GL	NTN	Light preload					
/GM	NTN	Medium preload					
/GN	NTN	Normal preload					
А	SNR	Double row angular contact ball bearings: PA66 + glass fiber cage; 25° contact angle; no filling					
/ \	O.U.	Double row deep groove ball bearings: PA66 + glass fiber cage; no filling slot					
В	NTN	Single row angular contact: 40° contact angle					
BG	NTN	40° contact angle, universal design					
C2	NTN/SNR	Radial internal clearance, C2 class					
C3	NTN/SNR	Radial internal clearance, C3 class					
C4	NTN/SNR	Radial internal clearance, C4 class					
C5	NTN/SNR	Radial internal clearance, C5 class					
CM	NTN	Special normal radial internal clearance with tighten tolerances					
CSnn-n	NTN	Special clearance					
K	NTN/SNR	Tapered bore, taper 1:12					
N	NTN/SNR	Groove for snap ring on outer ring					
N2	SNR	Anti-rotation slots on outer ring					
NR	NTN/SNR	Groove and snap ring on outer ring					
P2	NTN/SNR	Tolerance class 2					
P4	NTN/SNR	Tolerance class 4					
P5	NTN/SNR	Tolerance class 5					
P6	NTN/SNR	Tolerance class 6					
P63E	NTN	P6 precision class + C3 internal clearance; electric motor quality					
S	SNR	Spherical outer diameter					
W, W-1	NTN	Slot or knock out hole on ring					
X1, X2, Xn	NTN	Chamfer modification					
		SPECIAL RANGES					
EMTR	SNR	Electric motor product range					
F6xx	SNR	TOPLINE range for very high temperature - Maximum 350°C					
FT150, FT150ZZ	SNR	TOPLINE range for high temperature - Maximum 150°C					
HT200, HT200ZZ	SNR	TOPLINE range for high temperature - Maximum 200°C					
HVZZ	SNR	TOPLINE range- High speed bearings with shields on both sides					
LT, LTZZ	SNR	TOPLINE range for low temperature					







# CYLINDRICAL ROLLER BEARINGS



# **ULTAGE.** NO TIME OUT





Defined according to ultimate design rules, the **NTN** ULTAGE™ cylindrical roller bearings set the new performance benchmark for your industrial equipment and machines.

Our high-resistance polyamide cage technology, a unique solution on the market, extends the field of use of **NTN** bearings to demanding applications.

Check out a reliable solution for minimising your maintenance operations.

**ULTAGE™**, setting the standard for supreme performance



# NTN - Single-row cylindrical roller bearings

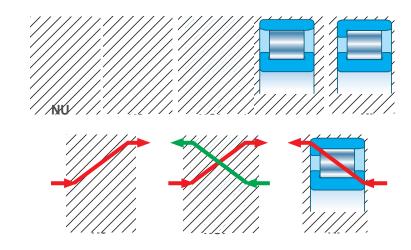
Thanks to their rolling elements with line contact on the raceways, the cylindrical roller bearings can support high radial loads. The rollers are guided by shoulders on the outer and/or inner ring and are therefore suitable for high speed applications. Cylindrical roller bearings are separable, allowing them to be easily mounted and disassembled even when interference fits are required.



#### Technical features

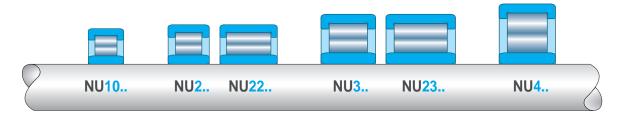
#### 5 configurations of ring shoulders are available:

- NU & N are non locating bearings and can't support any axial load
- NJ, NF & NUP are locating bearings. NJ & NF provide an axial guidance through the bearing in one direction; in the two directions for the NUP design



#### 6 main ISO dimensions series:

From the lightest 10.. to the heaviest 4..



#### 3 technologies of cage:

- Polyamide (T2X), standard type: economic, light weight and quiet operation
- Pressed steel (no suffix), standard type for non E design
- Brass cage (massive G1 or riveted L1) for the largest series and demanding applications



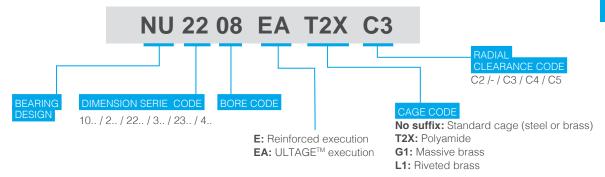






### Designations





# ULTAGE™ offer ULTAGE TM

# ULTAGE<sup>™</sup> performance series for NU, NJ, NUP, N and NF types in the ISO dimension series 2.., 22.., 3.. and 23..

- Rollers with advanced profile, for an optimal contact stress distribution on the raceways and reduction of edge stresses
- Optimised internal specification for lower operating temperature and improved allowable rotation speed
- High performance glass-fibre reinforced polyamide, for high rotation speed and long grease service life as well as quiet operation

#### Benefits from using ULTAGE™ (compared to previous design):

- Higher level of dynamic load Cr, one of the highest on the market
- Operation under larger misalignment, up to 2 mrad
- Longer service life
- Lower operating temperature for higher rotation speed, under oil lubrication



A step ahead with quality



+7%
DYNAMIC LOAD
CAPACITY CR



+20% SERVICE LIFE



+20%

Previous designation

New designation

**NU 208 E T2X C3** 

**NU 208 EA T2X C3** 

### Range overview

Bore code	<b>•</b>	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	22
Bore diameter Ød [mm]		20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100	110
Dimension	2EA	T2X	G1*	G1 *															
series	22EA	T2X	G1	G1	G1														
	3EA	T2X	G1	G1	G1	G1	G1	G1											
	23EA	T2X	G1	G1	G1	G1	G1	G1											

(\*): T2X polyamide cage is the standard cage except for bore codes 20 and 22, with massive brass  ${\sf G1}$ 





# NTN - Double-row cylindrical roller bearings

Double row cylindrical roller bearings are designed for very heavy loaded applications. With cages, they offer the best compromise for moderate to high rotation speed; without cage (full complement type), they incorporate the maximum number of rollers for the maximum load capacity.

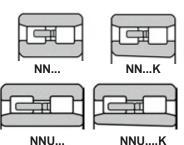


## With cages

#### Non locating bearing

NN49..(K) and NNU49..(K) Bore diameter Ød= 100 mm - 500mm NN30..(K) Bore diameter Ød= 25mm - 460mm

For heavy loaded applications, under moderate to high rotation speed.



## Full complement type

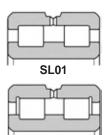
#### **Locating bearing**

Bore diameter Ød= 50mm - 400mm SL01-48.. and SL01-49..

Semi-locating bearing

SL02-48.. and SL02-49.. Bore diameter Ød= 50 mm - 380mm

For extremely loaded applications, under low to moderate speed (large construction machinery, steel industry machinery...).



**SL02** 

## Full complement type - Bearing for sheave

SL04-5...

Bore diameter Ød= 40mm - 440mm

- Locating bearing
- Outer ring phosphate coated
- With or without snap rings on outer ring
- With seals or shields
- With or without relubrication on outer ring







# NTN

# NTN - Four-row cylindrical roller bearings

## 4R series for roll necks of steel rolling mill

- Bore diameter Ød = 100 mm 1 030 mm
- Plain rollers or hollow rollers with pin cage for the highest load rating
- Through hardened or case hardened steel for better crack and shock resistance
- Corrosion resistance with phosphate coatings
- Various configuration of seals, ring designs, bores (tapered bore, circulating oil groove, ...)







# Interchange table, prefixes & suffixes

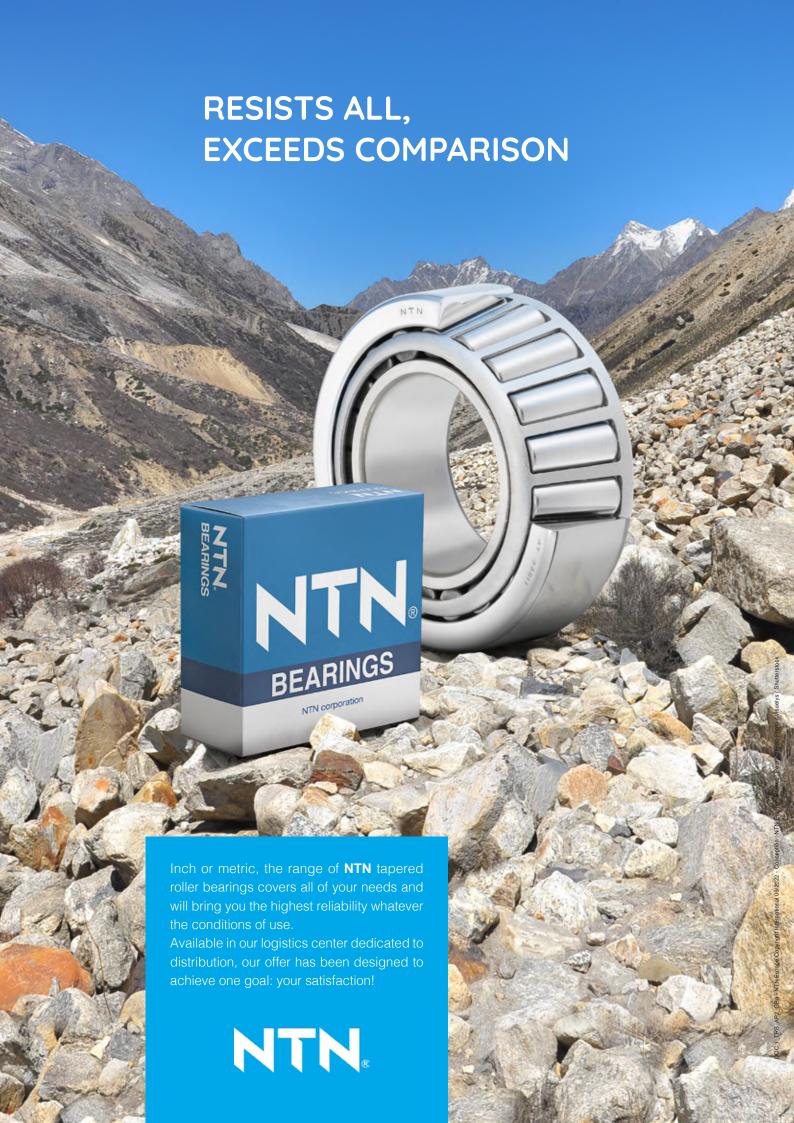
Technical Specification	NTN	SNR	INA/FAG	SKF	NSK
		DESIGNA	ATION		
NU / NJ / NUP / N / NF	NU/NJ/NUP/N/NF	NU/NJ/NUP/N/NF	NU/NJ/NUP/N/NF	NU/NJ/NUP/N/NF	NU/NJ/NUP/N/NF
NU without inner ring	RUS	RNU	RNU	RNU	RNU/RUS
N without outer ring	RNH	RN	RN	RN	RN
2 row full complement	SL01	-	SL01	NNC	RS
series	SL02	-	SL02	NNCF / NNCL	RSF
2 row full complement for sheaves	SL04-5	-	SL045	NNF5	RS-5
		CAG	E		
Polyamide cage	T2X	G15	TVP2	Р	Т
Pressed steel cage	without suffix	-	JP3	J	W
Brass cage	G1, L1	M	M1, M1A, MPAX	M, ML	M, MA1, MBR, MR
		EXECU.	TION		
Increased load design	E, EA	Е	Е	EC	Е
Radial clearance (deviating from normal radial clearance)	C2, C3, C4				

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

	PREFIXES FOR CYLINDRICAL ROLLER BEARINGS									
Prefix	Brand	Characteristics	Description							
TS2-	NTN	Heat treatment	Heat stablisation for use up to 160°C, for rings and rollers							
2TS2-	NTN Heat treatment Heat stablisation for use up to 160°C, for rings only									
TS3-	TS3- NTN Heat treatment Heat stablisation for use up to 200°C, for rings and rollers									
2TS3-	NTN Heat treatment		Heat stablisation for use up to 200°C, for rings only							
E-	NTN	Material	Carburising steel, for all components							
HL-	NTN	Execution	HL- treatment for rollers, for improved lubrication							
7MC3-	NTN	Execution	Ceramic coating on the outer ring for electric insulation							
6MX-	NTN	Execution	Phosphate coating on inner ring							
MX50-	NTN	Execution	Phosphate coating "RUSTGUARD" on rings and rollers							

	SUFFIXES FOR CYLINDRICAL ROLLER BEARINGS									
Suffix	Brand	Characteristics	Description							
T2X	NTN Component		PA46 glass fibre reinforced polyamide cage							
G1	NTN Component Massive brass cage, outer ring guided for NU, NJ and NUP									
L1	NTN Material		Riveted brass cage, outer ring guided							
N	NTN	Execution	Groove on outer diameter of outer ring							
NR	NTN	Execution	Groove on outer diameter of outer ring + snap ring							
HT	NTN	Execution	For high axial thrust load							
К	NTN	Execution	Execution Tapered bore							

# TAPERED ROLLER BEARINGS



NTN and SNR - Tapered

roller bearings

The tapered roller bearing consists of 2 loose elements: the inner ring with tapered rolling elements + the cage (we could also say "the mounted cone") and the outer ring (cup).

This is the best bearing solution for supporting combined axial & radial heavy loads.

The single row type is usually used by pair, the operating clearance or preload is adjusted during the mounting of the bearings.

A set of preloaded tapered roller bearings offers, in addition to a high load capacity, the necessary high rigidity required inside the gearboxes or transmission.





#### Benefits

A complete range of tapered roller bearings from the world's second largest manufacturer (approx. 100 million units/year), with ISO metric and ABMA inch series.

- Under NTN brand, complete ranges of metric and inch series, with high technology products
  - A metric range that covers all the market needs
  - A numerous inch range (>270 series), that is the best alternative to the market leader
  - High quality steels, with case hardened steel and through hardened steel
  - The larger sizes under the label ULTAGE™, with the highest performance on the market
  - 2 and 4 rows for specific applications
- Under SNR brand, a compact range of metric series that covers the essential needs with all the benefits of a premium brand without any technical compromise
  - An "Easy to Work" range, with only 1 bearing part number per dimension
  - New opportunities of competitivity in the European market
  - High quality products, a range approved by many major European OE customers

NTN and SNR ranges represent approximately 1900 part numbers in the European gross price list, to meet the market needs with the adequate tapered roller bearing.



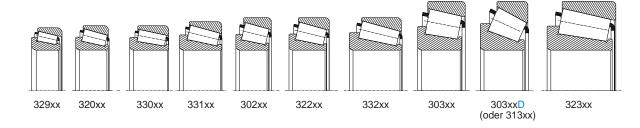


# Metric series range overview

## NTN metric tapered roller bearings, the complete range

- 10 standard metric series, including 1 steeper angle series with suffix D (= 313xx in Europe)
- 3 additional steeper angle series 322xxC, 323xxC (suffix C NTN = suffix B in Europe) and T7FCxxx
- Bore diameter from 15 mm to 850 mm (440 mm in catalog)
- Case hardened steel (prefix "4T-") or through hardened steel (suffix "U"), interchangeability for both
- Pressed steel cage
- Tolerance: ISO492 normal class
- Designation:

For case hardened steel: 4T-32006XFor through hardened steel: 32018XU

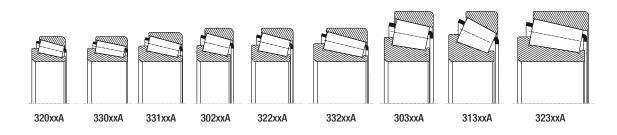


## SNR metric tapered roller bearings, the simply smart range





- High grade through hardened steel
- Pressed steel cage
- Tolerance: ISO492 normal class
- Easy to work range: designation with only 1 suffix A → 32014A



NTN.



# Inch series range overview

# **NTN** inch series tapered roller bearings, the best alternative to the market leader

- >270 series defined according to ABMA standard
- Bore diameter from 12.7 mm to 1270 mm
- 100% case hardened steel, with the prefix "4T-"
- Pressed steel cage
- Tolerance: ANSI/ABMA std 19 class 4 or ANSI/ABMA std 19.1 class K or N for metric J series
- Designation:

			Mou	nted cone	)		Outer ring (cup)				
ABMATUL	4T-		нн	<b>2</b> 28340	Suffix	1		нн	<b>2</b> 28310	V3	
ABMA inch series	4T-			25577	Suffix	1			25520	Suffix	
ABMA "J" metric series	4T-	J	LM	102949	Suffix	1	J	LM	102910	Suffix	

Duty	class prefix	Code	Included cup angle	Series number	Component number
EH	Extra Heavy series	1	0 to 23°59'59.99''	0-9	Cone -> 30 to 49 (and 20 to 29)
EL	Extra Light series	2	24° to 25°29'59.99"	00-99	Cup -> 10 to 19 (and 20 to 29)
Н	Heavy series	3	25°30' to 26°29'59.99"	000-999	
HH	Heavier than Heavy series	4	27° to 28°29'59.99"		
НМ	Heavy-Medium series	5	28°30' to 30°29'59.99"		
L	Light series	6	30°30' to 32°29'59.99"		
LL	Lighter than Light series	7	32°30' to 35°59'59.99"		
LM	Lighter-Medium series	8	36° to 44°59'59.99"		
M	Medium series	9	45° and over, excluding thrust		

- Cone and cup can be managed separately, each cone of the same series could be associated with one cup of the series
- Interchangeability is guaranteed. It is recommended to not mix cones and cups from different origins, for optimal performance after assembly
- A reduced stock allows to generate many bearing combinations:

#### Example: 25500 series

4T-	25572	\				4T-	25572	/	25520
4T-	25577					4T-	25577	/	25520
4T-	25578		4T-	25519		4T-	25578	/	25520
4T-	25580		4T-	25520		4T-	25580	/	25520
4T-	25582		4T-	25522	_	4T-	25582	/	25520
4T-	25584		4T-	25526		4T-	25584	/	25520
4T-	25590	// -				4T-		/	
4T-	25592	/							
8 cones		Х	4	cups	=		32 possible l	bea	rings



# High performance steel

## NTN



### 2 technologies of steel, used as standard

#### Carburised (case hardened) steel

Carburising hardens the steel from the surface to the proper depth, leaving a relatively ductile core. This provides hardness and toughness, making the material suitable for impact loads.

Case hardened steel is applied to rollers and both rings and could be identified by the prefix "4T-". It is the standard material for all inch series.

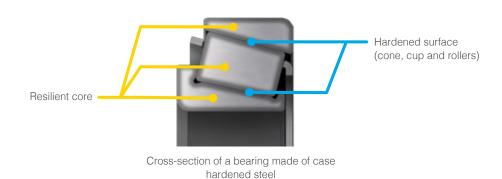
Through hardened steel is obtained from high grade carbon chromium bearing steel. It is applied to larger **NTN** bearings from metric series and to all **SNR** range.

	BEARING SIZE								
NTN	Small	Medium	Large						
Inch									
Metric									
O Case ha	dened steel 4T-	Through ha	ardened steel U						

### 2 technologies of NTN steel offer the same basic rating life

Case hardened steel offers additional benefits such as:

- Better resistance to cracks, especially in case of high tight fit condition
- Better resistance to shocks loads, thanks to its resilient core





Inch and metric tolerance systems are not defined in the same way for diameters: in the inch tolerance system, diameters are defined to positive whereas in the metric tolerance system, they are defined to negative (versus nominal diameter).

A special attention has to be put on the shaft diameter definition!!!

**▶ Ø 111.125** +0,025 Example: Inch bore diam. (in mm)

Metric bore diam. (in mm)  $\triangleright$  Ø 105  $_{-0.020}^{0}$ 





NTN.

# **ULTAGE™** large size metric series



**ULTAGE™** large size metric series (OD ≥ Ø270mm) deliver longer life, higher load ratings, and higher speed capabilities.

Developed as the new standard of **NTN** bearings, the **ULTAGE™** series will contribute to improvements in industrial machinery today and into the future.

#### Technical features

**ULTAGE**<sup>™</sup> offers the **highest level of reliability**, thanks to:

**Optimised crowning on rollers**, for a better load distribution on raceways.

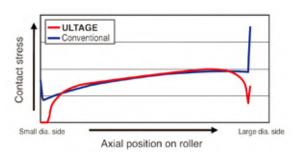
- Basic load rating Cr: +16% larger than conventional bearings
- Service life: 60% longer than conventional bearings
- **Higher allowable misalignment:** 0.0017rad (6') is achievable for 0.27Cr, with a minimum required load 0.04Cor.

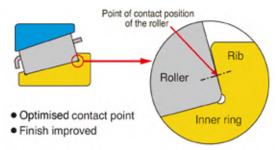
**Improved allowable rotation speed,** resulting from an optimized design between the roller large face and the cone large rib.

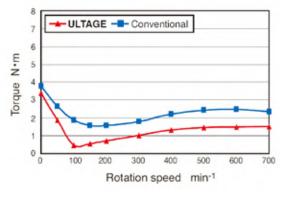
- Lower torque and lower temperature rise.
- Higher rotation speed, up to +10%

Improved dimensional stability over time, with a special heat-treatment to the bearing steel, for a better dimensional stability over time and less dimensional changes during operation:

- 1/10 compared with standard through hardened steel
- 1/4 compared with case hardened steel







#### Benefits



**Designation of ULTAGE™ TRB:** 

Additional suffix "UTG" 30328 U UTG

## NTN.



# Interchange tables, prefixes & suffixes

PREFIXES	NTN	SNR	TIMKEN	FAG	SKF	KOYO JTEKT
MATERI/	AL .					
Case-hardened steel (inner ring, outer ring and rolling elements)	E-	-			Suffix "/ HA4"	
Case-hardened steel (inner and outer rings)	2E-	-			Suffix "/ HA1"	
Case-hardened steel (inner ring and rollers)	3E-	-			-	
Case-hardened steel (rollers only)	5E-	-			Suffix "/ HA5"	
Case-hardened steel (inner ring only)	6E-	-		W209B	Suffix "/ HA3"	
Case-hardened steel + carbonitriding (inner and outer rings, rollers)	EA-	-				KE
Through-hardening steel + interchangeability	T-	-	-	-	-	-
Case-hardened steel 4T- + interchangeability	4T-	-				
High quality grade case-hardened steel + interchangeability	ET-	-				
High quality grade case hardened steel + carbonitriding + interchangeability	ETA-	-				KE
ECO Top series (ETA steel + Optimised inner geometry) + interchangeability	ECO-	-				KE
NTN Fine Austenite Strengthening Treatment	FA-	-	-	-	-	-
EXECUTI	ON					
Flanged outer ring (metric series)	FL	-			Suffix "R"	
HL- treatment for rollers, for improved lubrication	HL-	-	-	-	-	-
HEAT STABILI	SATION					
Heat stabilisation up to 160°C for rings and rollers	TS2-	-	-	-	-	-
Heat stabilisation up to 160°C for inner and outer ring	2TS2-	-	-	-	-	-
Heat stabilisation up to 200°C for rings and rollers	TS3-	-		S1	S1	S1
Heat stabilisation up to 200°C for inner and outer ring	2TS3-	-		-	-	-
Heat stabilisation up to 250°C for rings and rollers	TS4-	-		S2	S2	S2
DESIGNATION	NTN		TIMKEN	FAG	SKF	коуо
Single row tapered roller bearing with special dimensions	CR	-	-	-	-	-
Double row tapered roller bearing with special dimensions, back-to-back arrangement	CRI	-				
back arrangement	CRI	-				
		-				
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill,  ULTAGE™ range	CRO CROU	-	T, TT			
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill,	CRO CROU LL	- - - J	T, TT	KJ	J	J
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill,  ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard.  Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM,	CRO CROU LL CRT	- - - J	T, TT J	KJ KEL	J	J
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill,  ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard.  Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."	CRO CROU LL CRT	- - J	J			J EL LL
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill,  ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard.  Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)	CROU LL CRT J	- J EL	J	KEL	EL	
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill, ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard. Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)  Lighter than Light series (according to ABMA)	CROU LL CRT  J EL LL	- J EL LL	J EL LL	KEL KLL	EL LL	LL
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill,  ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard.  Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)  Light series (according to ABMA)	CROU LL CRT  J EL LL L	- J EL LL	J EL LL	KEL KLL KL	EL LL	LL L
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill,  ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard.  Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)  Lighter than Light series (according to ABMA)  Light series (according to ABMA)  Light Medium series (according to ABMA)	CROU LL CRT  J EL LL LL LM	- J EL LL L	J EL LL L	KEL KLL KL	EL LL L	LL L LM
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill, ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard. Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)  Light series (according to ABMA)  Light Medium series (according to ABMA)  Medium series (according to ABMA)	CROU LL CRT  J EL LL L L LM M	- J EL LL L LM M	J EL LL L LM M	KEL KLL KL KLM	EL LL L LM	LL L LM
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill, ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard. Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)  Lighter than Light series (according to ABMA)  Light series (according to ABMA)  Light Medium series (according to ABMA)  Medium series (according to ABMA)  Heavy series (according to ABMA)	CROU LL CRT  J EL LL L LM M H	- J EL LL L LM M H	J EL LL L M H	KEL KLL KL KLM KM	EL LL L LM M	LL L LM M
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill, ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard. Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)  Light series (according to ABMA)  Light series (according to ABMA)  Light Medium series (according to ABMA)  Medium series (according to ABMA)  Heavy series (according to ABMA)  Heavy Medium series (according to ABMA)	CROU LL CRT  J EL LL LM M H HM	- J EL LL L LM M H HM	J EL LL L H H HM	KEL KLL KL KLM KM KM KH	EL LL L LM M H	LL L LM M H
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill, ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard. Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)  Lighter than Light series (according to ABMA)  Light series (according to ABMA)  Light Medium series (according to ABMA)  Medium series (according to ABMA)  Heavy series (according to ABMA)  Heavy Medium series (according to ABMA)  Heavy Medium series (according to ABMA)  Heavier than Heavy series (according to ABMA)	CROU LL CRT  J EL LL LM M H HM HH	- J EL LL L M H H H H H H H	J EL LL L H H H HH	KEL KLL KL KLM KM KM KH KHM	EL LL L M M H HH	LL L LM M H HM
back arrangement  Four row tapered roller bearing  Sealed four-row tapered roller bearing for roll-necks rolling mill, ULTAGE™ range  Thrust tapered roller bearing  "J-Line metric series, according to ABMA standard. Can be used with all others ABMA prefixes (EL, EH, H, HH, HM, M, LM, L, LL)."  Extra Light series (according to ABMA)  Light series (according to ABMA)  Light series (according to ABMA)  Light Medium series (according to ABMA)  Medium series (according to ABMA)  Heavy series (according to ABMA)  Heavy Medium series (according to ABMA)  Heavy Medium series (according to ABMA)  Heavy Medium series (according to ABMA)  Extra Heavy series (according to ABMA)	CROU  CRT  J  EL  LL  LM  M  H  HM  HH  EH	- J EL LL LM M H HM HH EH	J EL LL LM M H HM HJ JW49/	KEL KLL KL KLM KM KM KH KHM KHH KEH	EL LL L M M H HM HH EH	LL L M M H HM HH

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.









SUFFIXES	NTN	SNR	TIMKEN	FAG	SKF	KOYO JTEKT
MATERIA	AL					JILKI
Bore diameter deviation from standard type (inch)	А	А	А			А
Deviating dimensions, for width or radius versus standard type (inch)	AS	AS	AS			
Flanged outer ring (inch series)	В	-	В			В
Change of internal construction	CA	-	CA			
Steeper contact angle for 323xx series (only for metric dimensions)	С	-	В	В	В	С
Average axial clearance of xxx μm (for double row tapered roller bearings)	CSxxx	-		Axxx-xxx	Cxxx	CSxxx
Double outer ring (cup) with groove & oil holes. One hole countered- bored for locking pin	CD	-	CD			
Steeper contact angle (European series 313xx = Japanese series 303xxD)	D	-	313xx	313xx	313xx	D
Double inner ring (cone) or double outer ring (cup)	D	-	D	D	D	D
Lubricating holes on spacer	D1	-				
Raceways with optimised profile for heavy loads	EW	-	-	-	-	-
Matched bearings in "O" arrangement (back to back)	DB	DB	DB	DB	/DB	
Matched bearings in "X" arrangement (face to face)	DF	DF	DF	DF	/DF	
Tandem arrangement	DT	DT		DT	/DT	
Double cup with centering hole, without lubrication groove	DC	-	DC		DC	
Double inner ring (cone) or double outer ring (cup) with lubrication groove and keyway or slot	DW	-	DW			
Only inner ring (cone), for metric	-G	-	Prefix "X"			
Only outer ring (cup), for metric	#G	-	Prefix "Y"			
Seal on inner ring (cone)	L	-	LA, LB		Desig- nation "JK0S"	
Tolerance class 6X	P6X	P6X	6X	P6X	CLN	6X
Tolerance class K (ABMA, J inch series, inch series)	PK	-		Prefix K		PK
Special tolerance	PX1, PX2,	-	-	-	-	-
Non-interchangeable with bearings of the same basic p/n, for metric series	R	-	R			
Non-interchangeable with bearings of the same basic p/n, for inch series	S	-	S			S
Specification for quick adjustment of the preload	SA	-	-	-	-	-
Low torque specification	ST	-		QCL7C		LFT
Double inner ring (double cone) with tapered bore	TD	-	TD			
Double outer ring (double cup) with tapered outer diameter	TD	-	DT			
Polyamide cage	T2	-	F	TVP / TVH	TN9	
Through-hardened steel SUJ2/100Cr6 + interchangeability (according to ISO355)	U	А	М			J, JR
ULTAGE™ execution	UTG	-	-	Explorer	XL (X-Life)	-
Special chamfer (n = serial number)	X1, X2, Xn	-	-	-	-	YA1, YA2, YAn
Special specification	V1, V2, Vn	-	-	-	-	-
Special groove in the inner ring (for double row tapered roller bearings)	W6	-	DGW		G	SG
Bearing dimensions according to ISO	Х	_	X	Х	Χ	J, JR

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.









# SPHERICAL ROLLER BEARINGS









# NTN and SNR - Spherical roller bearings

Spherical roller bearings are engineered to offer excellent resistance to high temperatures and loads, meaning that they are capable of withstanding the harshest applications:

- Misalignment
- Shock & vibration
- Pollution
- Performance and wear resistance

A wide range of spherical roller bearings is available, offering the best performances on the market.

#### Benefits\*







#### High quality material

• High quality grade steel – excellent inclusion property

#### Mastery of heat treatment

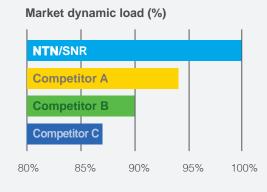
- Better wear resistance
- Dimensional stability up to 200°C

#### Internal design

- Optimised number and geometry of rollers
- Improved surface roughness
- Surface treated cages

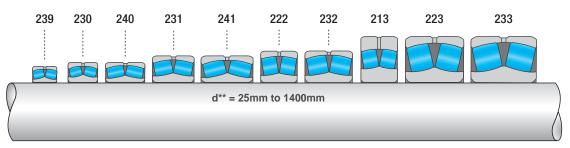


## Less downtime, more profit!



Study carried out in 2021, based on the 3 main European market player catalogues

## Range overview



<sup>\*</sup> NTN W33 design and SNR design vs conventional design

<sup>\*\*</sup> d = bore diameter



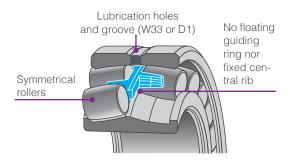


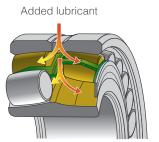
#### Technical features

55% of bearing failures are due to lubrication defects, meaning that lubrication plays a major role in ensuring peak performance.



#### **E DESIGN TYPE**





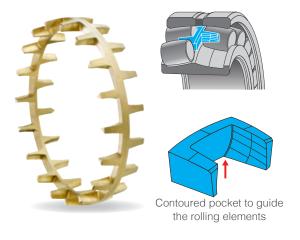
The lubricant flows more freely inside the bearing

An improved design for better lubrication

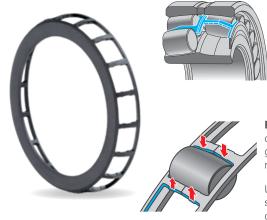
- No central shoulder section: higher volume available and lubricant can flow more freely, meaning all parts are constantly lubricated
- Wider lubrication holes and grooves: design feature simplifies maintenance and relubrication
- Improved cage materials and design

#### **E CAGE DESIGNS**

# Optimised guidance precision for kinematic property maximisation



EM - Machined solid brass cage



Four tongues per cage pocket to guide and retain the rolling elements

Unique guidance system for perfect control

EA - Drawn steel cage

This successful design eliminates the need for a central guide ring, offering you many advantages:

- Less friction and heating in service
- Increased rigidity and stability of the assembly
- Longer life









# SNR - EF800 series for high-vibration applications

The EF800 series is equipped with a solid brass cage and is particularly recommended for use in heavy-duty applications and vibration systems.

#### Benefits

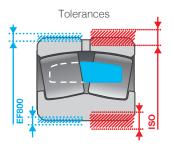
- Increased service life
- Wider maintenance intervals
- Greater operational profitability

#### Technical features

- Bearing with symmetrical rollers and machined brass one-piece cage centred on the rolling elements
- No floating guide ring or fixed central shoulder section to avoid any risk of a cage/ring seizure in the event of thermal expansion
- Special tolerances for the outer diameter and bore
- Reduced internal radial clearance: The C4 internal clearance of the EF800 series is reduced to 2/3 of the standard C4 internal clearance in order to obtain improved running properties during operation.



Enhanced efficiency of your screeners!



Reduced bore tolerances for cylindrical, tapered and for the outer diameters compared with tolerance ranges of standard series, guaranteeing perfect ring adjustment.

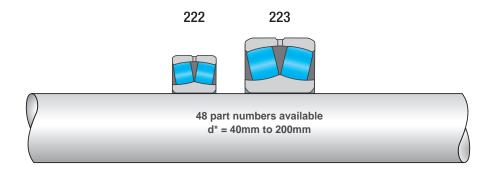
	223	320	Clearance in microns											
Clearance	Minimum	Maximum	130	135	140	145	150	155	160	165	170	175	180	185
C4	135	180												
Clearance EF800	150	180												

EF800 series = C4 with reduced tolerance

E.g. EF800 clearance value compared to the clearance value of group C4

### Range overview

Further dimensions are possible upon request.



\*d = bore diameter



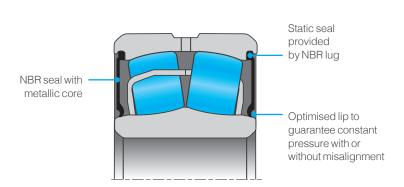


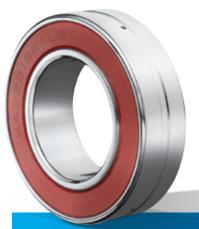


# SNR - Sealed spherical roller bearings



To prevent contamination if bearings are used in hostile environments, such as outdoors or in dusty conditions, you are advised to use sealed bearings.



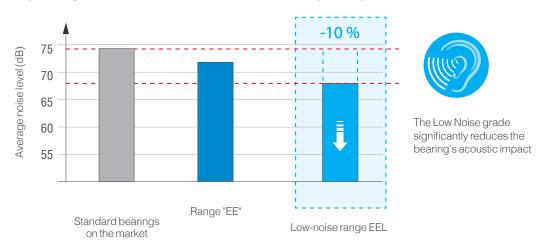


Seals have been tested under the most extreme conditions to guarantee their reliability and performance for your applications

#### Benefits

- Increased service life
- Wider maintenance intervals
- Greater operational profitability
- Environment protection
- Same load ratings as open spherical roller bearings
- Identical internal design to the open bearings with the EA design
- Non-ISO width with a minimal increase in order to integrate seals, "10X" prefix and the suffix "EE"
- Specially designed NBR seal to guarantee impermeability by means of constant contact pressure
  of the lip, even in the event of misalignment
- Pre-filled bearing with a quantity and quality of lubricant suited to high loads; no relubrication is required for applications below 70°C

#### Optionally also available in the low-noise version ("-EEL")





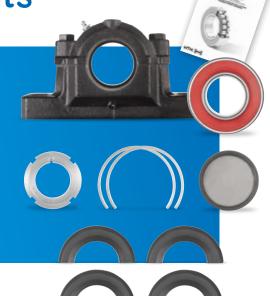




**SNR - Multi-market kits** 



ALL-IN-ONE, make your life easier! **Choose the Spherical Roller Bearing KITs** 



#### Peace of mind

#### Offering you an optimal level of service

- Only one reference to order (to manage) instead of several
- Kits are composed of specific components to avoid the risk of errors and omissions
- Fixed or floating mounting are possible with 1 KIT reference
- Maintenance people save time looking for required components. One storage place in the warehouse

### Productivity

#### Improve the performance of your activity

- Economic gain: KIT **cheaper** than retail components
- Sealed spherical bearing KITs: **ECO Friendly!** (vs a standard open bearing)
  - Reduced grease consumption
  - Maintenance interval increased by 3
  - Service life extended by 3

### Have a look at our KIT brochure

- Find all range references and component detail
- Multi-market application examples which benefit from kits















# SNR - KIZEI<sup>®</sup> Spherical roller bearings



# THE FIRST SPHERICAL ROLLER BEARING WITH METALLIC SHIELDS

**NTN Europe**'s R&D department has pioneered an unprecedented solution to increase the service life of your spherical roller bearings.



#### Benefits

Improved production performance with longer service life

## INITIAL BEARING

1,100 hours in service



[KIZEI]® 2,200 hours in service





**Less deterioration** to the bearing after a service life lasting **twice as long** 

Reduced maintenance costs

	Open spherical roller bearing	[KIZEI]
Life duration	1 month	3 months
Production downtime	12 times/year	4 times/year
Maintenance costs	100	30



Maintenance costs can be reduced by a factor of 3

Easy to use
 ISO dimensions



 Same dimensions as an open spherical roller bearing

#### Easy mounting process



- Standard accessories
   Possible clearance measurements
- Possible clearance measurement of K bores

Regreasing frequency divided by 3



Compared to an open spherical bearing

### Range overview and designations

- 60 part numbers available
- d = 40mm to 140mm
- From 22208 to 22228
- Tapered "K" or cylindrical bores
- Internal radial clearance CN or C3

Further dimensions and clearances are possible upon request

**DESIGNATION** 

22208EAKW33<mark>ZZ</mark>





Brands of

#### Technical features

- Same load ratings and speed limits as open spherical roller bearings
- **ISO dimensions:** 100% interchangeable with an open spherical roller bearing
- Premium quality nitrided steel plate cage and shields
   Maximised shock and optimised corrosion resistance
- Extensive range of operating temperatures from -40°C to +200°C Dimensional stability up to +200°C
- **KIZEI®** is supplied ungreased: the initial lubrication process is similar to an open spherical roller bearing; 30% of the free volume must be filled with the appropriate grease. The bearing can be lubricated while in service via the dedicated holes and grooves on the outer ring
- Optimal misalignement
- Internal inspection possible for easier maintenance
- Easy mounting process: no special tools are required and the clearance can be checked after mounting

### The widest range on the market

	OPEN	KIZEI]	SEALED
Dimensions	ISO	ISO	Special
Protection	0	+*	++
Grease retention	0	+	++
Temperature range	-40°C to +200°C	-40°C to +200°C	-10°C to +110°C
Limiting speed	++	++	+
Load capacity	+++	+++	+++
Clearance inspection	Yes	Yes	No
Internal control	Yes	Yes	No
Sleeve and nut	Standard	Standard	Special
Supplied already greased	No	No	Yes

<sup>\*</sup>Valid against solid contamination - Not suitable for liquids





KIZEI® and

open designs

Design

with seals

NON-ISO







# NTN and SNR - Thrust spherical roller bearings

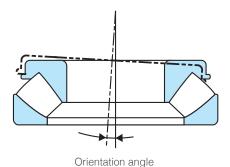
Thrust spherical roller bearings are intended for heavy applications, generating large axial loads: injection presses, cranes, pumps, mines, quarries, turbines and equipment for energy.



#### Technical features

- ISO dimensions: 100% interchangeable
- Drawn steel cage
- Optimised number and geometry of rollers
- Accept radial load up to 50% of axial load
- Maximum misalignment up to 2%

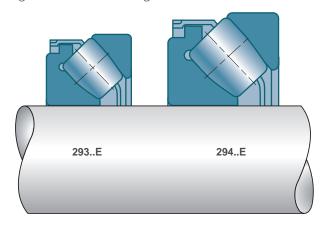
#### Allowable misalignments



Lubrication: thrust spherical roller bearings are usually heavily loaded and must be lubricated with oil. Due to the internal construction of these bearings, grease lubrication is only possible at low speeds and with limited loads.

### Range overview

Thrust spherical roller bearings with drawn steel cage.







## NTN



# Interchange table, prefixes & suffixes

PREFIXES	NTN/SNR	SKF	FAG	TIMKEN
Non-ISO ring width for LL sealed version (NTN)	WA	BS2	WS2	
Non-ISO ring width for EE sealed version (SNR/NTN W33)	10X	BS2	WS2	

SUFFIXES INTERNAL CONSTRUCTION / CAGE DESIGN	NTN/SNR	SKF	FAG	TIMKEN
DESI	GN			
Increased capacity design, symmetrical rollers	E DESIGN	E "EXPLORER"	E1 "X-LIFE"	Е
Standard internal design, symmetrical rollers	V			C, VSC, Y
Optimised internal design, asymmetrical rollers	В			
CAG	E			
Drawn steel cage, inner ring guided	А	No suffix, C, CC	No suffix, BE	EJ
KIZEI® range: Nitrided metal shields on both sides of the bearing	ZZ			
One-piece machined brass cage centered on rollers	М	CA, CAC	E1A, BEA, B-MB, M, MA, MB	EM
One-piece machined brass cage centered on rollers, for high vibration applications, special C4 / C3 internal clearance	F800 / F801	VA405	T41A, T41D	W800
Two glass fibre-reinforced polyamide cages	G15		TVPB (BI)	
Asymmetrical rollers, two solid machined brass cages centered on inner ring	L1	CA, CAC	E1A, BEA, B-MB, M, MA, MB	EM
Solid steel cage. Inner ring guided	F1			
SEAL	ING			
Reinforced seal properties (NBR) on both sides of the bearing. 30% grease-filled (SNR/NTN W33)	EE	2CS, 2RS	2RSR	
Low-noise version (EE sealed parts only)	L			
Reinforced seal properties (NBR) on both sides of the bearing (NTN)	LLS	2CS, 2RS	2RSR	
GROOVE AN	ND HOLES			
Lubrication groove and holes on the outer ring	D1 / W33	No suffix, W33	No suffix, S	W33
Groove for stop segment on outer ring	N			
SUFFIXES BORE TYPE	NTN/SNR	SKF	FAG	TIMKEN
Cylindrical bore (No suffix)	NINSNR	SKF	FAG	TIWINEN

SUFFIXES BEARING CLEARANCE / TOLERANCES	NTN/SNR	SKF	FAG	TIMKEN
Clearance < C2	C1			
Clearance < standard	C2	C2	C2	C2
Standard clearance (No suffix)	CN	CN	CN	CN
Clearance > standard	C3	C3	C3	C3
Clearance > C3	C4	C4	C4	C4
Clearance > C4	C5	C5	C5	C5
Special clearance	CSxx			
P5 rotation precision	P5	P5	P5	P5
P6 rotation precision	P6	P6	P6	P6
P5 rotation precision between IR / OR	PX50	C08	T52BW	C08

K30

K30

### Conversion table – Thrust Spherical Roller Bearings

Tapered bore / taper 1:12
Tapered bore / taper 1:30

TYPE OF BEARING	Technical Specification	NTN/SNR	FAG	SKF	NSK
	Drawn steel cage	No suffix	No suffix	E, EF	No suffix
Thrust spherical roller bearings Series 29300-29400	Massive brass cage	-	MB	No suffix, EM	М
Series 29300-29400	Increased capacity design	E	E1	E	E

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

Κ

Κ

# NEEDLE ROLLER BEARINGS





# THE RANGE MADE IN JAPAN PREMIUM QUALITY AT YOUR DOOR



## **NEEDLE ROLLER BEARINGS**

**NTN** provides the widest range of solutions to meet your requirements for needle roller bearings. Premium steel, sturdy design and Japanese manufacturing guarantee optimum reliability and service life. Because our European logistic and technical support teams are close to you, they can provide you with enhanced reactivity.

With its available and competitive wide range, **NTN** concentrates all its energy on its key concern: you!





DOC\_I\_NRB\_AP2\_GBa - NTN Europe @ 09/2022 - Photos: NTN Europe / PEDRO STUDIO PHOTO / SHUTTERSTOCK

# NTN - Needle roller bearings

Needle roller bearings are compact bearing solutions, with various designs, able to support very high radial load in a reduced envelope.

#### Benefits

- High radial rigidity
- Low inertia
- Suitable for oscillating movements
- Easy mounting
- Cost competitive technology
- Compact dimensions
- High load capacity

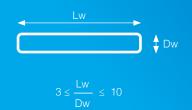
### Advantages

- Comprehensive range of needle roller bearings, thrust needle and roller bearings, cam and roller followers and individual parts
- More than 50 years of experience for design and manufacturing
- Undisputed market leadership in Japan and No. 2 worldwide for industrial applications
- > 80% coverage of the market leader's range
- Many well-known references from the automotive and industrial sectors rely on NTN's needle roller bearing range
- Metric and inch needle roller bearings from one supplier: > 2,300 p/n inside the public price list
- Over 320 million bearings produced every year



#### **DID YOU KNOW?**

What is the definition of a needle? A needle is a roller that fulfils the 2 following conditions: A ratio "Length Lw / Diameter Dw" between 3 and 10.



A step ahead with quality









#### Focus on "HK-F" new generation drawn cup



#### **OUTER RING**

#### **Carburised Chrome Molybdenum steel**

Higher hardness ► higher static loads (So≥2, was So≥ 3)

Redesigned ribs ➤ improved oil flow inside bearing
Optimal outer ring shape (chamfer and surface)

> smooth press fitting inside the housing

#### CAGE

#### V-form of the cage

Improved oil flow inside and better stability > increased reliability

#### Case hardened and tempered or soft nitrided

Reduction of wear > increased reliability

#### **NEEDLES**

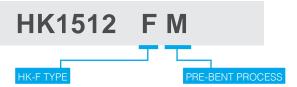
#### Special heat treatment

Special carbonitriding > proven extended service life

#### **Optimised crowning**

Better distribution of contact stresses ▶ extended service life

#### Designations





#### **ENHANCED MANUFACTURING PROCESS**

#### No deformation of the outer ring after heat treatment

(« Pre-bent » process, with additional « M » suffix)

both sides could be used for mounting

#### **CUSTOMER BENEFITS**

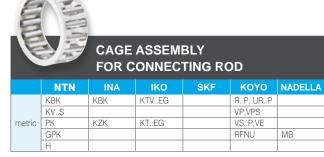
- Improved lifetime: 3x longer
- Higher static loads (with lower So): 1.5x greater
- Easier mounting



# Interchange tables









á						
				ARINGS	1/01/0	
	NTN	INA	IKO	SKF	KOYO	NADELL
	ARN	ZARN				AXNA
	AXN		IRB			AXNB
	NKX	NKX	NAX	NKX		
	NKXZ	NKXZ	NAXZ	NKXZ		
	NKX+IR	NKXR+IR	NAXI			
	NKXZ+IR	NKXRZ+IR	NAXIZ			
metric	NKXR	NKXR	NBX	NKXR		RAXZ
	NKXRZ	NKXRZ	NBXZ	NKXRZ		
	NKXR+IR	NKXR+IR	NBXI			
	NKXRZ+IR	NKXRZ+IR	NBXIZ			
	NKIA59	NKIA	NATA59	NKIA		
	NKIB59R	NKIB	NATB59	NKIB		

# **NEEDLE ROLLER BEARINGS** WITH SOLID RINGS

	NTN	INA	IKO	SKF	KOYO	NADELLA
	NK,NKR	NK	TAF	NK	NQ,NK	NK
	NKT2	NKTV		NKTN		
	NK+1R, NK R+1R	NKI	TRI/TAFI	NKI	NQI	
	NKS+IR	NKIS		NKIS		
	NKT2+1R	NKITV		NKITN	NQI	
	RNA48	RNA48	RNA48	RNA48		RNA1000
	NKS	NKS	TR	NKS	NQS	NKS
	NKZ		TR			
	RNA49, RNA49R	RNA49	RNA49	RNA49	RNA49	
metric	RNA49L	RNA49RSR	RNA49U	RNA49RS		
metric	RNA49LL	RNA492RSR	RNA49UU	RNA492RS		
	RNA59				RNA59	RNA2000
	RNA69, RNA69R	RNA69	RNA69	RNA69	RNA69	RNA22000
	NA48	NA48	NA48	NA48		NA1000
	NA49,NA49R	NA49	NA49	NA49		NA2000
	NA49L	NA49RSR	NA49U	NA49RS		
	NA49LL	NA492RSR	NA49UU	NA492RS		
	NA59					
	NA69, NA69R	NA69	NA69	NA69		NA2200
	NA69 (dou- ble row)	NA69ZW				
inch	MR	NCS	BR			
ITICH	MR+MI	NCS+PI	BRI			



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#### **ROLLER FOLLOWERS**

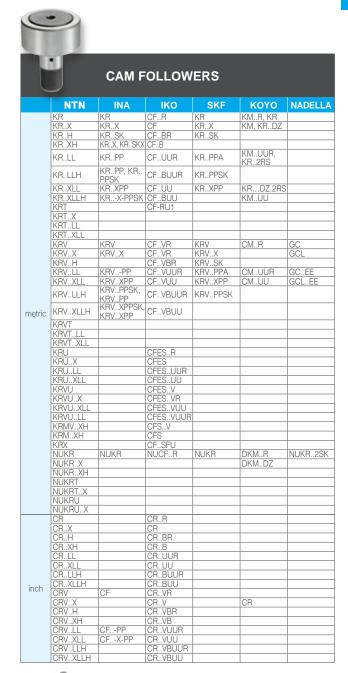
	NTN	INA	IKO	SKF	KOYO	NADELLA
	RNAB2	RSTO	RNASTR	RSTO	RSTO	RNAB
	RNAB2X	RSTOXX	RNAST		RSTODZ	
	RNA22LL	RNA222RSR		RNA222RSX		
	RNA22XLL	RNA22 2RSR-X		RNA222RS		
	NAB2	STO	NASTR	STO	STO	
metric	NAB2X		NAST	STOX	STODZ	
	NA22LL	NA222RSR		NA2RS	NA222RS	
	NA22XLL	NA222RSR-X		NA2RSX		
	NATR		NARTR	NATR	CXMR, NATR	
	NATRX		NART	NATRX	CXM, NATRDZ	
	NATRLL	NATRPP		NATRPPA	CXMUUR	
	NATRXLL	NATRXPP		NATRPP	CXMUU	
	NATV		NARTVR	NATV	CYMR	FG
	NATVX	NATVX		NATVX	CYM	FGL
	NATVLL		NARTVUUR	NATVPPA	CYMUUR	FGEE
	NATVXLL	NATVPPX				FGLEE
	NUTR			NUTR	NUTR	FGU
inch	NUTRX	NUTRX	NURTDZ	NUTRX		FGUL
IIICII	NUTW					
	NUTWX					
	NACV	RFY	CRYVR			
	NACVX	RF	CRYV			
	NACVLL	RFYPP	CRYVUUR			
	NACVXLL	RFPP	CRYVUU			



#### **NEEDLE AND ROLLER THRUST BEARINGS**

	NTN	INA	IKO	SKF	KOYO	NADELLA
	AXK (steel)	AXK	NTB	AXK	TP, AXK	
	AXK (brass)	AXK	NTB	AXK	TP	
	K811	K811	AZK	K811	K811	
	K811T2	K811TV		K811TN		
	K811JW					
	K812	K812	AZK	K812	K812	
	K812T2	K812TV		K812TN		
	K812JW					
	K874	K893		K893		
metric	K893	K894		K894		
metric	AS11	AS	AS	AS	W, AS	CP
	WS811/ WS812 / WS874 / WS893	WS811/ WS812 / WS874 / WS893	WS	WS	WS	
	GS811/GS812 /GS874 / GS893	GS811/GS812 /GS893 / GS894	GS	GS	GS	
	811	811	AZ	811	811	
	812	812		812	812	
	874	893		893		
	893	894		894		
	NTC	TC				
inch	NWA	TWA				
	NWB	TWB				





n'n		ACC	ESSOR	IES				
	NTN	INA	IKO	SKF	KOYO	NADELLA		
	Needles	6						
	F	NRB	F	RNBF	LF	BP		
	А		А	RNB	А	BR		
	Snap rings							
metric	WR	WR	WR	SW				
HIGHIC	BR	BR	AR	BR				
	Seals							
	G	G	OS	GS				
	GD	GR	DS	SD				





# Prefixes & suffixes

PREFIX	REFIX Brand Characteristics		Description			
7E-	NTN	Material	Case-hardened outer ring			
8E-	NTN	Component	Case-hardened cage			
8Q-	BQ- NTN Component		Nitrided cage			
HL-	NTN	Material	HL- treatment on needles, for an improved lubrication			

SUFFIX	Brand	Characteristics	Description
A, B, C	NTN	Execution	Modified internal construction
С	NTN	Execution	Special thread for cam followers, for interchangeability with European types
CT	NTN	Other	Welded cage + special heat treatment of the outer ring to increase the service life
D	NTN	Execution	Relubrication hole
D0	NTN	Execution	No relubrication hole (cam followers)
D1	NTN	Execution	Relubrication hole + Relubrication groove
F	NTN	Component	Specially reinforced cage (cam followers with or without axle)
F	NTN	Component	Increased service life (up to 3 times) and simplified assembly for drawn cup needle roller bearings
F1	NTN	Component	Machined steel cage
FM	NTN	Execution	Special heat treatment of the outer ring, to increase service life
Н	NTN	Execution	Hexagon socket (cam followers)
J, JW	NTN	Component	Special steel sheet cage
L	NTN	Component	One seal
L1	NTN	Component	Massive brass cage
L3	NTN	Component	Aluminium cage
LL	NTN	Component	2 seals
S	NTN	Component	Welded steel sheet cage
T2	NTN	Component	Polyamide cage
X1, X2, Xn	NTN	Execution	Modified chamfer
ZW	NTN	Component	2 rows cage
/2AS	NTN	Component	Shell Alvania 2 grease
/3AS	NTN	Component	Shell Alvania 3 grease
/5K	NTN	Component	Multemp SRL grease
/8A	NTN	Component	Alvania EP2 grease
/L588	NTN	Component	Pyronoc Universal N6C grease
/LP03	NTN	Component	Solidlub grease











# SOLID LUBRICATION





# **Solid Iubrication**

A lubrication solution, developped to provide permanent feeding of the rolling elements.

A big quantity of lubricating oil is stored inside a porous polymer matrix. Under the effect of thermal and mechanical stresses, the oil is slowly released from the matrix.

The solid consistency prevents grease ejection and feeds all rolling elements continuously.

# ling elements

NTN

SNR

#### **CLEANER**

**No leakage** due to solid consistency

#### SAFER

Additional protection against solid and liquid pollution

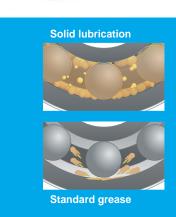
# MORE PRODUCTIVE

Extended lifetime and maintenance free to reduce costs

#### **GREEN**

**Sustainable** solution: less pollution and consumption

THE STRENGTH OF A GROUP TO BENEFIT FROM THE MOST ADVANCED TECHNOLOGIES



	Oscillations	Centrifugation	High pollution	Speed	High pressure washing
INSERTS	FULL		FULL	SPOT DACK*	FULL
DGBB	PACK	EL III.	PACK	PACK*	PACK
NRB		FULL PACK			
SRB					
CRB	SNR.	SNR,	SNR,		SNR,

#### Suitable for:

- General purposes
- Food grade (NSFH1 certification)

<sup>\*</sup>Spot pack: the matrix is **filled by pockets between each rolling elements**, thereby providing constant lubrication while maintaining a good level of rotation speed









# BEARING UNITS









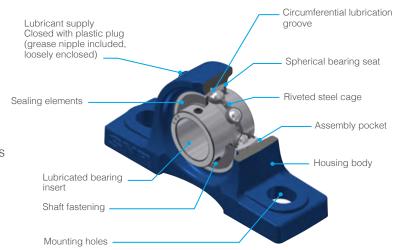
# SNR - Bearing units with cast iron housings

Sealed deep grooved ball bearing, which can be mounted to a housing by means of its spherical outer ring.



#### Technical features

- Easy assembly / disassembly
- Robust design
- Universally applicable
- Lubricated and sealed for life
- Quickly ready for operation
- Cost effective
- Compensation of shaft misalignments
- Powder-coated cast iron housings



#### Benefits

#### One stop shop for all your bearing unit needs

- Save time and money
- Find everything that you need in our comprehensive range of quality products from JIS- and ISO- standards

#### Improve your reactivity thanks to short lead times

- Control emergency situations
- A high level of product availability in our European Distribution Centre allows you to manage all situations

#### Optimise the output of your machines with our complete product expertise

- Define the best suitable bearing unit combinations
- Benefit from the advice of our highly skilled engineering team for your specific applications



#### **Designations**



### EX FL 213 CCE

#### **BEARING INSERT**

**UC..G2:** Chrome steel bearing insert with shaft fastening with socket set screws, wide design

**US..G2:** Chrome steel bearing insert with shaft fastening with socket set screws, narrow design

**EX..G2:** Chrome steel bearing insert with shaft fastening with eccentric locking collar, wide design

**ES..G2:** Chrome steel bearing insert with shaft fastening with eccentric locking collar, narrow design

**UK..G2H:** Chrome steel bearing insert with shaft fastening with adapter sleeve, wide design

**LK..G2H:** Chrome steel bearing insert with shaft fastening with adapter sleeve, narrow design

**CS:** Chrome steel bearing insert with shaft fastening with interference fit

For customised solutions, combine the cast housings with suitable bearing inserts series:

T20, T04, L3, L4, AGR

#### HOUSING

PE Pillow block regular design

PH: Pillow block high design

PAE
PG
PA
Tap base pillow block

F Four-bolt flange, square design

FCE Four-bolt flange with centering rim, round design

FTE: Three-bolt flange, triangular design

FLE Two-bolt flange, oval design

Two-bolt flange with centering rim, oval design

**FD:** Two-bolt flange, oval narrow design

FAE Two-bolt flange with long hole for shaft adjustment, oval design

Four-bolt flange with centering rim, square design

T: Take-up unit

**T+WB:** Take-up unit with frame

SP: Tensioner unit

C: Cartridge unit

EHE: Hanger unit

#### ORE CODE

**Series 200** 201 to 218

(bore- Ø 12 – 90 mm)

**Series 300** 305 to 328

(bore- Ø 20 – 140 mm)

#### PROTECTIVE COVER

For use with UC, US, UK, LK, CS

SCO: Open cover
SCC: Closed cover
For use with EX, ES
SCOE: Open cover
SCCE: Closed cover
Housing prepared for cover

installation: N

The **protective covers** are fixed in housing grooves. For units that are to be fitted with protective covers, housings with suffix **N** must be ordered. Units already ordered with cover(s) are automatically delivered with grooved housings.







# SNR - Bearing units with pressed steel housings



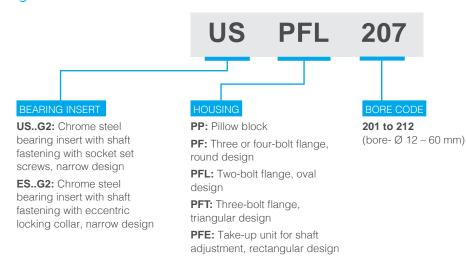
#### **Benefits**

Particularly used in applications where weight is a major constraint

#### Technical features

- Two-piece housing made from zinc coated sheet steel
- · Available as pillow block, flanged or take-up unit
- Suitable for narrow ball bearing inserts set screw type US..G2, eccentric locking collar type ES..G2 and type CS with interference fit
- Made for low to moderate loads & speeds

#### Designations





# SNR - Bearing units with stainless steel housings





#### Benefits

#### **Premium line**

- Optimum performance with a strong focus on protection from oxidation, mould, bacteria and chemical cleaning agents
- High performance lubricant
- High-quality stainless steel
- Relubrication facility on all housings

#### Resilient

- Excellent mount stability and impact resistance
- Recess-free housing contact surface to prevent deposits of the process material
- Designed to withstand aggressive cleaning and corrosive environments
- Open or closed protective covers from stainless steel available for all housings

#### Less downtime, more profitability

 Protective covers for units provide additional protection during high pressure washdown

#### Technical features

- 100% stainless steel resistant to corrosion: will never chip and contaminate the end product
- Food-grade seal with additional shield (SUC)
- USDA H1 grease fully compliant with FDA regulations
- Shaft fastening by set screw or eccentric locking collar
- Metal cage
- The protective covers are fixed in housing grooves



SUITABLE FOR THE USE OF BEARING INSERTS WITH LUBSOLID™ SOLID GREASE

#### Designations

# \_\_\_\_

206

201 to 212

(bore-Ø12-60 mm)

FG1

CC

is equipped with

insert

**LUBSOLID™** bearing

#### BEARING INSERT

**SUC:** Stainless steel bearing insert with shaft fastening by socket set screw

**SES:** Stainless steel bearing insert with shaft fastening by eccentric locking collar

**SUC:** FG1: Stainless steel bearing insert with shaft fastening by socket set screw, LUBSOLID™ filling

#### HOUSING

SUC

SP: Pillow block

SPA: Tap base pillow block

**SF:** Four-bolt flange **SFL:** Two-bolt flange **SFB:** Three-bolt flange

ST: Take-up

For units that are to be fitted with protective covers, housings with suffix **N** must be ordered. Units already ordered with cover(s) are automatically delivered with grooved housings.

# LUBSOLID™ PROTECTION COVER COVER

For use with SUC SCO: Open covers SCC: Closed covers

For use with SES SCOE: Open covers SCCE: Closed covers Housing prepared for covers installation: N







# **SNR - Bearing units** with thermoplastic housings



#### Benefits

#### Easy to clean

- Resistant to numerous chlorine-containing and corrosive cleaning solutions
- Insensitive to bacteria formation
- Recess-free housing contact surface to prevent deposits of the process material
- Protective caps for units to provide additional protection against regular wash downs
- Smooth surfaces

#### Resilient

- Good friction and wear properties
- Mounting holes reinforced with metal bushings
- Equipped with bearing inserts from stainless steel

#### Technical features

- 100% stainless steel bearing inserts resistant to corrosion: will never chip and contaminate the end product
- All metallic components made of high-quality stainless steel
- Food-grade seal with additional shield
- High performance lubricant according to NSF H1
- Metal cage

#### Specific features

- Relubrication facility on all housings
- Additional protection through open or closed end covers (tool-free installation)
- · Can optionally be combined with food-grade solid grease bearing insert

**SUITABLE** FOR THE USE OF LUBSOLID™ **BEARING INSERTS** 



#### Designations

### MUC PPL 206 204 to 208 PPL: Pillow block

MUC..FD: Stainless steel bearing insert with shaft fastening by socket set screw

SUC..FG1: Stainless steel bearing insert with shaft fastening by socket set screw, LUBSOLID™ filling

TBL: Tap base pillow block

FPL: Four-bolt flange NFL: Two-bolt flange FBL: Three-bolt flange (bore- Ø 20 – 40 mm)

#### PROTECTIVE CAP

All housings are equipped with appropriate grooves where caps can snap into place

CV: Open cap CF: Closed cap

Protective caps must be ordered separately.







# SNR - SENTINEL™ series

SNR stainless steel insert with full-pack LUBSOLID™ (FG1) as lubricant for bearing unit application (thermoplastic or stainless steel housings) is the best opportunity to mix security for food/beverage industries and sustainability for the production equipment.





#### Technical features

- 440C stainless steel bearing, 302 stainless steel cage and slingers
- Specific silicone seals with 302 stainless steel reinforced
- Anti-rotation pin on outer diameter
- SNR full-pack LUBSOLID™ (FG1), NSF approval / H1 category code
- Operating temperature: from -10°C to +80°C (100°C peak)

#### Benefits

- 440C material is the best compromise between load rating capacity and corrosion resistance
- LUBSOLID™ avoid leakage even when bearings are subjected to high vibration and centrifugal force
- Compare with general-purpose food grease lubricant, solid grease is less prone to emulsification and leakage due to water penetration
- LUBSOLID<sup>™</sup> with full-pack application confer an additional barrier against pollution





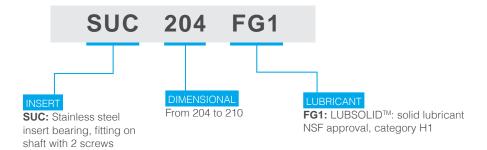




#### Range overview

- Code bore P/N inserts from 204 to 210 (Shaft diameter 20 to 50 mm)
- Thermoplastic housings: 5 designs
- Stainless steel housings: 6 designs
   For housing information, see previous pages about stainless steel and thermoplastic bearing unit

#### Designations





# THE ULTIMATE SHIELD AGAINST CONTAMINATION

A commercial success since 2016 in America, the SENTINEL™ range has also been introduced in Europe! A real revolution in the food-processing market, all bearing units and ball bearings in this series are sealed and equipped with solid lubrication. Resistance to water infiltration and various contaminants, elimination of grease leaks and reduced maintenance interventions make this range the perfect recipe for meeting your environmental, safety and productivity requirements.

### SENTINEL™ SERIES, the ultimate shield against contamination.





# **Sealing solutions**



Seals for inser	rt bearings	References	Technical characteristics	Benefits
		One-lip seal with protective edge USG2, USG1N, US G2T04, USG2T20, CUS, ESG2, ESG1N, ESG2T04, ESG2T20, SES, CES, LKG2H	Zinc-coated sheet steel retainer* with vulcanised seal. The axially preloaded seal lip from NBR** is located behind a protective edge.  * Stainless steel for SES Black-oxide-coated for T20  ** Silicon for SES and design T20	<ul> <li>Normal environmental conditions</li> <li>Medium to high rotation speeds</li> </ul>
		One-lip seal CS	Sheet steel retainer over-moulded with NBR material. Axially preloaded seal lip.	<ul> <li>Normal environmental conditions</li> <li>Medium to high rotation speeds</li> </ul>
		One-lip seal with slinger UCG2, UCG2T04, SUC, MUCFD, EX G2, EXG2T04, CEX, UKG2H	Zinc-coated sheet steel retainer* over-moulded with NBR and axially preloaded seal lip** + preconnected, zinc-coated sheet steel slinger* for improved protection against mechanical impacts.  * Stainless steel for SUC ** Silicon for SUC / Food grade NBR for MUCFD	<ul><li>Additional protection against particles</li><li>Medium to high rotation speeds</li></ul>
		Triple lip seal UCG2L3, EXG2L3	Zinc-coated sheet steel retainer with vulcanised triple lip seal. The lips from NBR are axially preloaded and angled outwards. The protective edge of the retainer serves as a safeguard against mechanical impacts.	<ul> <li>For medium to heavily polluted environments</li> <li>Lower rotation speed</li> <li>Higher friction</li> </ul>
		Multiple seal system UCG2L4, EXG2L4	Two zinc-coated steel sheet elements with vulcanised seal lips from NBR. The internal retainer is equipped with a radial seal to the inner ring, while the external slinger has a radial seal to the outer ring. A third seal lip is intermediate and acts axially.	<ul> <li>For medium to heavily polluted environments</li> <li>Medium rotation speeds</li> <li>Lower friction</li> <li>Suitable for pressure washing</li> </ul>
		High-performance seal system  UCAGR, EXAGR	Zinc-coated steel sheet retainer with vulcanised triple lip seal. The lips from NBR are axially preloaded and angled outwards. The triple lip seal is completely covered by a massive steel protector. The zinc-coated impact shield is additionally equipped with a lip seal and strongly secured on a knurled seat.	<ul> <li>For extremely polluted environments</li> <li>Shock resistant</li> <li>Low rotation speeds</li> <li>Suitable for high-pressure washing</li> <li>Higher friction</li> </ul>
		High temperature non-contact seal UCT20, EX T20	Labyrinth seal from two black- oxide-coated steel sheet slinger in parallel arrangement.	<ul><li>For high temperature use</li><li>Very low friction</li></ul>



# **Combination overview**

### Cast iron housings with chrome steel bearing inserts

		BEARING NSERTS	SOIL.	0.	tOl.	0	lOL_	DL	combina	ctive covers for tion with aft-Ø 12-65mm)*
	HOUSINGS		UC2G2 / UC3G2	US2G2	EX2G2 / EX3G2	ES2G2	LK2G2H	UK2G2H/ UK3G2H	UC2G2 / US2 G2 / LK2G2H / UK2 G2H	EX2G2 / ES2G2
	9	PE2	UCPE2	USPE2	EXPE2	ESPE2	LKPE2+H	UKPE2+H	SCC2/SCO2	SCCE2 / SCOE2
	4	PLE2	UCPLE2	USPLE2	EXPLE2	ESPLE2	LKPLE2+H	UKPLE2+H	SCC2 / SCO2	SCCE2 / SCOE2
oks	9	P2 / P3	UCP2 / UCP3	USP2	EXP2 / EXP3	ESP2	LKP2+H	UKP2+H/ UKP3+H	SCC2 / SCO2	SCCE2 / SCOE2
Pillow blocks		PH2	UCPH2	USPH2	EXPH2	ESPH2	LKPH2+H	UKPH2+H	SCC2 / SCO2	SCCE2 / SCOE2
iii.		PAE2	UCPAE2	USPAE2	EXPAE2	ESPAE2	LKPAE2+H	UKPAE2+H	SCC2 / SCO2	SCCE2 / SCOE2
		PG2	UCPG2	USPG2	EXPG2	ESPG2	LKPG2+H	UKPG2+H	SCC2 / SCO2	SCCE2 / SCOE2
		PA2	UCPA2	USPA2	EXPA2	ESPA2	LKPA2+H	UKPA2+H	SCC2 / SCO2	SCCE2 / SCOE2
		FE2	UCFE2	USFE2	EXFE2	ESFE2	LKFE2+H	UKFE2+H	SCC2 / SCO2	SCCE2 / SCOE2
		F2 / F3	UCF2 / UCF3	USF2	EXF2 / EXF3	ESF2	LKF2+H	UKF2+H/ UKF3+H	SCC2 / SCO2	SCCE2 / SCOE2
	0	FCE2	UCFCE2	USFCE2	EXFCE2	ESFCE2	LKFCE2+H	UKFCE2+H	-	-
	0	FC2	UCFC2	USFC2	EXFC2	ESFC2	LKFC2+H	UKFC2+H	SCC2 / SCO2	SCCE2 / SCOE2
	0	FEE2	-	USFEE2	-	ESFEE2	-	-	-	-
nits		FTE2	-	USFTE2	-	ESFTE2	-	-	-	-
Flanged units		FLE2	UCFLE2	USFLE2	EXFLE2	ESFLE2	LKFLE2+H	UKFLE2+H	SCC2 / SCO2	SCCE2 / SCOE2
Flai		FL2 / FL3	UCFL2 / UCFL3	USFL2	EXFL2/ EXFL3	ESFL2	LKFL2+H	UKFL2+H / UKFL3+H	SCC2 / SCO2	SCCE2 / SCOE2
	•	FLZ2	UCFLZ2	USFLZ2	EXFLZ2	ESFLZ2	LKFLZ2+H	UKFLZ2+H	-	-
	0	FD2	-	USFD2	-	ESFD2	-	-	-	-
	€00	FAE2	-	USFAE2	-	ESFAE2	-	-	-	-
	<b>40</b> 0	FA2	UCFA2	USFA2	EXFA2	ESFA2	LKFA2+H	UKFA2+H	SCC2 / SCO2	SCCE2 / SCOE2
		FS3	UCFS3	-	EXFS3	-	-	UKFS3+H	-	-
_	0	T2 / T3	UCT2/ UCT3	UST2	EXT2 / EXT3	EST2	LKT2+H	UKT2+H / UKT3+H	SCC2/SCO2	SCCE2 / SCOE2
Tensioner- / Hang up- / Cartridge Units		T2+WB	UCT2+WB	UST2+WB	EXT2+WB	EST2+WB	LKT2+H+WB	UKT2+H+WB	SCC2 / SCO2	SCCE2 / SCOE2
er- / He ridge L	0	SP2	UCSP2	USSP2	EXSP2	ESSP2	LKSP2+H	UKSP2+H	SCC2 / SCO2	SCCE2 / SCOE2
ension	0	C2 / C3	UCC2 / UCC3	USC2	EXC2 / EXC3	ESC2	LKC2+H	UKC2+H / UKC3+H	-	-
-		EHE2	UCEHE2	USEHE2	EXEHE2	ESEHE2	LKEHE2+H	UKEHE2+H	-	-

<sup>\*</sup> The protective covers are fixed in housing grooves. For units that are to be fitted with protective covers, housings with suffix N must be ordered. Units already ordered with cover(s) are automatically delivered with grooved housings.









### Pressed steel housings with chrome steel bearing inserts

	EARING ISERTS		
HOUSINGS		US2G2	ES2G2
A	PP2	USPP2	ESPP2
	PF2	USPF2	ESPF2
0	PFL2	USPFL2	ESPFL2
	PFT2	USPFT2	ESPFT2
<b>*</b>	PFE2	USPFE2	ESPFE2

### Stainless steel housings with stainless steel bearing inserts

BEARING INSERTS		O.		O.	Suitable protec combinat (available for sha	tion with
HOUSINGS		SUC2	SUC2FG1**	SES2	SUC2 / SUC2 FG1**	SES2
9	SP2	SUCP2	SUCP2FG1	SESP2	SCC2 / SCO2	SCCE2 / SCOE2
	SPA2	SUCPA2	SUCPA2 FG1	SESPA2	SCC2 / SCO2	SCCE2 / SCOE2
	SF2	SUCF2	SUCF2FG1	SESF2	SCC2 / SCO2	SCCE2 / SCOE2
	SFL2	SUCFL2	SUCFL2FG1	SESFL2	SCC2 / SCO2	SCCE2 / SCOE2
	SFB2	SUCFB2	SUCFB2 FG1	SESFB2	SCC2 / SCO2	SCCE2 / SCOE2
Ö	ST2	SUCT2	SUCT2FG1	SEST2	SCC2 / SCO2	SCCE2 / SCOE2

### Thermoplastic housings with stainless steel bearing inserts

BEARING INSERTS		Ē	2	
HOUSINGS		MUC2FD	SUC2FG1**	Suitable protective caps (available for shaft-Ø 15-40 mm)
0	PPL2	MUCPPL2	SUCPPL2FG1	CV2 / CF2
	TBL2	MUCTBL2	SUCTBL2FG1	CV2 / CF2
	FPL2	MUCFPL2	SUCFPL2FG1	CV2 / CF2
	NFL2	MUCNFL2	SUCNFL2FG1	CV2 / CF2
	FBL2	MUCFBL2	SUCFBL2FG1	CV2 / CF2

<sup>\*</sup> The protective covers are fixed in housing grooves. For units that are to be fitted with protective covers, housings with suffix N must be ordered. Units already ordered with cover(s) are automatically delivered with grooved housings.





<sup>\*\*</sup> LUBSOLID™ filling.



# **Protective caps & covers**

#### **Benefits**

- Improvement of safety characteristics (safety at work)
- Protection of the bearing from external influences such as impact loads, dust, dirt or moisture ingress
- Protection against lubricant leakage (especially for covers)
- Can be used for shaft-end or through-shafts

#### Stainless steel covers for bearing units

SUFFIX	Description	Cover type	Suitable in combination with bearing insert type:	Design
CC	Bearing unit with narrow cover (closed version)			
CO	Bearing unit with narrow cover for metric shaft (open version)	SCO	Set screw, adapter sleeve, Fit	
COU	Bearing unit with narrow cover for imperial shaft (open version)	SCOU		
CCE	Bearing unit with wide cover (closed version)	SCCE		
COE	Bearing unit with wide cover for metric shaft (open version)	SCOE	Eccentric locking collar	
COEU	Bearing unit with wide cover for imperial shaft (open version)	SCOEU		
N	Unit / Housing prepared for cover(s) installation	-	/	

Bearing units that are ordered with cover(s) include the housings with grooves. If you want to install the protective covers later, housings with suffix N must be ordered (for example: P210N).

#### Protective caps for bearing units

CAP TYPE / SUFFIX	Description	Suitable in combination with bearing insert type:	Design Open / Closed	Notice
PCO	Protective cap for bearing inserts type G1N (open version)	USG1N / ESG1N		
PCC	Protective cap for bearing inserts type G1N (closed version)	05GIN / E5GIN		
CV	Protective cap for thermoplastic series (open version)	MUCFD		Protective caps have to be or- dered separately
CF	Protective cap for thermoplastic series (closed version)	NIOCFD	0	from the bearing units.
-G1N	Bearing insert with groove in the outer ring		Oi	

- The installation of protective caps can be done tool free. For mounting the yellow pressed steel caps bearing insert series G1N must be installed to the bearing unit. These bearings have a special groove machined in their outer rings in which the protector can snap into place (for example: US206G1N).
- All thermoplastic housings are equipped with appropriate grooves where caps can snap into place.







# Interchange tables













SNR

















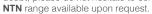




		1		1	1
SNR	UCPE	USPE	UKPEH	EXPE	ESPE
INA	RASEY	PASEY	-	RASEN	PASEN
SKF	SYTF	-	SYJKF	SYWF	SYFM
RHP	NP	NPA	NP10K	NPDEC	NPEC
SNR	UCPLE	USPLE	UKPLEH	EXPLE	ESPLE
RHP	SL	SLA	-	SLDEC	SLEC
NTN	UCPD1*	ASP	UKPD1;H23X*	UELPD1W3**	AELPD1
SNR	UCP**	USP	UKPH**	EXP**	ESP
NSK	UCP	-	UKPD1;H23X	UELPD1W3**	AELPD1W3
ASAHI	UCP	BP	UKP+H23	-	KHP
FAG	UCPJ7	-	UKPJ7	-	-
KOYO/JTEKT	UCP	-	UKP+H23X	NAP	SAP
NTN	UCHPD1	-	-	UELPHPD1W3	-
SNR	UCPH	USPH	UKPHH	EXPH	ESPH
NSK	UCHPD1	-	-	UELHPD1W3	-
ASAHI	UCPH	-	-	-	-
KOYO/JTEKT	UCPH	-	-	-	-
SNR	UCPAE	USPAE	UKPAEH	EXPAE	ESPAE
INA	RSHEY	PSHEY	-	RSHE	PSHE
SKF	SYFTF	-	-	-	SYFFM
RHP	SNP	SNPA	-	SNPDEC	SNPEC
NTN	UCUPD1	ASUP	UKUPD1;H23X	UELUPD1W3	AELUPD1
SNR	UCPA/UCPG	USPA/USPG	UKPAH/UKPHH	EXPA/.EXPG	ESPA/ESPG
NSK	UCPA	-	-	UELUPD1W3	AELUPD1
ASAHI	UCPA	-	-	-	-
KOYO/JTEKT	UCPA	-	UKPA+H23X	-	-
SNR	UCFE	USFE	UKFEH	EXFE	ESFE
INA	RCJY	PCJY	-	RCJ	PCJ
SKF	FYTF	-	FYJKF	FYWF	FYFM
RHP	SF	SFA	MSFK	SFDEC	SFEC
NTN	UCFD1*	ASFD1	UKFD1;H23X*	UELFD1W3**	AELFD1
SNR	UCF**	USF	UKFH**	EXF**	ESF
NSK	UCF	ASFD1/UBF	UKFD1;H23X	UELFD1W3	AELFD1
ASAHI	UCF	BF	UKF+H23	-	KHF
FAG	UCFJ7	-	UKFJ7	-	-
KOYO/JTEKT	UCF	-	UKF+H23X	NANF	SAF
NTN	UCFSD1	-	UKFSD1;H23X	UELFSD1W3	-
SNR	UCFS	-	UKFSH	EXFS	-
NSK	UCFSD1	-	UKFSD1;H23X	UELFSD1W3	-
ASAHI	UCFS	-	-	-	-
KOYO/JTEKT	UCFS	-	UKFS+H23X	-	-
SNR	UCFCE	USFCE	UKFCEH	EXFCE	ESFCE
INA	RMEY	PMEY	-	RME	PME
RHP	FC	FCA	-	FCDEC	FCEC
NTN	UCFCD1***	ASFCD1	UKFCD1;H23X***	UELFCD1W3	AELFCD1
SNR	UCFC	USFC	UKFCH	EXFC	ESFC
SKF	FYCTF	-	-	FYCWF	FYCFM
NSK	UCFCD1	-	UKFCD1;H23X	UELFCD1W3	-
ASAHI	UCFC	-	UKFC+H23	-	KHFC
KOYO/JTEKT	UCFC	-	UKFC+H23X	-	-
SNR	-	USFEE	-	-	ESFEE
INA	-	-	-	-	RFE
SNR	-	USFTE	-	-	ESFTE
INA	-	-	-	-	PCFTR

<sup>\*</sup> Also available in 300 and X-Series (medium size) \*\* Also available in 300-Series \*\*\* Also available in X-Series (medium size) (1) For SP, 4 available boxes

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.









































	JI	IL	4	1	1JL
SNR	UCFLE	USFLE	UKFLEH	EXFLE	ESFLE
INA	RCJTY	PCJTY	-	RCJT	PCJT
SKF	FYTBTF	-	FYTJKF	FYTBWF	FYTBFM
RHP	SFT	SFTA	MSFTK	SFTDEC	SFTEC
NTN	UCFLD1*	ASFLD1	UKFLD1;H23X*	UELFLD1W3**	AELFLD1
SNR	UCFL**	USFL	UKFLH**	EXFL**	ESFL
NSK	UCFL	ASFL	UKFLD1;H23X*	UELFLD1W3	AELFLD1
FAG	UCFLJ7	-	UKFLJ7	-	-
ASAHI	UCFL	BFL	UKFL+H	-	KHFL
KOYO/JTEKT	UCFL	-	UKFL+HX	NANFL	SAFLFM
SNR	UCFLZ	USFLZ	UKFLZH	EXFLZ	ESFLZ
INA	-	-	-	RCJTZ	PCJTZ
NTN	-	ASFDD1	-	-	AELFDD1
SNR	-	USFD	-	-	ESFD
INA	_	FLCTEY	_	-	GLCTE
NSK	-	ASFD	_	_	AELFD
ASAHI	-	BLCTE	-	-	KHLCTE
RHP	-	LFTCA	_	-	LFTCEC
SNR	-	USFAE	-	-	ESFAE
INA	_	-	_	_	PSFT
NTN	UCFAD1	_	UKFA;H23X	_	AELFAD1
SNR	UCFA	USFA	UKFAH	EXFA	ASFA
NSK	UCFAD1	-	-	-	-
ASAHI	UCFA			  -	
KOYO/JTEKT	UCFA			  -	
NTN	UCTD1*	ASTD1	UKTD1;H23X*	UELTD1W3**	AELTD1
SNR	UCT**	UST	UKTH**	EXT**	EST
INA	RTUEY	PTUEY	OK1II	RTUE	PTUE
SKF	TUJTF	FIOLI	-	ITTOL	FIOL
RHP	ST	STA	MSTK	STDEC	STEC
NSK	UCTD1	31A	UKTD1;H23X	UELTD1W3	31LC
ASAHI	UCT	BT	UKT+H	OELTDTW3	KHT
KOYO/JTEKT	UCT		UKT+HX	-	KIII
SNR	UCT+WB	UST+WB		EXT+WB	EST+WB
		US1+WB	UKTH+WB	EXI+VVD	ESI+VVD
NSK	UCT+WB	-	-	-	-
NTN ASAHI	UCT+WB	- ACDTO 40	-	-	A EL DTO 40
SNR	-	ASPT210	-	EXSP	AELPT210
	UCSP	USSP	UKSPH	EXSP	ESSP
RHP	BT CORD 4	BTA	-	-	BTEC
SNR	SPR 1	SPR 11 & 21	SPR 12 & 22	SPR 14 & 24	
INA	- DT	HUSE	-	-	-
RHP	BT D4	-	-	-	-
NTN	UCHBD1	HOEHE	III/EIIE !!	EVELLE	FOFUE
SNR	UCEHE	USEHE	UKEHEH	EXEHE	ESEHE
RHP	SCH	-	-	-	-
INA	-	PHEY	-	RHE	PHE
NSK	UCEHE	-	-	-	-
ASAHI	UCECH	-	-	-	-
NTN	UCCD1	ASC	UKCD1;H23X*	UELCD1W3*	AELCD1
SNR	UCC	USC	UKCH**	EXC**	ESC
NSK	UCCD1	-	UKCD1;H23X	UELCD1W3	-
ASAHI	UCC	-	-	-	-
KOYO/JTEKT	UCC	-	UKC+H23X	-	-

<sup>\*</sup> Also available in 300 and X-Series (medium size) \*\* Also available in 300-Series (1) For SP, 4 different installation frames available NTN range available upon request.









# Special bearings: square, cylindrical and hexagonal bore



NTN	1AS(1)	3AS(1)
NBCA	DS	DS
NSK	W2PPB/ GW2PPB	W2PPB/ GW2PPB
INA	VKKTT-B(-AH)	-
Fafnir	W2PPB/ GW2PPB	W2PPB/ GW2PPB



NTN	1AH	2AH
NBCA	HPC	HPS
NSK	KRR	KRRB
INA	-	SKKRR-B
Fafnir	KRR	KRRB



NTN	1AC(1)	3AC(1)
NBCA	DS	DS
NSK	W2PPB/ GW2PPB	W2PPB/ GW2PPB
Fafnir	W2PPB/ GW2PPB	W2PPB/ GW2PPB

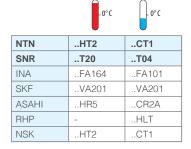
<sup>(1)</sup> Other designs on request

#### Bearing insert with cylindrical outer ring

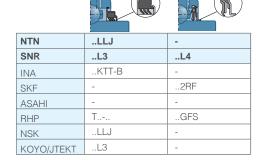
NTN	UCS2D1**	UCS2D1N	UELS2D1**	UELS2D1N	AELS2NW3	AELSD1NW3	ASS2N	ASS2D1N
SNR	-	CUC2	-	CEX2	CES2	-	CUS2	-
NSK	-	UCS2D1N	-	UELS2D1N	-	AELSD1NW3	ASS2N	ASS2D1N
RHP	11	11CG	11DEC	11DECG	13EC	13ECG	13	-
KOYO/JTEKT	RB	ER	-	-	-	-	-	-
ASAHI	-	SER2	-	-	KHR2	-	-	-
INA	-	-	EKRR	-	RAENPP NR	RANPP NR	-	-

<sup>\*\*:</sup> Also available in 300-Series

#### Temperature



#### Seals



The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

NTN range available upon request.









# Interchange tables



**Stainless** 





SUCP

MUCPA

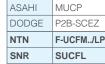


SESP

1
(65







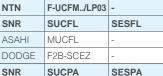
NTN

SNR

ASAHI

NTN

SNR





SNR	SUCF	SESF
ASAHI	MUCF	-
DODGE	F4B-SCEZ	-
SNR	SUCT	SEST
ASAHI	MUCT	-
SNR	SUCFBL	SESFBL
AMI	MUCFBL	-
DODGE	FB-SCEZ-SHSS	-









**Thermoplastic** 

self-aligning

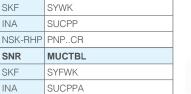
bearing units









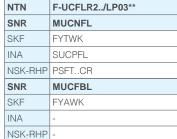


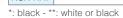
NSK-RHP	-
NTN	F-UCFR2/LP03*
SNR	MUCFPL
SKF	FYWK

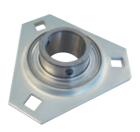
SUCPF NSK-RHP PSF..CR

MUCPPL



















NTN	ASPP	AELPPW3
SNR	USPP	ESPP
INA	PBY	PB
SKF	PRM	PFM
RHP	LPBA	LPBEC
ASAHI	BPPZ2	KHPPZ2
KOYO/JTEKT	SBPP	SAPP
SNR	USPFT	ESPFT
INA	RATRY	RATR
SKF	PFDRM	PFDFM
RHP	SLFTA	SLFTEC
ASAHI	BPFT	-



NTN

SNR

INA

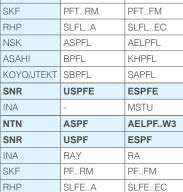
NSK

ASAHI

KOYO/JTEKT SBPF







ASPF

BPF

ASPFL

USPFL

RATY

AELPFL

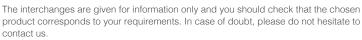
**ESPFL** 

AELPF..W3

KHPF

SAPF

RAT



NTN range available upon request.







### **Bearing inserts**

























NTN range available upon request.









Suitable for grey cast housings



Suitable for sheet metal housings



Suitable for stainless steel housings



Suitable for thermoplastic housings







# SPLIT PLUMMER BLOCK HOUSINGS



ALL INCLUSIVE - PERFORMANCE - INNOVATION

# LARGE PLUMMER BLOCK HOUSINGS

The SNCD large plummer block range has been developed by **NTN** for highly demanding industrial applications. Equipped with spherical roller bearings for a shaft diameter from 115 mm to 500 mm, the SNCD range is perfectly designed to bear heavy loads. Important features such as connectors for temperature and vibration monitoring are already included as standard just like machined stop edges and grease drain holes. Thanks to the use of heavy-duty ductile iron and the innovative design concept, the SNCD split plummer block housings are capable of reducing the stress level of the bearing and increasing its service life.

All inclusive as standard



# **SNR - SNCD housings**

SNCD housings are made for support spherical roller bearings with tapered or cylindrical bore. The split housings are available for fixed or floating bearing arrangement and can support bearings with shaft diameters from 115 to 500 mm.



#### Benefits

#### Interchangeable

- Full interchangeable with grey cast
- Compatible with market standards

#### More than 400 arrangements possible

- Suitable for 222, 223, 230 and 231 SRB series
- Cylindrical bores or adapter sleeves solutions
- Metric and imperial dimensions

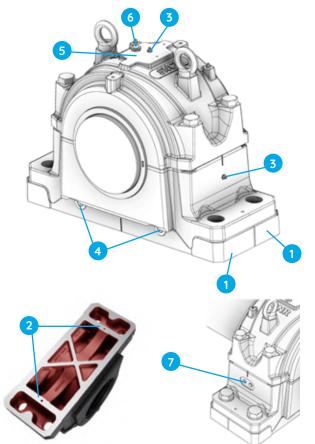
#### One global supplier

- Housings, bearings and accessories
- Technical assistance (study and recommendations)
- Service engineering

#### Technical features

#### All inclusive

- 1 Machined stop edges
- 2 Housing positioning mounting bores
- **3** Grease nipple connections (grease nipple attached)
- 4 Grease drain holes
- 5 Machined surface for condition monitoring systems
- 6 Ready to use connection for temperature sensor
- 7 Ready to use connection for vibration sensor









# SNR - SNC / SNCD500

- SN housing according to ISO113-2010 for bearings with a cylindrical or tapered bore
- High stiffness and stability due to special design elements
- Reduced stress in the bearing
- Extended service life and prolonged service intervals
- For shaft diameters from 20 mm to 140 mm
- Housing material: cast iron with flake graphite and/or spheroidal graphite (SNCD500)
- 5 different seal arrangements for a wide range of applications
- User-friendly design features for ease of service and rapid installation



Also available as heavy duty version from spheroidal graphite cast iron and with different mounting bore pattern

SNR

#### Sealing

SC...DS





Double lip seal Multipurpose seal

SC...FS / SC...FSS\*





Felt strip seal
Well suited for higher
rotational shaft speed

SC...SV





V-Ring seal Reduced friction

Optional V-ring for better sealing effect in downtimes



SC...LA





Labyrinth seal
Well suited for
high temperature
applications

SC...TA





Taconite seal

Multiple seal

for harsh
environments

# **Multi-market kits**

\*With steel retainer

66 kits available in "normal clearance" or "C3 internal clearance" for shaft

diameters from 35 mm to 90 mm.



#### **SNC HOUSING SEALED KIT**

including a sealed spherical roller bearing and specific accessories and clear and certain the small





For more information, have a look at page 64!

ALL-IN-ONE,

MAKE YOUR LIFE EASIER

#### **SNC HOUSING STANDARD KIT**

including an open spherical roller bearing with specific accessories







# CUSTOMISED MODULES

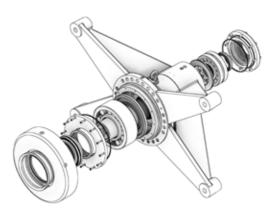


### **SNR - CMD customised modules**



# Ready to be installed in your specific application

- The NTN team develops individual mounted units together with you according to your requirements
- An optimal design for a robust and sustainable system solution
- Taking into account your application parameters, operational reliability and costs, we define the necessary materials and all components



Example: ready-to-install customised module for industrial washing machine

# Individual complete solutions for maximum performance

- Reduce your effort and rely on system solutions
- Optimise and complement your team with our experts



- Choose a safe and easy installation thanks to individual and ready-to-install mounted units
- Operational safety and warranty. We guarantee security through decades of experience: application knowledge and production know-how in the international network

#### Benefits

- One point of contact
- Your application optimised through modifications
- Our quality







Contact us and we will develop your individual solution together! cmd@ntn-snr.de Or use our inquiry form



NTN, your engineering partner







# OLINEAR MOTION











# CUSTOMISED LINEAR AXES















# **SNR - Customised linear axes**

Our company produces one of the broadest product ranges of linear axes on the market.

#### **Benefits**

#### Cost reduction through reduced design and assembly effort

- Simplification of logistical processing
- Avoidance of assembly errors

#### Why linear axes?

- Complete systems including guiding and drive system
- · Partially closed optimal protection against dirt
- Reduced effort on the customer side (design, purchasing, assembly)

#### Range overview









**AXC** 

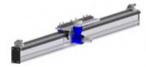
**COMPACT AXIS AXF** 

PARALLEL AXIS **AXDL** 

LINEAR TABLES **AXLT** 



PRECISION AXIS **AXBG** 



SYSTEM PROGRAM AXS



LINEAR MOTOR **AXLM** 



ACCESSORIES and SPECIAL SOLUTIONS AX-AC-...

#### **GOOD TO KNOW!**

There is no uniform standard that regulates the dimensions of linear axes and the determination of their load ratings.

When building linear axes, NTN complies with the EU Machinery Directive and the associated standards.



#### Guiding systems

#### Drive systems











**LINEAR GUIDES** 

HIGHER

**LOAD RATINGS** 

GUIDES

TRACK ROLLER GUIDES

MAX. SPEED 15 M/S **TOOTHED BELT** 

**SCREW DRIVE** 





**RACK AND PINION** 

**LINEAR MOTOR** 

#### Advantages

#### Linear Axis with toothed belt drive:

- Integrated drive + deflection system
- Best ratio of stroke to total length

#### Rack and pinion drive:

Several tables can be moved asynchronously

#### Systems for every branch

- Can be combined with the entire portfolio
- Including connecting elements, energy chains, switches etc.

#### **Telescopic Axis**

Versions for horizontal and vertical use





Standard & special solutions for mechanical engineering





# STANDARD LINEAR AXIS



# BUILD YOUR OWN SOLUTION

## STANDARDISED LINEAR AXIS

AXE linear axes are the perfect combination of technical expertise and practical solutions for customer needs.

Thanks to an online configurator based on standard component definition, high quality AXE module design is immediately and easily accessible for all.

Production and logistics managed in Germany guarantee an outstanding delivery lead time for these linear axes.

Our offer includes all the elements required to finalise safe implementation for the customer.

AXE, thousands of available combinations to build your own solution.





## **SNR - Standard linear axis**

With the standard AXE Linear Axis,  $\bf NTN$  starts the digital selection of linear axes with new internal processes.

#### Benefits

- Minimal production time thanks to the modular structure
- All accessories are available as assembling groups

#### Why AXE?

- Shortest delivery time (1-2 weeks ex works)
- Standard Multi-Axis system including all connecting elements, energy chains and switches
- Reduced effort on the customer side (design, purchasing, assembly)

#### Range overview



Linear Axis with toothed belt drive **AXE-Z** 



Standard Multi-Axis systems



Linear Axis with toothed belt /  $\Omega$  drive AXE-A



**GOOD TO KNOW!** 

When building linear axes, **NTN** complies with the EU Machinery Directive and the associated standards.

Interesting industries for linear axes: packaging industry, material handling, automated production and assembly lines, etc..

#### Guiding systems



#### Drive systems





#### Advantages

#### **Online configuration**

- Inclusive gearbox, drive adaption, switches...
- Part list generation for the selected product

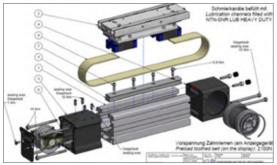
#### **Shortest delivery time**

- Standardisation of all components
- Modular design

#### **Made in Germany**

- Single axes
- Standard multi–axe systems







Standard solutions for mechanical engineering







# LINEAR GUIDES















## **SNR - Linear guides**

Two technologies - one geometry - one rail per size (modular system). According to DIN ISO 12090.

LGBC... (BALL CHAIN TYPE)

**DF CONFIGURATION** 

LGBX...
(CONVENTIONAL TYPE)

#### Lubrication options

- Lateral lubrication channels closed with set screws = simply switch between the lubrication points
- Lubrication option from above as standard
- Fixable adapters for high carriage types



#### Jointed rail

The rail joint is always marked with a "J" (J = Jointed Rail!)



- No assembly sequence error prevention!
- Simply replace in case of damage measure the length, done!
- Easy to extend

#### Extension of interchangeability

Separate delivery of carriage and rail up to precision class "P" possible!

One step ahead with quality for over 30 years







#### Maximum lengths

- Standard rails LGBR 15...55
- Miniature rails
  - LGMR, narrow 09...15
  - LGMW, wide 09...15
- Miniature rails LGMR 07

- ~ 4.000 mm
- ~ 2.000 mm
- ~ 2.000 mm
- ~ 450 mm

#### Accessories

- Clamping elements
- Central lubrication
- Brass caps
- Cover strip
- etc.







SNR





\* available only in certain territories

#### Extremely powerful ball chain



Spacer ball for smooth ball circulation



#### Online configuration









# BALL SCREWS





**SNR** ball screws are high-quality products that are among the most important drive elements for mechanical engineering in linear technology. Our new whirled ball screws offer you an optimal price-performance ratio and meet the highest requirements in terms of precision. Many screw diameters, pitches and nut designs offer a high degree of flexibility for your application.

Ball screws are precision products designed to meet your needs.





## **SNR - Ball screws**

#### We offer all manufacturing technologies:

#### Rolling, whirling, grinding



#### Tolerance classes

- Transport Ball Screws (T10, T7, T5, T3)
- Positioning Ball Screws (P5, P3) Blue marking is our standard

#### Preload

#### To increase the rigidity:

Z0 = axial clearance

Z1 = without axial clearance, without preload

Z2 = light preload (~3% Ca)

Z3 = medium preload (~ 5% Ca)

Z4 = high preload (~7% Ca)

Higher preload normally with double nuts!

**SNR** Ball Screws: Easy to work with!







#### Fixed and floating bearing units

#### European range:

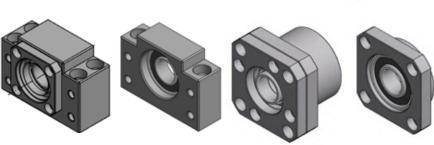
Type BSTK / BSTL



SNR

#### Asian range:

Type BK/EK/FK/BF/EF/FF



#### Lubrication

There is no lifetime lubrication for ball screws!

In general, the same greases should be used as for Linear Guides + Bearings.

Standard & special solutions for mechanical engineering



# BALL BUSHINGS















## **SNR - Ball bushings**

Extensive support from NTN.

ISO standard & JIS standard.

One of the widest product ranges on the market.

#### Application

- General engineering
- Wood working industry
- Fitness equipment
- Packaging machines
- Medical equipment



#### Why ball bushings?

- Cost-effective implementation of linear movements
- Self-supporting guide, which is clamped at the ends
- Minimised maintenance effort due to low lubricant consumption
- Low friction
- Interchangeable: diameter, length and grooves are standard

#### Which ball bushings?

#### **STANDARD BALL BUSHINGS**

- Same dimensions and tolerances as super ball bushings
- v<sub>max.</sub>= 1,5m/s
- Damp or wet environment
- Suitable for vacuum applications
- High temperature versions

#### **SUPER BALL BUSHINGS**

- Same dimensions and tolerances as standard ball bushings
- $v_{max.} = 3m/s$
- Misalignment compensation up to ±0,5°
- Higher load ratings
- Smooth running performance
- Same loads > smaller size
- Reduced system costs!

Ball bushings for simple and inexpensive implementation of linear movements.







#### Widest product ranges

#### One of the widest product ranges on the market!



#### ISO **BALL BUSHINGS**

#### **BALL SLEEVES**

#### JIS **BALL BUSHINGS**





Closed



Closed



Closed



Open



Open



Adjustable



With flange



Tandem



Tandem with flange

Tandem with middle flange



In addition:

Support rails, shaft supports, clamping elements etc.

Stainless versions for high temperatures

#### Linear units

## **SINGLE**

#### **TANDEM**

#### **QUATTRO**

Closed



Closed



Closed



Open



Open



Open



Open adjustable





Open adjustable



With standard ball bushings and super ball bushings available.

Trust & support for common success!





# OMAINTENANCE AND LUBRICATION PRODUCTS







# MAINTENANCE TOOLS









# SmartTEMP Induction Heater

Looking to increase your machine's reliability in order to reduce your operational costs? Discover the SmartTEMP by **SNR**, an innovative induction heater range. With its intelligent heating modes, it maintains the integrity of your sprockets and bearings, to ensure optimal mounting, necessary to achieve your goals.

The premium heating solution for all your mechanical components.





# **SNR - Induction heaters: SmartTemp**

The only tool to control the heating of bearings, sprockets, spacer rings...



# Why this new generation of heater is the best on the market?

#### LOW OPERATING COSTS

Heating bearings and sprockets properly before assembling is crucial to ensure a longer service life of your equipment

#### EFFICIENT

Best solution on the market to heat mechanical parts with less energy consumption 24 hours a day, 7 days a week, 365 days a year

#### • EASY TO USE

Thanks to its innovative touch screen, set up, monitoring, data extraction are extremely simple

#### Technical features

	SmartTEMP S	SmartTEMP M	SmartTEMP L	SmartTEMP XL & XL PIVOT	SmartTEMP XXL	SmartTEMP XXXL
Max. weight of workpiece (bearing, sprocket, ring) (kg)	50	100	200	400	800	1600
Min. bore diameter (mm)	10	10	20	30	40	85
Max. outer diameter (mm)	400	500	600	1000	1500	2000
Power rating (kVa)	3	3.7	8	12.8	25.2	40
Facility power *	230V/13A	230V/16A	400V/20A	400V/32A	400V/63A	400V/100A
Temperature setting range	+40°C to 240°C	+40°C to 240°C	+40°C to 240°C	+40°C to 240°C	+40°C to 240°C	+40°C to 240°C
Included	3 yokes:     14x14x200 mm     25x24x200 mm     40x38x200 mm     1 temperature     sensor     1 pair of gloves	1 pivoting yoke:     50x48x280 mm     1 temperature     sensor     1 pair of gloves	1 pivoting yoke: 70x70x350 mm     2 temperature sensors     1 pair of gloves	1 yoke (pivoting according to the model):     80x80x490 mm     2 temperature sensors     1 pair of gloves	1 yoke:     100x100x750 mm     2 temperature     sensors     1 pair of gloves	1 yoke:     150x150x1080 mm     2 temperature sensors     1 pair of gloves

<sup>\*</sup> Other voltage on demand







## **SNR - Hydraulic nuts**



Simple and safe assembly / disassembly of rolling bearings with a taper bore.

Precise and reliable adjustment of the radial internal clearance of rolling bearings with a taper bore.

#### Why is this hydraulic nut the best on the market?

- Unique with its patented Back & Forth system (piston moves back automatically)
- Special surface treatment to protect against corrosion
- Knurling on the outside diameter for easy and safe handling
- The "emergency stop function" prevents the piston from falling out
- Extensive standard range in stock

#### **Applications**

- Mines and quarries
- Paper mill
- Wind mill
- Cement factories
- Railway

- Steel industry
- Construction machinery
- Heavy machinery industry and much more



#### Interchange

Thread	Sizes	Sizes	Sizes	Sizes	Weight
metric	metric	metric	metric	metric	kg
G	SNR	SKF	FAG new	FAG old	approx.
M 50x1.5	HMV 10 EBF	HMV 10E	HYDNUT50	RKP50	2.9
M 55x2	HMV 11 EBF	HMV 11E	HYDNUT55	RKP55	3.0

The interchanges are given for information only and you should check that the chosen product corresponds to your requirements. In case of doubt, please do not hesitate to contact us.

## **SNR - Other maintenance tools**

SNR brand offer also includes a large range of mounting and dismounting tools such as fitting tools, bearing pullers, wrenches...





# LUBRICATION SOLUTIONS





## **SNR - Single point lubricators**



READY – DRIVE – SMART: The ultimate weapon for automatic lubrication.



#### **READY** booster

#### Economical and reliable

- Significant savings due to the flexibility of use (1-12 months and stoppable)
- Suitable for tight and restricted areas (Ex proof)
- Ready to use: no assembly and no tools required
- Only one lubricator for all of your applications: inside and outside (-20°C up to 60°C)
- IP68 protection class: reliable lubrication even in extremely moist and dusty areas

Due to its compact size, the Ready Booster can be used in various applications: bearings, plummer block, chains, electrical motors, fans, pumps, conveyors, etc.

#### **DRIVE** booster

#### Powerful and precise

- Independant with its powerful battery pack
- Powerful: suitable for remote greasing
- Precise: discharge period from 1 to 12 months
- Easy-to-use refill cartridge

For extremely accurate lubrication, independent of temperature and ambient pressure, extremely reliable in use.



#### **SMART** booster

#### Effective and technical

- · Accurate, ergonomic
- Adjustable to the nearest month on the LCD screen
- · Constant flow, independent of ambient temperature
- · Recyclable: re-usable control unit
- Suitable for use in explosive areas

Effective, precise, flexible lubrication for applications subject to wide variations in temperature or situated in explosive environments.









## **Grease options**







**VIB** 









UNIVERSAL + HEAVY DUTY +

**HIGH TEMP MP** 

**FOOD** 

**FOOD CHAIN OIL** 

**CHAIN OIL** 

General purpose grease for industrial use.

very high loads, compatible with many applications, applications.

Parts subject to extensive vibrations or impact. For highload applications in intended for arduous humid environments.

ideal for long-term lubrication at high temperatures up to +180°C.

DESCRIPTION

Multi-purpose grease for the food and pharmaceutical industries. Complies with NSF-H1 recommendations.

Food-grade oil for chains designed for the food-processing and pharmaceutical industry. Complying with NSF-H1 recommendations.

Synthetic oils for high temperature chains.

FOR YOUR APPLICATION						
<ul><li>0 limited suitability</li><li>+ suitable</li><li>++ very suitable</li></ul>	conveyors	electric motors	pumps	blowers / fans		
READY	+	+	+	+		
SMART	0	+	0	+		
DRIVE	++	++	++	++		









## **SNR - Multipoint Iubrication solution**



POLIPUMP: low cost and easy to implement centralised greasing.

#### **Benefits**

- A cost-effective choice
- An economical and effective solution
   Possibility of lubricating 1 to 35 points with the grease of your choice up to a distance of 20 meters
- Environmentally friendly and easy to implement
  No technical skills are required for the installation of
  central lubrication system. Ready to use and easy to
  refill, this environmentally friendly pump will continue
  to help reducing your waste



Industry

POLIPUMP can be used for the lubrication of bearings, plain bearings, open gears, chains, ball screws, linear guidance, etc.

 Vehicles and chassis (agricultural, building, trucks...)

A specific version of POLIPUMP has been designed for applications on earth moving equipment, agricultural machinery, trucks, etc.





## **Lubrication range**

SNR BRAND OFFERS A SELECTION OF PROFESSIONAL GREASES THAT SHOULD MEET MOST OF YOUR NEEDS.





# • SERVICES







# SERVICES





# Training / e-learning

#### E-learning program

9 modules and 9 quizzes to reinforce your knowledge about bearings. Learn when and where you wish thanks to our E-Learning platform!





#### Seminars

With our tailor-made trainings, we respond precisely to your requirements when it comes to the safety of your staff and machines during handling, installation, removal, lubrication of various rolling bearings or linear products.

- Seminar program
- Standard seminars / tailor-made seminars
- At one of our training centres, at your location or online (e.g. web seminars)

# Technical support and commissioning maintenance

- Assessment of current situations
- Supervising, assembly / disassembly support
- Optimisation of the assembly process
- Support to use new tools
- Assembly method development for specific problems

## **Bearing diagnosis**

- Initial assessment
- Neutral reports

## **Advice on lubrication**

- Lubrication systems (single point, centralised pumps)
- Lubricants
- Lubrication intervals and quantities

## **Tool rental**

- HMV (hydraulic nuts)
- Induction heaters















# ADDITIONAL TECHNICAL PRODUCTS

# Constant velocity joints for industrial applications

#### From **NTN** technical knowledge

- Know-how of the second largest manufacturer on the market
- Jerk-free and vibration-free solutions, even for large angles
- Available as standard as 3-ball joint shafts (TBJ) and as 6-ball joints (BJ)
- Examples of applications: machine tools, glass industry, industrial washing machines, loading machines, steel and iron industry etc.



For more information, please contact us.







# NOTES















